

Research Article

Constructing Functional Ionic Membrane Surface by Electrochemically Mediated Atom Transfer Radical Polymerization

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The sodium polyacrylate (PAA_{Na}) contained polyethersulfone membrane that was fabricated by preparation of PES-NH₂ via nonsolvent phase separation method, the introduction of bromine groups as active sites by grafting α -Bromoisobutryl bromide, and surface-initiated electrochemically atom transfer radical polymerization (SI-eATRP) of sodium acrylate (AANa) on the surface of PES membrane. The polymerization could be controlled by reaction condition, such as monomer concentration, electric potential, polymerization time, and modifier concentration. The membrane surface was uniform when the monomer concentration was 0.9 mol/L, the electric potential was -0.12 V, the polymerization time was 8 h, and the modifier concentration was 2 wt.%. The membrane showed excellent hydrophilicity and blood compatibility. The water contact angle decreased from 84° to 68° and activated partial thromboplastin increased from 51 s to 84 s after modification of the membranes.

1. Introduction

Interfacial properties and interactions with cells and biological fluids play a vital role in the applications of polymers as biomaterials [1], and it is of great importance to control and manipulate the surface [2, 3]. It is well known that polymeric materials are widely used in the biomedical field such as cellulose acetate (CA), polymethylmethacrylate (PMMA), polyacrylonitrile (PAN), ethylene vinyl alcohol copolymer (EVAL), polyvinyl alcohol (PVA), polysulfone (PSf), and polyethersulfone (PES) [4]. Among these materials used in the biomedical field, polyethersulfone (PES) is one of the most important polymeric materials and is widely used as biomaterial for good chemical, thermal and hydrolytic stability, wide pH applicable scope, and oxidation resistance. However, blood compatibility and hydrophilicity of PES are not ideal because of intrinsic hydrophobicity.

To improve hydrophilicity and biocompatibility of PES membranes, several polymers were used for surface modification over the past two decades, such as heparin [5], heparin-like polymers [6], polyethylene glycol (PEG) [7],

and zwitterionic polymers [8]. Furthermore, many methods including coating method [9], UV grafting [10], plasma treatment [11], and surface-initiated atom transfer radical polymerization (SI-ATRP) [12] have been employed for immobilizing some functional groups onto PES membrane surfaces. ATRP-based method is one of the most popular methods of these modification techniques.

Controlled living radical polymerization has been researched in the past few decades. Matyjaszewski et al. reported the ATRP firstly. In the ATRP system, oxidation state metal halide salt $\text{Cu}^{\text{I}}\text{L}^+$ take halogen atoms from organic halide in the R-X to produce high oxidation state metal halide $\text{X-Cu}^{\text{II}}\text{L}^+$ and propagating radicals $[\text{R}\cdot]$ and $[\text{R}\cdot]$ induced monomer polymerization to produce $\text{R-Mn}\cdot$; $\text{R-Mn}\cdot$ take halogen atoms afresh to produce R-Mn-X and $\text{Cu}^{\text{I}}\text{L}^+$ [13, 14]. Radical polymerization at the same time is accompanied with the reversible and balanced reaction between free radical activity and organic macromolecular halide dormant species. ATRP is widely used for the synthesis of block and graft polymers based on a wide variety of monomers [15–17]. However, the association of X- to $\text{Cu}^{\text{II}}\text{L}^{2+}$ diminishes the concentration

of deactivator $X-Cu^{II}L^+$, and ATRP aqueous has a relatively large ratio of activators (Cu^IL^+) and deactivators ($X-Cu^{II}L^+$), which provides a high $[R\bullet]$ and fast polymerizations [18, 19], so it is difficult to achieve polymerization control and the targeted degree of polymerization via ATRP [20, 21]. Matyjaszewski et al. solved above problems by introducing electrochemistry in ATRP technology which was named electrochemically atom transfer radical polymerization (eATRP). eATRP system includes solvent, monomer, initiator, and catalyst $Cu^{II}L^{2+}$. The onset of polymerization begins only when sufficient potential is applied to the cathode so that reduction of $Cu^{II}L^{2+}$ to Cu^IL^+ occurs at the working electrode. The magnitude of potential can be appropriately chosen to achieve continuous (re)generation of a small quantity of Cu^IL^+ and consequently dictate the $[R\bullet]$. A living polymerization process is ensured by the combination of a low $[R\bullet]$ and high $[Cu^{II}L^{2+}]/[Cu^IL^+]$ ratio [22, 23]. Based on eATRP, Li et al. achieved surface polymerization by surface-initiated electrochemically atom transfer radical polymerization (SI-eATRP) firstly to graft functional polymer brushes on metal substrate [24]. In SI-eATRP system, $Cu^{II}L^{2+}$ catalyst can be electrochemically reduced to Cu^IL^+ activators to start a controlled polymerization [25]. Nevertheless, SI-eATRP method was not used for surface modification of polymer membrane.

In this study, PAANA was covalently grafted from PES/PES-NH₂ membrane by SI-eATRP method to improve the blood compatibility and hydrophilicity of PES membrane. The growth of polymer brushes was controlled by monomer concentration, electric potential, polymerization time, and modifier concentration. The hydrophilicity and blood compatibility of the modified membrane were investigated by water contact angle and activated partial thromboplastin time, respectively.

2. Experimental

2.1. Chemicals. Polyethersulfone (PES, Ultrason E6020P) and N, N-dimethyl acetamide (DMAc, 93%) were purchased from BASF, Germany. Nitric acid (HNO₃, 65%) and hydrochloric acid (HCl, 37%) were purchased from GuoYao Chemical Reagent Company. Cupric bromide (CuBr₂, 98%) and stannous chloride (SnCl₂, 98%) were purchased from Shanghai Zhongtai Chemical Reagent Company. Sulfuric acid (H₂SO₄, 98%) was purchased from Changliao Chemical Reagent Company. Triethylamine (TEA) was purchased from DaMao Chemical Reagent Factory. Ethanol (CH₃CH₂OH) and anhydrous diethyl ether (C₄H₁₀O) were purchased from KeLong Chemical Reagent Factory. Dibromo butyryl α -Bromoisobutyryl bromide (C₄H₆Br₂O, 98%) and tetramethyl ethylenediamine (TMEDA) were purchased from Aladdin Reagent.

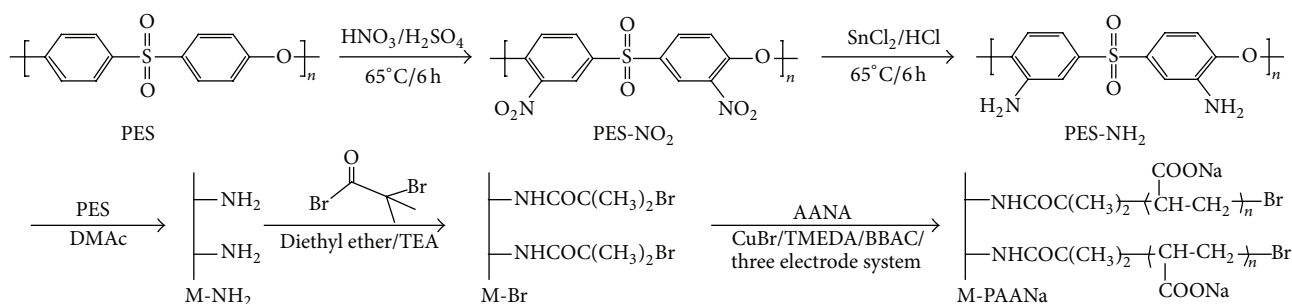
2.2. Amination of PES. Nitric acid (30 mL) and sulfuric acid (40 mL) were mixed in 250 mL flask, and then PES (10 g) was added slowly into the flask when the mixture refrigerated to room temperature. After continuous stirring at 65°C for 6 h, the resulting solution was then washed with deionized water several times. Granular PES-NO₂ was obtained after

vacuum drying for 24 h. 20 g (0.089 mol) stannous chloride was dissolved into 20 g, 37% HCl in a flask, followed by adding 50 mL ethyl alcohol [26]. Then 3 g grinded PES-NO₂ was added slowly into the flask after the mixture was stirred at 65°C for 15 min. The mixture was left to react at 65°C for another 6 h. The resulting precipitate was then washed with deionized water several times when filtering. Brown PES-NH₂ was obtained after vacuum drying for 24 h.

2.3. Preparation of PES/PES-NH₂ Membrane. PES/PES-NH₂ membrane was prepared via classical phase inversion method. Casting solution consists of different amounts of PES, corresponding to different amounts of PES-NH₂ as modifier in 8.2 mL DMAc as solvent, and was stirred for 12 h. The resultant uniform solution was degassed under vacuum at room temperature for 15 min. After that, the casting solution was daubed on a glass substrate, followed by well gluing film machine for homogeneous thickness. Finally, the glass with even solution was thrown into deionized water, and then the casting solution became membrane quickly. The membranes were immersed in deionized water at room temperature for 24 h to remove residual DMAc. Next, Br group was introduced onto the surface of membranes as active sites by nucleophilic substitution reaction between PES-NH₂ and α -Bromoisobutyryl bromide. The process is as follows: 50 mg PES/PES-NH₂ membranes were rinsed in a beaker containing 54 μ L triethylamine and 30 mL diethyl ether in ice-water bath. Then, another solution including 0.39 mol α -Bromoisobutyryl bromide and 20 mL diethyl ether was added into previous solution at a rate of one drop per second. The membranes were stirred for another 0.5 h in an ice-water bath after dropping α -Bromoisobutyryl bromide. The resultant solution was stirred at room temperature for 12 h and subsequently was washed successively by diethyl ether, methylbenzene, methyl alcohol, and deionized water. PES/PES-Br membranes were obtained after drying under vacuum for 12 h.

2.4. SI-eATRP Induced Sodium Acrylate Polymerization. The reaction system includes working electrode, counter electrode, and saturated calomel electrode. Electrolyte includes monomer AANA, ligand tetramethylethylenediamine, catalyst copper bromide CuBr₂, and electrolyte benzyltributylammonium chloride BBAC. On the specific scan potential, polymerization of AANA was carried out under Cu^{II}/Cu^I redox-catalyst system. Polymer brushes were grafted on the membrane surface. The scheme diagram of preparation process of the M-PAANA is shown in Scheme 1.

2.5. Characterization. Fourier transform infrared (FTIR) spectra were recorded on a Nicolet 560 (Spectrometer, USA). Morphology images were observed by scanning electron microscopy (SEM) using S-2500C (Hitachi, Japan). Static water contact angles (WCA) were measured by PHS-3C (Precision science co., Shanghai, China). X-ray photoelectron spectroscopy (XPS) was measured by XSAM800 (KRATOS co., Britain). 1 cm² of prepared membrane was pasted on the



SCHEME 1: Schematic diagram for preparation process of the M-PAANa.

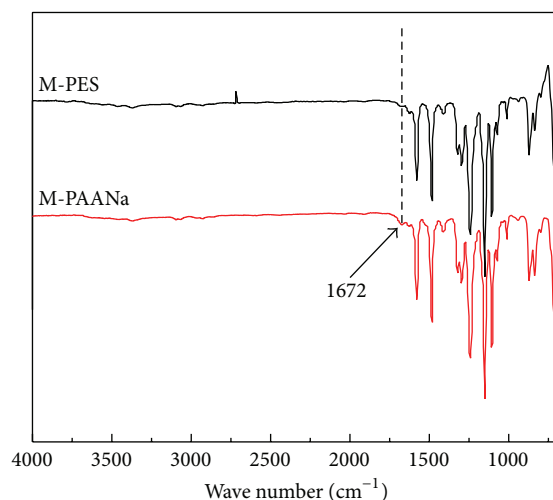


FIGURE 1: ATR-FTIR spectra for the M-PES and M-PAANa.

glass and was scanned by anatomic force microscopy (AFM) to obtain the surface morphology and three dimensional structure (scanning range was $10\ \mu\text{m} \times 10\ \mu\text{m}$) of the prepared membranes.

2.6. Grafting Yield. The grafting yield of PAANa brushes on the M-PES was calculated by (1), where m_0 (mg) and m_1 (mg) are weight before and after grafting PAANa and A is the area of membrane. The last mean result was obtained by three measurements.

$$\text{GY} = \frac{m_1 - m_0}{A}. \quad (1)$$

2.7. Hydrophilicity Measurements. The hydrophilic of membrane surface was usually denoted by static water contact angle (WCA). Static water contact angle is a way to characterize the wettability properties of membrane surface [27]. $5\ \mu\text{L}$ water was dripped on the surface of the membrane; at the same time, drip pictures were obtained by lens of microscope and camera, and then the angles were calculated by digital image processing. The last mean result was obtained by three different sites measurements.

2.8. Clotting Time. Antithrombogenicity of the membrane was evaluated by activated partial thromboplastin (APTT), which was measured by an automated blood coagulation analyzer CA-50 (Sysmex Corporation, Kobe, Japan). The

test method is as follows: $0.5\ \text{cm} \times 0.5\ \text{cm}$ of membrane was immersed in 2 mL phosphate buffer saline (PBS, $\text{PH} = 7.4$) solution for 1 h, and then PBS was removed and 0.1 mL platelet-poor plasma (PPP) was added. $50\ \mu\text{L}$ PPP was inhaled in a test cup after incubation at 37°C for 30 min, and $50\ \mu\text{L}$ TT/APTT reagent was added in the test cup at 37°C , followed by incubation for 3 min. Then clotting time was measured and the last mean result was obtained by three measurements.

3. Results and Discussion

The preparation of the M-PAANa is shown in Scheme 1, which mainly included three steps: (i) nitrogroup was introduced to PES macromolecule and transformed to amino to obtain amino-modified PES macromolecules (PES-NH₂); (ii) PES-NH₂ and PES were blended in a certain proportion and proceeded to phase separation to achieve NH₂-grafted PES membrane (M-NH₂), which was then immersed in α -Bromoisobutyryl bromide to acquire membrane initiator (M-Br); and (iii) finally PAANa modified PES membrane (M-PAANa) was prepared by the SI-eATRP method, which was carried out in a three electrode system by using an electrochemical work station.

Figure 1 shows the ATR-FTIR spectra of the pristine PES membrane (M-PES) and M-PAANa. Compared with the M-PES, the M-PAANa showed a new peak at $1672\ \text{cm}^{-1}$,

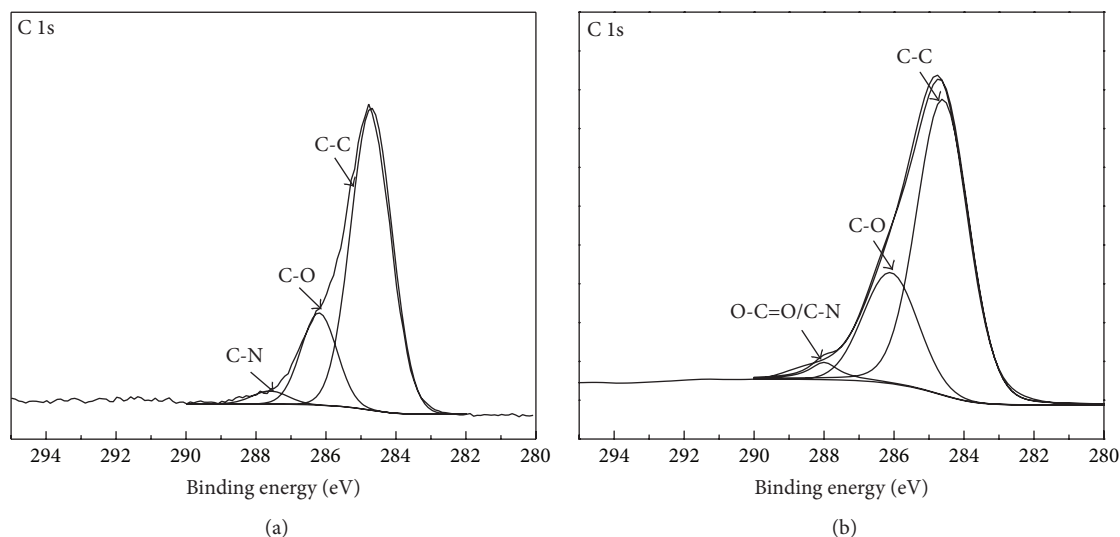


FIGURE 2: The XPS spectra of C 1s for (a) M-PES and (b) M-PAANa.

which was contributed to the antisymmetric stretching vibration band of the carboxyl on AANa structure. These results indicate that PAANa chains have been grafted on the M-PES membrane.

XPS was used to analyze the change of surface compositions of membranes. The XPS spectra of C 1s core-level spectrum are shown in Figure 2. By comparing the XPS spectra between the M-PES and M-PAANa, there were the same peaks of C-O at 286.1 eV, C-C at 284.6 eV, and C-N (C=O) at 288.0 eV at both M-PES and M-PAANa, while the M-PAANa showed a higher peak of C=O at 288.0 eV which was contributed to carboxyl of AANa, also indicating that the PAANa chains were grafted on the membrane.

The AFM images of the M-PES and the M-PAANa are shown in Figure 3. It can be found that the latter sample had an evident peak-valley structure, and there were plenty of particles (20–50 nm) on the surface of M-PAANa compared with M-PES. The roughness R_a increased from 14.4 nm of M-PES (Figure 3(a)) to 29.4 nm of M-PAANa (Figure 3(b)), which was attributed to the PAANa brushes grafted on PES membrane.

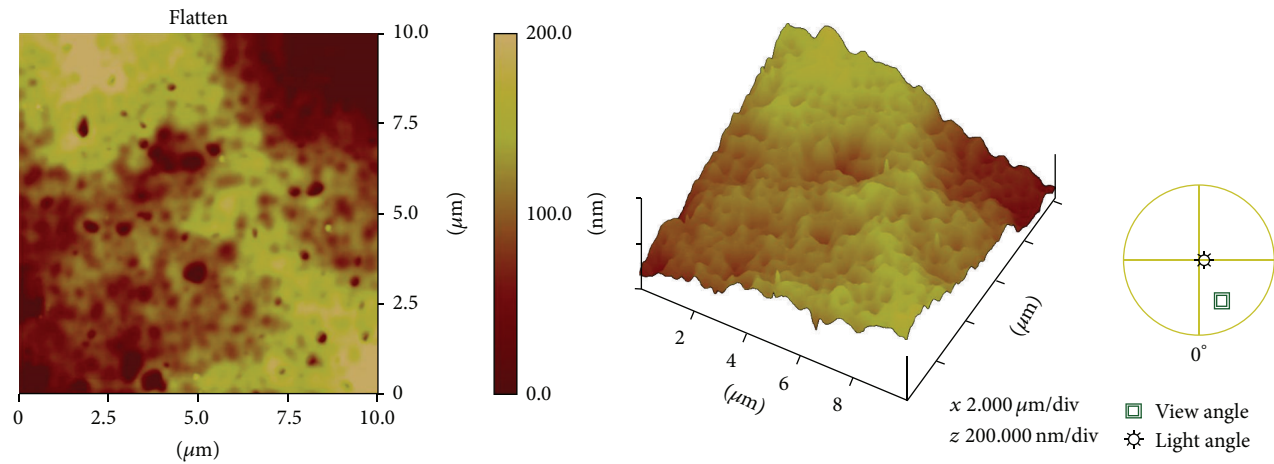
As shown in Figure 4, when the monomer concentration was 0.09 and 0.9 mol/L, the corresponding grafting yield was 0.01 and 0.36 mg/cm², respectively, at the electric potential of −0.12 V for grafting time of 8 h. It is found that the grafting yield of the former was so much lower than the latter, which may be the cause that too little monomer was scattered in the electrolyte which is difficultly grafted to the membrane surface, agreeing with the SEM results. We can see from the SEM images that there were apparent polymer nanoparticles grafted on the surface of the membrane; and the latter sample had more and bigger nanoparticles (about 20 nm) compared with that of former sample (about 3 nm). This indicates that higher concentration of monomer in the SI-eATRP system would show higher grafting degree of the polymer chain and thus thicker polymer coating.

Figure 5 shows the SEM images of M-PAANa prepared with different electric potential of −0.08, −0.12, and −0.2 V. By calculation, we found that their corresponding grafting yields were 0.11, 0.36, and 0.24 mg/cm² at the grafting time of 8 h, modifier concentration was 2 wt.%, and the monomer concentration was 0.9 mol/L. It can be also seen from the figure that distribution of nanoparticles was uniform and the amount of nanoparticles agreed with the result from grafting yield.

The M-PAANa was also prepared by controlling the polymerization time from 15 min to 8 h. The grafting yields were increased from 0.04 to 0.12, 0.3, and 0.36 mg/cm² when the reaction time increased from 15 min to 0.5, 1, and 8 h, respectively. Figure 6 presents the SEM images of M-PAANa prepared at different grafting time. It can be seen from the figure that the amount of nanoparticles grafted on the membrane surface increased obviously with the reaction time. In addition, there was no further obvious increase of grafted polymer through further prolonging reaction time after 1 h.

The modifier concentration during the membrane preparation process also plays an important role in controlling the graft degree. Figure 7 shows the SEM images of M-PAANa by different modifier concentrations of 0.8, 2, and 5 wt.%. As shown in the picture too low modifier concentration (0.8 wt.%) resulted in the low graft degree of the polymer brushes; and too high modifier concentration (5 wt.%) generated many macrovoids on the membrane surface. Moreover, their corresponding grafting yields were calculated to be 0.07, 0.36, and 0.02 mg/cm², consistent with the result obtained in the SEM characterization.

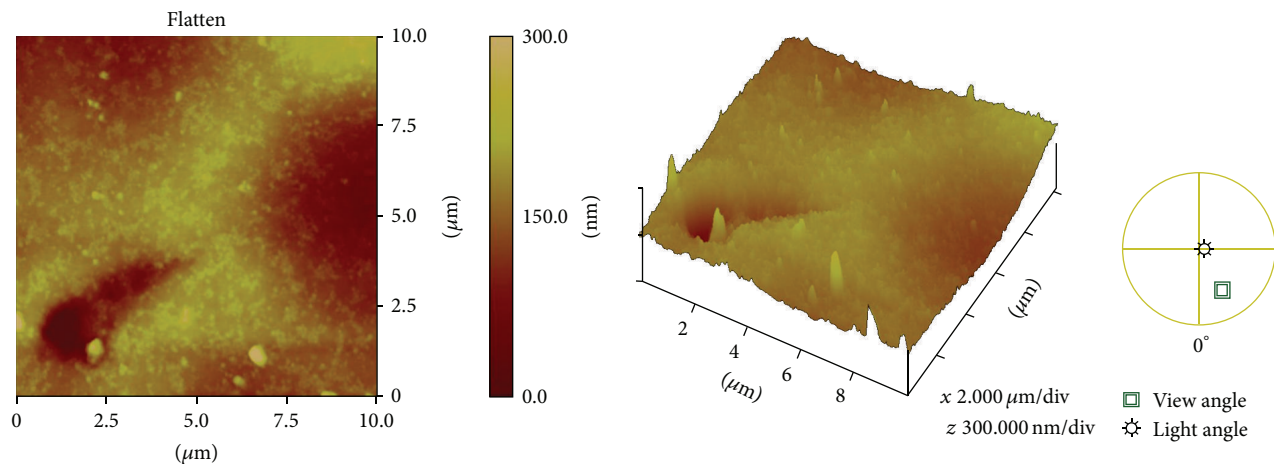
To sum up, the grafting of ion polymer chains on membrane surface can be carried out by SI-eATRP method, and the density and length of PAANa brushes can be easily controlled by the polymerization condition, such as monomer concentration, electric potential, time of SI-eATRP reaction, and modifier concentration.



Digital instruments: nanoscope
Scan size: 10.00 μm
Scan rate: 1.001 Hz
Number of samples: 256
Image data: height
Data scale: 200.0 nm

Digital instruments: nanoscope
Scan size: 10.00 μm
Scan rate: 1.001 Hz
Number of samples: 256
Image data: height
Data scale: 200.0 nm

(a)



Digital instruments: nanoscope
Scan size: 10.00 μm
Scan rate: 1.001 Hz
Number of samples: 256
Image data: height
Data scale: 300.0 nm

Digital instruments: nanoscope
Scan size: 10.00 μm
Scan rate: 1.001 Hz
Number of samples: 256
Image data: height
Data scale: 300.0 nm

(b)

FIGURE 3: AFM images of (a) M-PES and (b) M-PAANa.

The hydrophilicity of membrane surface was characterized by static water contact angle, which was used to evaluate the wettability of membrane surface. As is shown in Figure 8, the contact angle decreased from 84° of M-PES to 68° of M-PAANa, which was contributed to the hydrophilic carboxyl of AANa. The APTTs were further measured to study the blood compatibility of the modified membrane, as shown in Table 1. It was found that the blood clotting time of M-PAANa increased to 84 s compared with that of the pristine PES membrane, that is, 51 s. Then enhancement of blood compatibility is because of (i) increase of hydrophilicity of

TABLE 1: APTTs for the M-PES and M-PAANa.

Samples	M-PES	M-PAANa
Clotting time (s)	51 ± 5	84 ± 5

the membrane surface and (ii) the grafting of ionic chain on the surface. Based on these results, we can conclude that the grafting method via SI-eATRP method is an effective approach to modify the polymer membranes to improve the surface properties, such as blood compatibility.

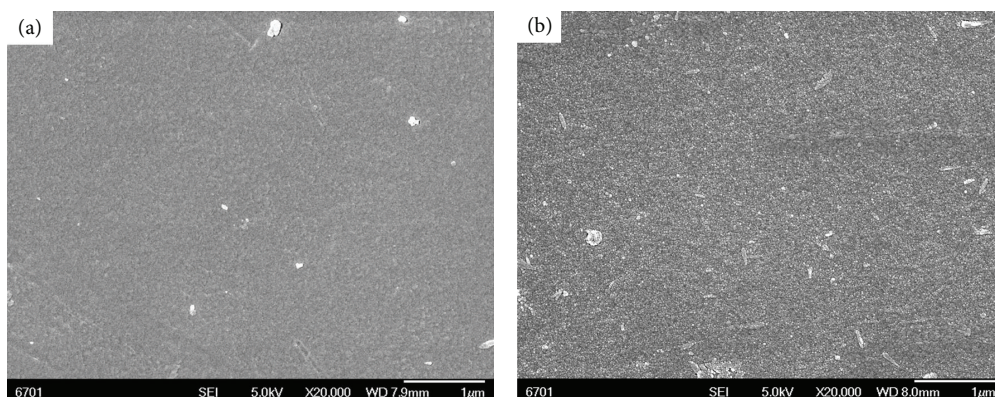


FIGURE 4: SEM images of M-PAANa modified by different monomer concentration: (a) 0.09 mol/L and (b) 0.9 mol/L.

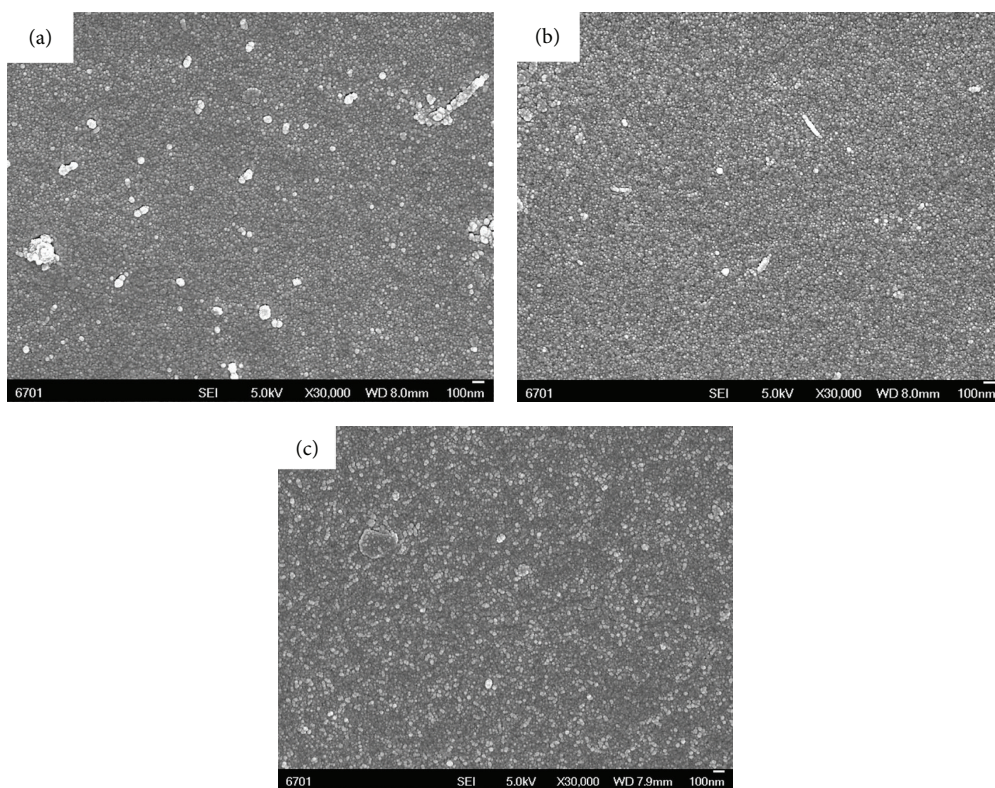


FIGURE 5: SEM images of M-PAANa prepared at different electric potential: (a) -0.08 , (b) -0.12 , and (c) -0.2 V.

4. Conclusions

In this study, polymer brushes were grafted on PES membrane by SI-eATRP method, and the results proved that the modified PES membrane has good hydrophilic and anticoagulation capability compared with those of pristine PES membrane. The water contact angle decreased from 84° to 68° and activated partial thromboplastin increased from

51 s to 84 s. Moreover, the polymerization can be controlled by reaction condition during SI-eATRP process, such as monomer concentration, electric potential, polymerization time, and modifier concentration.

Competing Interests

The authors declare that they have no competing interests.

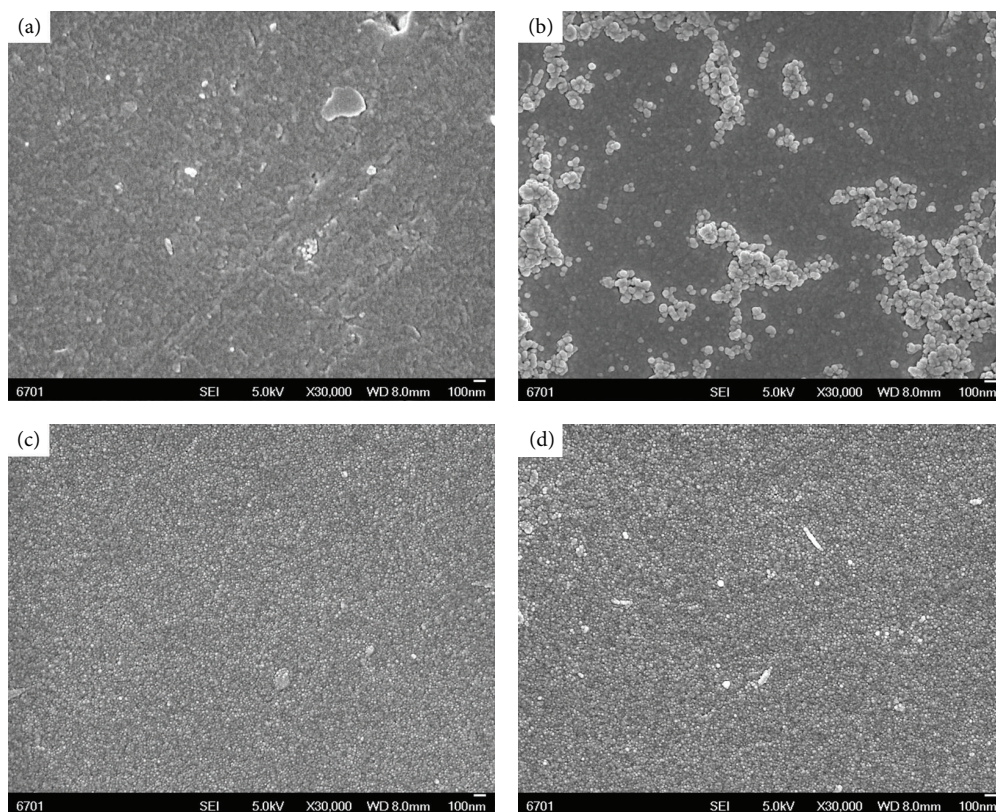


FIGURE 6: SEM images of M-PAANa prepared at different reaction times: (a) 10 min, (b) 0.5 h, (c) 1 h, and (d) 8 h.

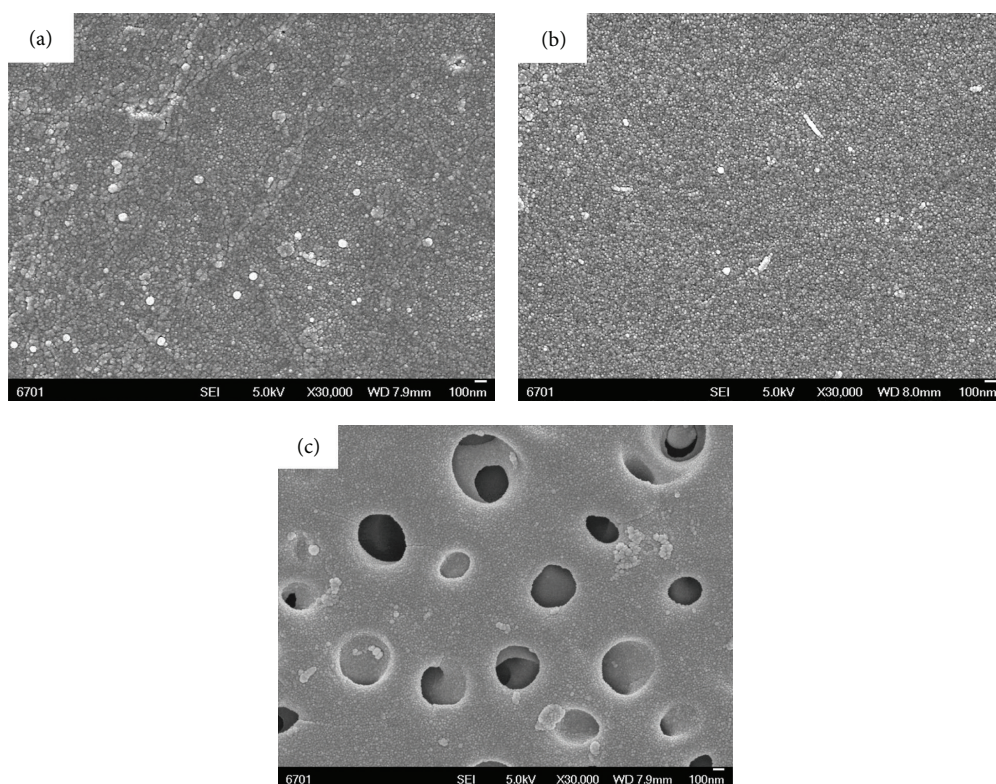


FIGURE 7: SEM images of M-PAANa prepared at different modifier concentrations: (a) 0.8, (b) 2, and (c) 5 wt.%.



FIGURE 8: Water contact angle of (a) M-PES and (b) M-PAANa.

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