

Structural engineering and electronic state tuning optimization of molybdenum-doped cobalt hydroxide nanosheet self-assembled hierarchical microtubules for efficient electrocatalytic oxygen evolution

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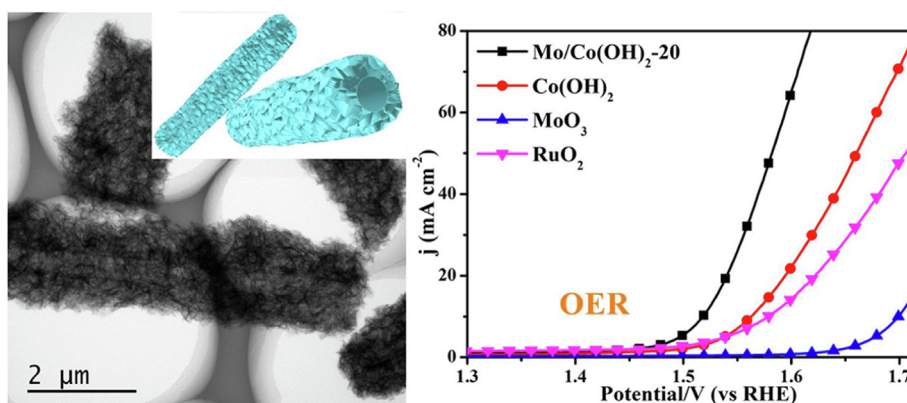
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HIGHLIGHTS

- Mo-doped cobalt hydroxide nanosheet hierarchical microtubules are fabricated using MoO₃ nanorods as sacrificial templates.
- X-ray-based spectroscopic tests reveal that Mo (VI) with tetrahedral coordination intercalate into the interlayer of cobalt hydroxide.
- Under alkaline condition, the OER overpotential is 288 mV at a current density of 10 mA cm⁻².

GRAPHICAL ABSTRACT

Self-assembled cobalt-molybdenum layered double hydroxide hierarchical microtubules are synthesized based on a structural engineering and electronic state tuning, it has excellent performance for OER.



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ABSTRACT

Cobalt-based hydroxide are ideal candidates for the oxygen evolution reaction. Herein, we use molybdenum oxide nanorods as sacrificial templates to construct a self-supporting molybdenum-doped cobalt hydroxide nanosheet hierarchical microtubule structure based on a structural engineering strategy to improve the active area of the catalyst. X-ray-based spectroscopic tests revealed that Mo (VI) with tetrahedral coordination intercalated into the interlayer of cobalt hydroxide, promoting interlayer separation. At the same time, Mo is connected with Co through oxygen bonds, which promotes the transfer of Co charges to Mo and reduces the electron cloud density of Co ions. In 1 M KOH, optimized molybdenum-doped cobalt hydroxide nanosheet microtubules only needs an overpotential of 288 mV to drive a current density of 10 mA cm⁻², which is significantly better than that of pure Co(OH)₂ nanosheets and RuO₂. Structural engineering and electronic state regulation can effectively improve the oxygen evolution

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1. Introduction

The oxygen evolution reaction (OER) is an essential and critical half-reaction in various renewable energy applications, such as water splitting, renewable fuel cells, and metal-air batteries [1–3]. However, the reaction kinetics of OER is sluggish, and there is an urgent need to develop cheap OER catalysts to replace scarce and expensive Ir, Ru-based materials [4–6]. In recent years, abundant and inexpensive transition metal-based materials have become the focus of OER catalyst research [7,8]. Among them, cobalt-based hydroxide have received extensive attention due to the presence of unsaturated CoO_{6-x} octahedra with high catalytic activity [9–12]. Its unique layered structure facilitates the exposure of active sites and increases the electrochemical active area [13]. However, during use, the inevitable stacking of nanosheets reduces the exposure of active sites and limits the catalytic activity [14]. To avoid the stacking of nanosheets, the researchers grew nanosheet arrays on substrates such as nickel foam, copper foam, and carbon cloth [15–19]. However, the catalytic activity of the matrix itself is not good, and the mass proportion of the material is relatively high, which reduces the mass activity of the material. Constructing a self-assembled 3D structure of active nanosheets can effectively support and separate the nanosheets, increase the exposed area of the nanosheets, and improve the structural stability [20,21]. The rational design of the material structure is expected to obtain highly active cobalt-based catalysts.

Introducing other metal elements, using intermetallic interactions to adjust the Co-3d orbital electronic structure, and optimizing the adsorption energy for OER reaction intermediates is a common strategy to improve the activity of cobalt-based catalysts [22,23]. Transition metals with the same period as Co, such as Fe, Ni, etc., are widely used to develop cobalt-based catalysts [24–27]. However, their similar structure limits the space for electronic structure regulation. It has been reported that $\text{Co}^{2+}/3+$ transition occurs in cobalt-based materials during the OER process, while high-valent cobalt exhibits high activity [28]. Zhang et al. showed that doping metals with high valence charges can tune 3d metals and reduce the energy of valence-charge transitions, resulting in better catalytic OER performance [29]. Due to the outstanding electron-withdrawing ability of Mo, the electrons of the 3d metal are transferred to Mo (VI) under the oxidation potential, which is beneficial for the 3d metal to maintain its high valence state [30,31]. Therefore, the preparation of molybdenum-doped cobalt hydroxide is expected to yield high-performance OER catalysts.

Here, we successfully constructed a cobalt-molybdenum nanosheet self-assembled hierarchical microtubule structure (Mo/Co(OH)_2 HMT) using molybdenum oxide nanorods as a sacrificial template, which effectively improved the dispersion of the nanosheets and increased the active area of the material. X-ray based spectroscopic measurements show that Mo (VI) with tetrahedral coordination intercalated into the interlayer of cobalt hydroxide, promoting interlayer separation. Meanwhile, Mo induces Co charge transfer through oxygen bonds, increasing the valence state of Co. In 1 M KOH, the OER overpotential required for Mo/Co(OH)_2 HMT to drive a current density of 10 mA cm^{-2} is only 288 mV, which is significantly better than that of Co(OH)_2 nanosheets (333 mV) and RuO_2 (349 mV). Through structural engineering and electronic state regulation, the OER activity of cobalt-based hydroxides has been significantly improved, providing a research idea for the development of efficient OER catalysts.

2. Experimental

2.1. Materials preparation and characterization

$(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$ (AR), $\text{Co(NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (AR), polyvinylpyrrolidone (PVP, Mw = 40000), MoO_3 ($\leq 10 \mu\text{m}$), N, N-dimethylformamide (DMF, AR) and KOH (99.999%) were provided by Aladdin Industrial Corporation. HNO_3 (AR), $\text{Fe(NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (AR), and $\text{Ni(NO}_3)_2 \cdot 6\text{H}_2\text{O}$ (AR) were purchased from Sinopharm Chemical Reagent Co. Sodium borohydride (NaBH_4 , AR) was bought from Jiuqing Chemical Reagent Co. All materials used directly without further purity. Deionized water ($18.25 \text{ M}\Omega \cdot \text{cm}$ resistivity) was obtained by using PSDK water purification system.

2.2. Synthesis of MoO_3 nanorods (NRs)

1.05 g $(\text{NH}_4)_6\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$ was dissolved in a mixed solution of 25 mL H_2O and 5 mL HNO_3 . After stirring for 30 min, the solution was poured into a 50 mL autoclave and incubated at 200°C for 20 h. After naturally cooling to room temperature, the product was collected through centrifuging and washing with deionized water and ethanol 3 times. Finally, the product was dried in a vacuum oven at 60°C for 12 h.

2.3. Synthesis of Mo/Co(OH)_2 hierarchical microtubes (HMTs)

0.1 g MoO_3 nanorods, a certain volume of cobalt nitrate aqueous solution (0.1 M) ($V = 10, 15, 20, 30 \text{ mL}$) and the corresponding mass of PVP ($m = 0.1, 0.15, 0.2, 0.3 \text{ g}$) were dispersed in the aqueous solution to ensure that the total volume of the solution was 60 mL. Then, under stirring conditions, 10 mL of the corresponding concentration of sodium borohydride aqueous solution (0.01, 0.015, 0.02, 0.03 g/mL) was slowly added into above solution and all drops within 1 h. The above solution was further stirred for 10 h to obtain Mo/Co(OH)_2 HMT. The products were collected by centrifugation, washed three times with water and ethanol, and dried under vacuum at 60°C for 12 h. According to the different volume of cobalt nitrate solution, the samples are marked as Mo/Co(OH)_2 -10; Mo/Co(OH)_2 -15; Mo/Co(OH)_2 -20; Mo/Co(OH)_2 -30.

2.4. Synthesis of Co(OH)_2 nanosheets (NSs)

0.2 g of PVP and 1 mmol of $\text{Co(NO}_3)_2 \cdot 6\text{H}_2\text{O}$ were added to 60 mL of deionized water, stirred and dispersed uniformly. With stirring, 10 mL of sodium borohydride aqueous solution (0.02 g/mL) was added dropwise to the above solution. After continue stirring for 10 h, the product was collected by centrifugation and washed with water and ethanol three times, and dried in vacuum at 60°C for 12 h.

2.5. Synthesis of MoO_3 NPs- Co(OH)_2

The preparation process of MoO_3 NPs- Co(OH)_2 is similar to Mo/Co(OH)_2 -20, except that MoO_3 nanorods are replaced with MoO_3 nanoparticles. 0.1 g of commercial MoO_3 nanoparticles in was dispersed in 40 mL water, and then 20 mL of cobalt nitrate aqueous solution (0.1 M) and 0.2 g of PVP were added into above solution under stirring. Next, 10 mL of sodium borohydride aqueous solution (0.02 g/mL) was added dropwise to the above solution. After continue stirring for 10 h, the product was collected by centrifuga-

tion, washed with water and ethanol three times, and dried in vacuum at 60 °C for 12 h.

2.6. Material characterizations

The morphologies of the samples were characterized by scanning electron microscopy (SEM, Hitachi S-4800) and transmission electron microscopy (TEM, Hitachi, HT-7700). The morphology and high-angle annular dark field (HAADF) image of Mo/Co(OH)₂-20 were tested by high-resolution transmission electron microscope (HRTEM, FEI Tecnai F30). In order to study the element distribution of Mo/Co(OH)₂-20 and the change of element distribution during the material preparation process, the element composition was tested (EDAX Genesis). X-ray powder diffraction (XRD, Bruker AXS, D8 Advance) characterizations were carried out by Cu K α radiation. The content of Mo and Co in Mo/Co(OH)₂-20 was tested by inductively coupled plasma emission spectrometry (ICP-OES, PerkinElmer, Optima 8000). The surface composition and chemical valence of the samples were analyzed by X-ray photoelectron spectroscopy (XPS, Thermo ESCALAB 250XI). The specific surface area and pore size distribution of samples were tested by N₂ adsorption/desorption (Micromeritics ASAP 2020). The catalytic performance of the samples was evaluated by electrochemical workstation (CHI 760E, China).

2.7. X-ray absorption measurements

The X-ray absorption near edge structure (XANES) measurements at the Mo L_{3,2}-edges and at the Co K-edge were recorded in fluorescence mode at the four-crystal monochromator (FCM) beamline [32] of the Physikalisch-Technische Bundesanstalt (PTB) at the BESSY II electron storage ring [33]. At this bending magnet beamline four Si (111) crystals were used to monochromatize the radiation and the design of the unit allows for a fixed beam position [34]. The use of four monochromator crystals allows for the provision of X-ray radiation with a high spectral resolving power of 10⁴ while the uncertainty of the energy scale of the FCM is 0.5 eV.

The experiments were carried out using an in-house developed ultrahigh vacuum chamber [34]. The samples were excited using an incident angle of 45° and the X-ray fluorescence radiation was detected using a calibrated silicon drift detector (SDD) positioned at a detection angle of 45°. Thus, the SDD is oriented perpendicular to the incident radiation and since it is positioned within the polarization plane of the synchrotron radiation used, scattering contributions in the detected spectra are minimized. For normalization purposes, the incident photon energy dependent incident flux of the beamline was measured beforehand using a thin photodiode in transmission. The incident photon energy was varied in energy steps of 0.3 eV from 2505 to 2565 eV for the measurements at the Mo L₃ ionization threshold and the detector lifetime was varied between 5 s and 25 s, depending on the sample. For the measurements around the Co K ionization threshold, 0.5 eV energy steps were used in the vicinity of the ionization threshold (7700 eV to 7750 eV). Depending on the sample detection times between 10 s and 30 s were used. The measured spectra were deconvoluted using the detector response functions for the different fluorescence lines detected and other relevant background contributions in order to derive the count rates of the Mo L₃, and the Co K fluorescence lines, respectively [35].

2.8. Electrocatalytic measurements

Preparation of working electrode: 2 mg catalyst and 1 mg carbon black (Vulcan XC-72) were uniformly dispersed in 650 μ L deionized water, 330 μ L DMF and 20 μ L Nafion solution (5%).

Ultrasonic dispersion for 30 min to obtain a uniform catalyst ink. 7 μ L of ink was dropped on the surface of a glassy carbon electrode ($d = 3$ mm) polished with alumina powder and dried naturally to obtain a working electrode with a catalyst loading of 0.2 mg cm⁻². The electrochemical test was performed by using the CHI 760E electrochemical workstation (Shanghai Chenhua, three-electrode system). The catalyst-coated glassy carbon electrode was used as the working electrode, and saturated Ag/AgCl electrode was the reference electrode and a salt bridge was added. The graphite rod was used as a counter electrode. Before the test, oxygen must be injected for a period of time to ensure that the electrolyte is saturated with oxygen. The potentials in this work were converted to RHE according to $E_{\text{RHE}} = E_{\text{Ag/AgCl}} + 0.197 + 0.059 \times \text{pH}$ (1 M KOH, pH ≈ 13.8). The linear sweep voltammetry curve (LSV) of OER activities were performed in O₂-saturated 1 M KOH with a scan rate of 10 mV s⁻¹ at room temperature. The cyclic voltammetry (CV) curve was tested at different scanning speeds (20 to 120 mV s⁻¹) to obtain the double-layer capacitance (Cdl) of the catalyst to compare the electrochemically surface area of the catalyst. In order to test the stability of the material, at room temperature, under the condition of 1 M KOH saturated with O₂, test the chronopotentiometry curve when the current density is 10 mA cm⁻². In this study, all potentials were not compensated for iR. The overpotential (η) is calculated according to the following formula: $\eta = E_{\text{RHE}} - 1.23$ V. Mass activity (j_m) calculation method: $j_m = j/m$, m is the catalyst loading on the working electrode (mg), j is the current value (mA) measured at an overpotential (η) of 350 mV.

3. Results and discussion

3.1. Synthesis and materials characterization

We use PVP as a template agent and sodium borohydride as a reducing agent, and gradually grow cobalt hydroxide nanosheets through the reduction and reoxidation of cobalt ions [36]. However, the as-prepared nanosheets are curled and packed (Fig. S1), which is not conducive to the exposure of active sites, limiting the performance of the catalyst. To improve the dispersibility of nanosheets, we introduced MoO₃ nanorods as sacrificial templates to obtain hierarchical microtubular structures composed of molybdenum-doped cobalt hydroxide nanosheets (Mo/Co(OH)₂ HMTs). Fig. 1a-h demonstrate gradual loading of nanosheets on the microtubes by controlling the ratio of cobalt nitrate to molybdenum oxide. When the amount of cobalt nitrate solution increased from 10 mL to 30 mL, the density of nanosheets on the sample tube wall gradually increased, and the products were marked as Mo/Co(OH)₂-10, Mo/Co(OH)₂-15, Mo/Co(OH)₂-20, Mo/Co(OH)₂-30, respectively. In order to compare the surface area of the sample, we tested the N₂ adsorption-desorption isotherm of the sample (Fig. S4a). The isotherm of Mo/Co(OH)₂ HMTs is type IV, with H3 hysteresis loop [37]. As shown in Fig. S4a, the Brunauer-Emmett-Teller surface area (S_{BET}) of Mo/Co(OH)₂ HMTs is significantly larger than that of cobalt hydroxide nanosheets and molybdenum oxide nanorods. This shows that the construction of the composite structure effectively increases the surface area of the material. As the amount of cobalt nitrate increases, the S_{BET} of the material first increases and then decreases. This may be because increasing the loading of nanosheets helps to increase the surface area of the material. However, too high load will cause the nanosheets on the microtubes to overlap. When the amount of cobalt nitrate solution was 20 mL, the specific surface area of the material reached 277.5 m² g⁻¹, which was the largest among the prepared samples. From the pore size distribution diagram (Fig. S4b), Mo/Co(OH)₂ HMTs significantly increased the

volume of mesopores. The increase in pore volume is conducive to electrolyte penetration and gas diffusion and is benefit for the progress of electrocatalytic reactions. Since $\text{Mo/Co(OH)}_2\text{-20}$ has the highest surface area, we conducted further research on it.

As shown in Fig. 1i, an obvious tubular structure can be seen in the high-magnification TEM image with a tube diameter of about 350 nm. The partially enlarged TEM image (Fig. 1j) shows that the nanosheets on the microtubes are very thin. The HRTEM images and selected area electron diffraction (SAED) patterns of Co(OH)_2 NS and $\text{Mo/Co(OH)}_2\text{-20}$ are shown in Fig. S5. It can be found that both Co(OH)_2 NS and $\text{Mo/Co(OH)}_2\text{-20}$ exhibit a certain degree of crystallinity (Fig. S5b, S5e), and the difference of interplanar spacings is not obvious. However, the crystal planes after doping with Mo are clearly more chaotic than before, indicating that Mo doping has a certain influence on its structure. Fig. S5c and S5f reveal that the diffraction rings of Co(OH)_2 NS and $\text{Mo/Co(OH)}_2\text{-20}$ are similar, indicating that the structure does not change much, which is consistent with the lower doping amount. In addition, there are diffraction spots in the diffraction ring of Co(OH)_2 NS, indicating that the grain size in Co(OH)_2 NS is larger, which is consistent with the HRTEM results. Element mappings

show that the Mo, Co, and O in the sample are uniformly distributed (Fig. 1k–n).

To explore the growth mechanism of Mo/Co(OH)_2 , we selected products from different reaction time stages for HAADF and elemental mapping characterization. Fig. 2 shows the morphology and composition evolution of the product starting from the addition of sodium borohydride. We found that the MoO_3 nanorods gradually thinned with increasing reaction time, which was the result of the continuous decomposition of the nanorods due to the reduction of molybdenum oxide by sodium borohydride. Meanwhile, PVP induces cobalt ions to form Co(OH)_2 nanosheets, which grow around the nanorods and capture the molybdenum released by the decomposition of the nanorods. The XRD diffraction peaks of MoO_3 after the reaction for 10 min and 30 min gradually disappeared (Fig. S6), which proved the etching effect of sodium borohydride on MoO_3 . After 65 min of reaction, the MoO_3 nanorods disappeared completely. Cobalt and molybdenum are almost uniformly distributed in the nanorods. From 1.5 to 11 h, with the extension of the reaction time, the cobalt and molybdenum are completely uniformly dispersed, the diameter of the product tube becomes thicker, and the load of nanosheets

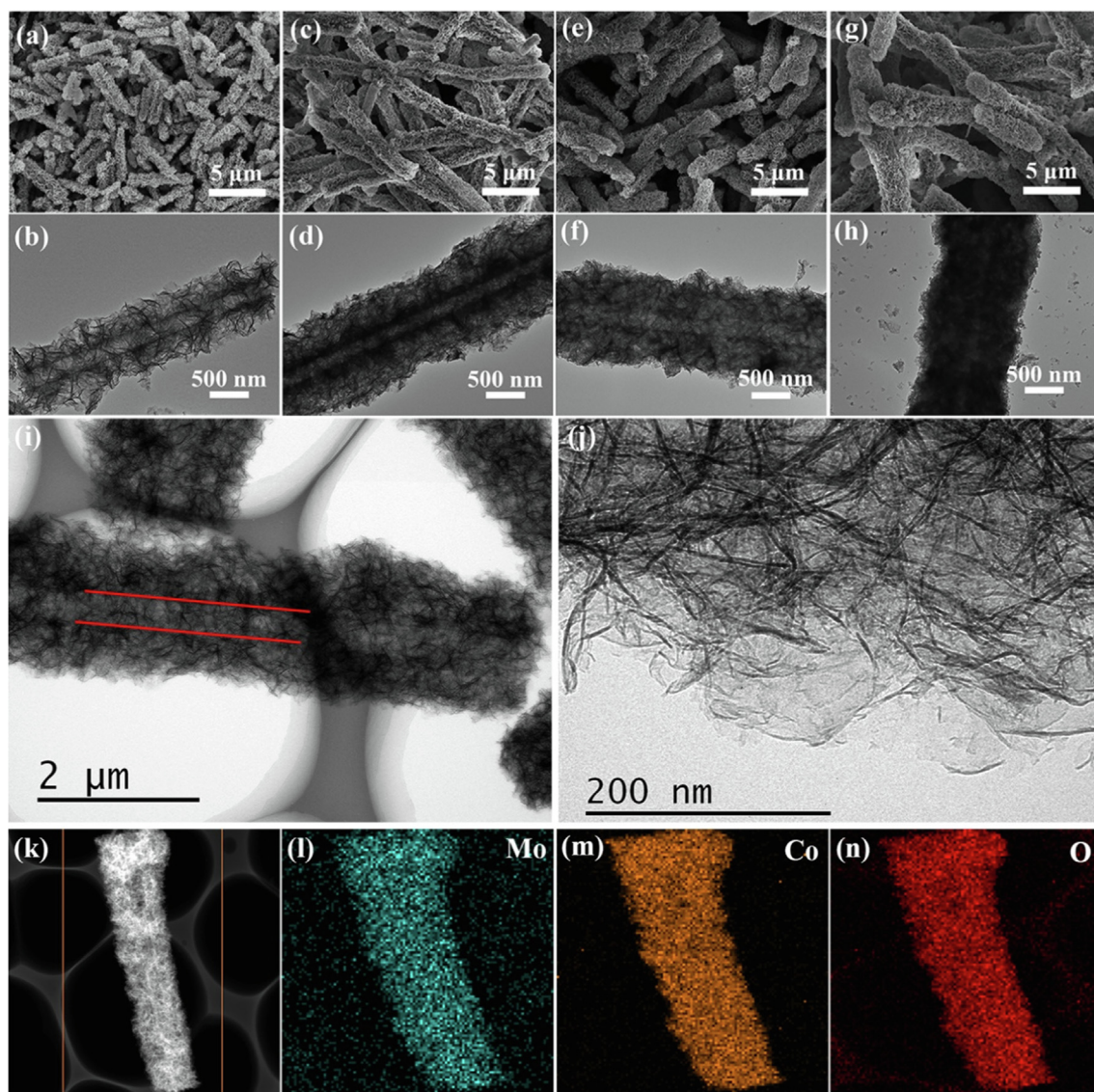


Fig. 1. Mo/Co(OH)_2 HMTs with different loadings of nanosheets: SEM and TEM images of $\text{Mo/Co(OH)}_2\text{-10}$ (a, b), $\text{Mo/Co(OH)}_2\text{-15}$ (c, d), $\text{Mo/Co(OH)}_2\text{-20}$ (e, f), $\text{Mo/Co(OH)}_2\text{-30}$ (g, h), respectively. (i, j) High-magnification TEM images of $\text{Mo/Co(OH)}_2\text{-20}$. (k–n) The HAADF image and corresponding element mappings of $\text{Mo/Co(OH)}_2\text{-20}$.

increases. During the entire reaction, the nanoparticles appeared and disappeared many times. This is because when there is more sodium borohydride in the solution, a large amount of metal is reduced to form nanoparticles.

We systematically performed investigations using different X-ray based techniques to determine structural and electronic structure properties of materials. In the XRD patterns (Fig. 3a), compared with $\text{Co}(\text{OH})_2$ NSs, the peak of $\text{Mo/Co}(\text{OH})_2\text{-20}$ at about 20° shifted to higher 2θ direction, while the other peaks changed less. This indicates that Mo doping leads to the structural change in the cobalt hydroxide. Two possibilities of Mo doping in cobalt hydroxide nanosheets have been speculated according to literature [38]. As shown in Fig. 3b, i) Mo can replace Co sites and exhibits similar octahedra like CoO_6 in layered hydroxide and ii) Mo can intercalate into cobalt hydroxide nanosheets.

The XPS spectrum uses the C 1s electron peak ($\text{BE} = 284.8 \text{ eV}$) as a reference for spectral calibration. Fig. S7 shows the XPS total spectrum of $\text{Mo/Co}(\text{OH})_2\text{-20}$, $\text{Co}(\text{OH})_2$ NSs and MoO_3 NRs. The XPS test result shows that the atomic ratio of Mo: Co in $\text{Mo/Co}(\text{OH})_2\text{-20}$ is 1:12. The ICP test shows that the Mo, Co content of $\text{Mo/Co}(\text{OH})_2\text{-20}$ is 6.8 wt% and 48.6 wt%. The strong peaks at 780.8 and 796.7 eV in the Co 2p spectrum of $\text{Co}(\text{OH})_2$ NSs correspond to Co $2p_{3/2}$ and $2p_{1/2}$ [39,40]. The binding energies of Co $2p_{3/2}$ (781.3 eV) and $2p_{1/2}$ (797.2 eV) increased by 0.5 eV after Mo doping. This may be due to the higher electronegativity of Mo than that of Co, resulting in a decrease in the electron cloud density of Co and an increase in the binding energy. The high-resolution XPS Mo 3d spectra (Fig. 3d) show that Mo $3d_{5/2}$ and $3d_{3/2}$ in $\text{Mo/Co}(\text{OH})_2\text{-20}$ are located at 232.4 eV and 235.5 eV, respectively. The peak spacing of Mo $3d_{5/2}$ and $3d_{3/2}$ is 3.1 eV, which is consistent with that reported for Mo (VI) [41,42]. Compared with MoO_3 NRs, the binding energy of Mo 3d is reduced by 0.5 eV. The shift in binding energy of Mo 3d much lesser than the required reported shift for Mo (IV) and Mo (V) [43,44], indicating the existence of Mo (VI) in $\text{Mo/Co}(\text{OH})_2\text{-20}$ but subjected to coordination changes. Observed binding energy shifts for Co and Mo in XPS data indicate the charge transfer from Co to Mo.

X-ray absorption spectroscopy was performed to probe the chemical environments of Co and Mo in $\text{Co}(\text{OH})_2$, MoO_3 , $\text{Mo/Co}(\text{OH})_2\text{-20}$. In addition, in the preparation process of $\text{Mo/Co}(\text{OH})_2\text{-20}$, the products obtained 20 min and 65 min after the addition of sodium borohydride were also tested. Fig. 3e and 3f show normalized X-ray absorption near-edge structure (XANES) recorded next to Co K- and Mo L_3 -edges. The normalization was performed by using the pre-edge and post-edge regions where atom-like transitions dominate. Three visible changes marked by P (pre-edge), E (edge) and W (white line) in Co K-edge XANES spectra correspond to structural polyhedral distortion, electron transfer and electronic structure variation, respectively [45,46]. Pre-edge commonly assigns to the dipole-forbidden $1s \rightarrow 3d$ transition and strongly refers to the type of local coordination such as tetrahedral, octahedral etc [47]. A finite peak intensity can arise either from the Co $3d\text{-}4p$ hybridization or from Co $3d$ to ligand $2p$ mixing through distortion. As shown in Fig. S8, the strength of the pre-edge feature of $\text{Mo/Co}(\text{OH})_2\text{-20}$ is slightly seems to be reduced compared with $\text{Co}(\text{OH})_2$. The slight shift in energy of $\text{Mo/Co}(\text{OH})_2\text{-20}$ spectrum with respect to $\text{Co}(\text{OH})_2$ indicate the possible charge transfer, a result which is also matching with the XPS observation. In addition, the increase in the characteristic strength of the leading edge of the reaction intermediates, especially the products reacted for 65 min, indicates that the coordination structure of Co changes significantly during the material preparation. The white line feature shows different electronic density of states in these samples [48]. Compared with $\text{Co}(\text{OH})_2$, after doping with Mo, the white line feature is slightly elevated, indicating that Co has more unoccupied density of states in the material.

Fig. 3f shows the edge step normalized XANES spectrum of the Mo L_3 -edge. Mo L_3 -edge XANES denotes transitions from $2p$ to unoccupied d-typed states. The bimodal structure of features A and B caused by crystal field splitting is clearly visible for all the measured samples. In the case of octahedral Mo (VI) (such as MoO_6 in MoO_3), the first peak (A) has greater intensity, while in the case of tetrahedral Mo (VI) (such as MoO_4^{2-}), the second peak (B) has greater intensity [49,50]. With the prolongation of the reaction time, the peak A weakened and the peak B enhanced, indicating that the coordination structure of Mo ions in the material was transformed from octahedral to tetrahedral. Furthermore, the splitting of Mo $4d$ in the octahedral environment is superior to that in the tetrahedral environment. The splitting peak spacings of MoO_3 and $\text{Mo/Co}(\text{OH})_2\text{-20}$ are 2.8 eV and 2 eV, respectively. The narrowing of the peak spacing also indicates the transformation of the Mo coordination structure from octahedral to tetrahedral.

Based on X-ray studies, the possible charge transfer mechanism in $\text{Mo/Co}(\text{OH})_2\text{-20}$ is shown in Fig. 3g. Mo exists in the form of tetrahedral-coordinated Mo (VI), which is connected to cobalt ions through oxygen bonds. The Mo ion transitions from octahedral to tetrahedral coordination, and the charge balance required for the transition is provided by cobalt ions, resulting in an elevated valence state of cobalt. Co ions in cobalt hydroxide exist in octahedral coordination structure, while Mo ions in $\text{Mo/Co}(\text{OH})_2\text{-20}$ are tetrahedral coordination. This suggests that Mo ions intercalate into the cobalt hydroxide interlayer instead of replacing the Co sites. The intercalation of Mo ions promotes the separation between layers.

3.2. Electrochemical performance

To explore the effect of Mo doping and material structure on the catalytic performance, we tested the OER performance of the samples. Fig. S9 shows the optical pictures of the sample powder, catalyst ink, working electrodes and the test setup, respectively. The LSV curves in Fig. 4a show that that the MoO_3 nanorods have almost no OER performance. After being interacted with the cobalt hydroxide nanosheets, the catalytic performance is significantly improved, and both exceed the pure cobalt hydroxide nanosheets. $\text{Mo/Co}(\text{OH})_2\text{-20}$ has the best catalytic performance. It only needs 288 mV overpotential (η) to drive 10 mA cm^{-2} , which is significantly better than $\text{Co}(\text{OH})_2$ nanosheets (333 mV), and also better than commercial RuO_2 (349 mV). Fig. 4b and Table S2 show the overpotential and mass activity of the samples. The mass activity of $\text{Mo/Co}(\text{OH})_2\text{-20}$ is 3.2 times that of $\text{Co}(\text{OH})_2$. The Tafel slope of $\text{Mo/Co}(\text{OH})_2\text{-20}$ has the smallest value of 69.7 mV/dec (Fig. 4c), indicating that the material has a higher reaction rate. Since the double-layer capacitance (Cdl) is proportional to the electrochemically active area of the material, we compared the active area by testing the Cdl of the materials [51,52]. The CV curves at different scan rates are shown in Fig. S10. Capacitive current is plotted against scan rate (Fig. 4d), with a slope twice that of Cdl. As shown in Fig. 4e, the highest capacitance value of $\text{Mo/Co}(\text{OH})_2\text{-20}$ indicates that it has the largest electrochemical surface area. By comparing the electrochemical performance of the samples, it is not difficult to see that $\text{Mo/Co}(\text{OH})_2\text{-20}$ has the best catalytic performance. In addition, the relationship between the capacitance of the sample is consistent with the results of S_{BET} and OER activity, indicating that the activity of the catalyst are improved by structural design and increasing the surface area of the material. Stability is also another important criterion for evaluating catalysts. The LSV curves of $\text{Mo/Co}(\text{OH})_2\text{-20}$ in Fig. 4f almost overlap after 1000 cycles. Moreover, after the chronopotentiometry test (the inset in Fig. 4f), the potential did not increase significantly, indicating that $\text{Mo/Co}(\text{OH})_2\text{-20}$ has good stability. The SEM and TEM characteriza-

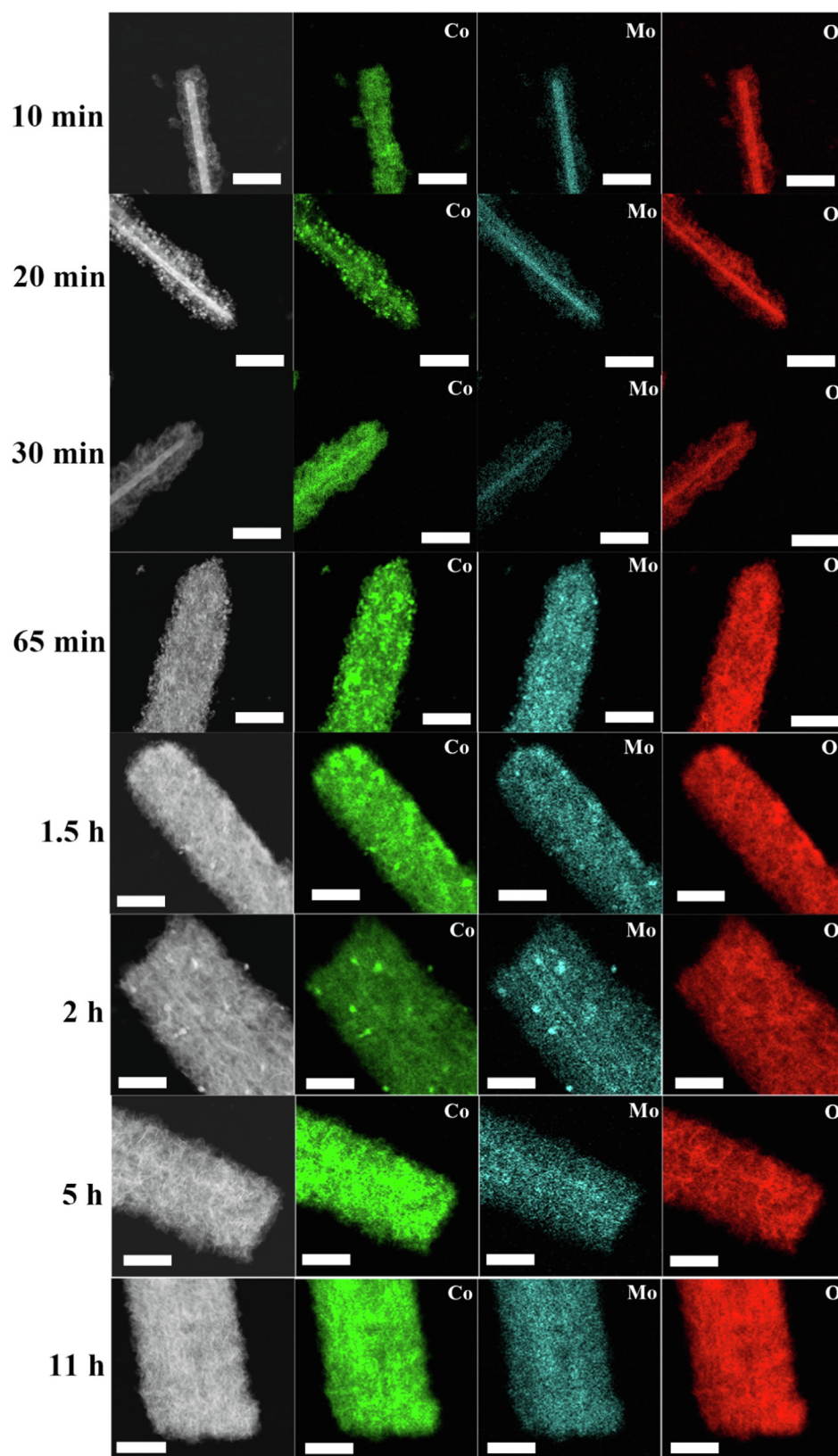


Fig. 2. HAADF images and corresponding Co, Mo, O mappings of products with different reaction times during the preparation of Mo/Co(OH)₂-20. (The scales are all 1 μ m).

tions of the samples after the reaction showed that the structure of the material remained stable (Fig. S11).

In addition, we also used MoO₃ nanoparticles instead of nanorods, and other conditions were consistent with Mo/Co(OH)₂-20 to

obtain MoO₃ NPs-Co(OH)₂. Since MoO₃ NPs have no regular morphology (Fig. S12a), the nanosheets cannot be induced to grow according to a certain rule, and the morphology of MoO₃NPs-Co(OH)₂ as stacked nanosheets (Fig. S12b-d). Energy dispersive spec-

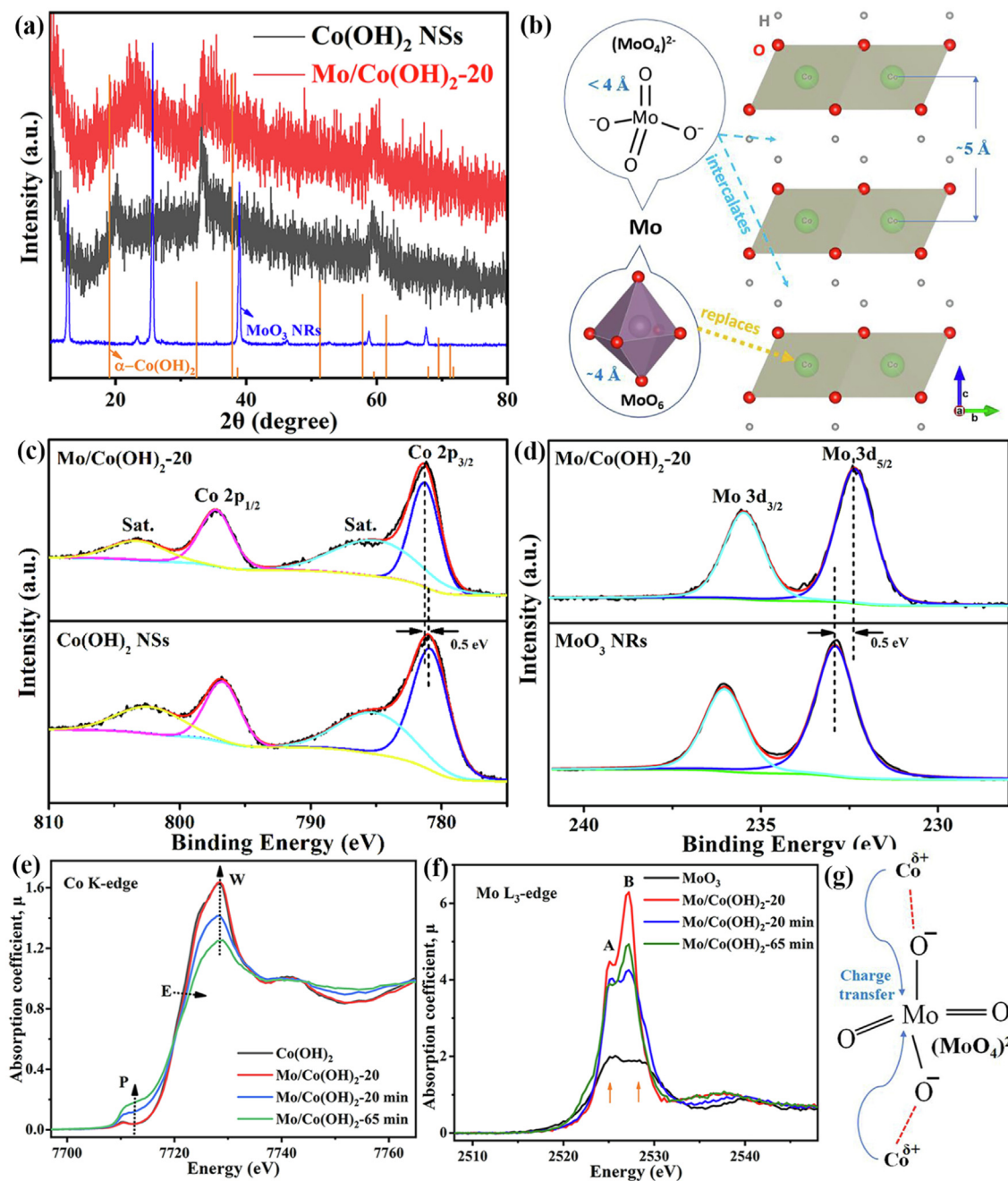


Fig. 3. (a) XRD patterns of $\text{Mo/Co(OH)}_2\text{-20}$ and Co(OH)_2 NSs along with MoO_3 nanorods and bulk $\alpha\text{-Co(OH)}_2$. (b) Possible schematic mechanism of Mo doping in Co(OH)_2 NSs. (c) The high-resolution XPS Co 2p spectra of $\text{Mo/Co(OH)}_2\text{-20}$ and Co(OH)_2 NSs. (d) The high-resolution XPS Mo 3d spectra of $\text{Mo/Co(OH)}_2\text{-20}$ and MoO_3 NRs. (e) Co K-edge (e) and Mo L-edge (f) XANES spectra for samples. (g) Proposed charge transfer schematic based on XRD, XPS and XAFS analysis.

troscopy (EDS) analysis (Fig. S12e) shows that the Mo/Co atomic ratio in the product is 1:11.6, which is close to the Mo/Co atomic ratio of $\text{Mo/Co(OH)}_2\text{-20}$. The test results in Fig. S13a show that the overpotential of MoO_3 NPs- Co(OH)_2 at a current density of 10 mA cm^{-2} is 320 mV, which is lower than that of Co(OH)_2 nanosheets, but higher than that of $\text{Mo/Co(OH)}_2\text{-20}$. This shows that doping with Mo is beneficial to improve the performance of Co(OH)_2 . In addition, the optimization of the material structure will further enhance the catalyst activity. The CdI of MoO_3 NPs- Co(OH)_2 is smaller than that of $\text{Mo/Co(OH)}_2\text{-20}$ (Fig. S13b and S13c), indicating that the electrochemical active area of the material is smaller than that of $\text{Mo/Co(OH)}_2\text{-20}$. This may be the reason for the poor performance of MoO_3 NPs- Co(OH)_2 . Further, density functional theory (DFT, Fig. S14) proves that the Co(OH)_2 is a pro-

missing OER candidate. The insertion of molybdenum can improve the Co(OH)_2 activity through structure and electronic state regulation.

4. Conclusion

In summary, we obtained Mo-doped cobalt hydroxide nanosheet self-assembled hierarchical microtubules using MoO_3 nanorods as sacrificial templates. In 1 M KOH, the OER overpotential of Mo/Co(OH)_2 HMT at 10 mA cm^{-2} current density is only 288 mV, and its mass activity is 3.2 times higher than that of Co(OH)_2 nanosheets. Compared with previous studies, the introduction of molybdenum ions and the construction of nanosheet self-assembled microtubules exhibit great potential to enhance the

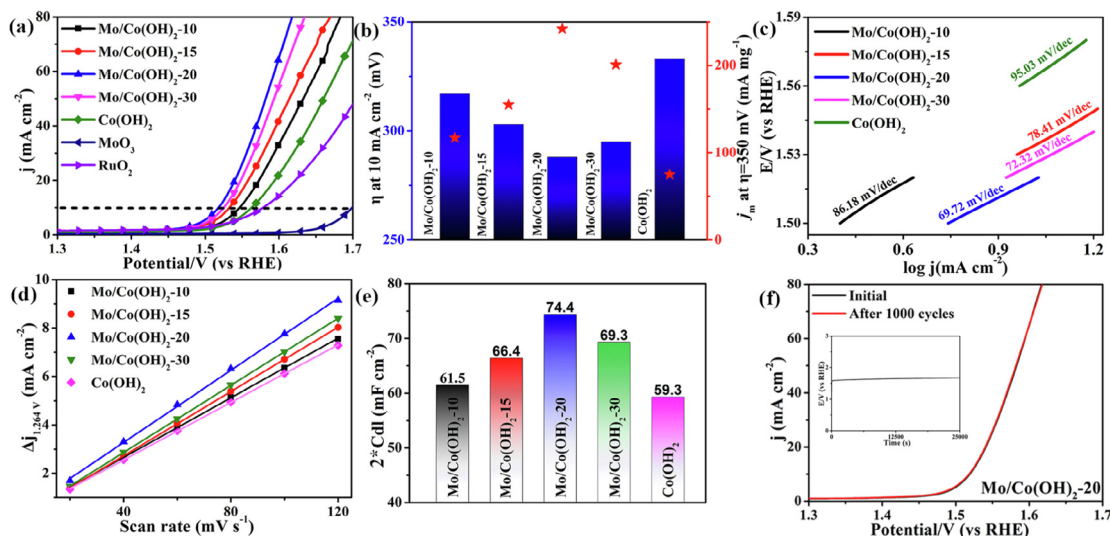


Fig. 4. (a) LSV curve of the samples. (b) The Overpotential of the samples at 10 mA cm⁻¹, and mass activity at 350 mV overpotential. (c) The Tafel curves of the samples. (d) The capacitance current (Δj) of the samples at 1.264 V (vs RHE) is plotted against the CV sweep speed. (e) 2CDL values of the samples. (f) LSV curves for Mo/Co(OH)₂₋₂₀ at before and after CV cycles, the inset is the chronopotentiodynamic curve of Mo/Co(OH)₂₋₂₀ in 1.0 M KOH solution at a current density of 10 mA cm⁻².

OER catalytic performance of cobalt-based hydroxides (Table S3) [53–55, S1–S15]. X-ray-based spectroscopic analysis determined that Mo(VI) with tetrahedral coordination intercalated in the inter-layer of cobalt hydroxide, promoting interlayer separation. Meanwhile, Mo is connected to Co through oxygen bond, which promotes the transfer of Co charges to Mo and reduces the electron cloud density of Co ions. In addition, the self-assembled micro-tubule structure effectively separates the nanosheets and increases the accessible active area of the material. These are the key factors to improve the OER performance of materials. This study provides a scheme for the facile and rapid construction of hierarchical nanostructures for the synthesis of OER catalysts. In further work, in situ detection methods are needed to reveal the charge transfer process between Mo and Co ions and the formation and transition of intermediate products during OER catalysis.

CRediT authorship contribution statement

Chao Wang: Investigation, Data curation, Methodology, Writing – original draft. **Wen Li:** Investigation, Data curation, Methodology, Writing – original draft. **Andrey A. Kistanov:** Formal analysis, Methodology. **Harishchandra Singh:** Formal analysis, Methodology. **Yves Kayser:** Formal analysis, Methodology. **Wei Cao:** Formal analysis, Methodology. **Baoyou Geng:** Supervision, Writing – review & editing.

Data availability

Data will be made available on request.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jcis.2022.08.069>.

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