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## Hybrid Magnetic Nanostructures (MNS) for Magnetic Resonance Imaging Applications

Mrinmoy De<sup>a</sup>, Stanley S. Chou<sup>a</sup>, Hrushikesh M. Joshi<sup>a</sup>, and Vinayak P. Dravid<sup>a</sup>

Vinayak P. Dravid: v-dravid@northwestern.edu

<sup>a</sup>Department of Materials Science & Engineering, International Institute for Nanotechnology, Northwestern University, Evanston, IL 60208. Fax: +1 847 467 6573; Tel: +1 847 467 136

### Abstract

The development of MRI contrast agents has experienced its version of the gilded age over the past decade, thanks largely to the rapid advances in nanotechnology. In addition to progress in single mode contrast agents, which ushered in unprecedented  $R_1$  or  $R_2$  sensitivities, there has also been a boon in the development of agents covering more than one mode of detection. These include  $T_1$ -PET,  $T_2$ -PET  $T_1$ -optical,  $T_2$ -optical,  $T_1$ - $T_2$  agents and many others. In this review, we describe four areas which we feel have experienced particular growth due to nanotechnology, specifically  $T_2$  magnetic nanostructure development,  $T_1/T_2$ -optical dual mode agents, and most recently the  $T_1$ - $T_2$  hybrid imaging systems. In each of these systems, we describe applications including *in vitro*, *in vivo* usage and assay development. In all, while the benefits and drawbacks of most MRI contrast agents depend on the application at hand, the recent development in multimodal nanohybrids may curtail the shortcomings of single mode agents in diagnostic and clinical settings by synergistically incorporating functionality. It is hoped that as nanotechnology advances over the next decade, it will produce agents with increased diagnostics and assay relevant capabilities in streamlined packages that can meaningfully improve patient care and prognostics. In this review article, we focus on  $T_2$  materials, its surface functionalization and coupling with optical and/or  $T_1$  agents.

### 1. Introduction

Molecular-diagnostic imaging, a field at the intersection of biology and nanomedicine, has received considerable attention in the past decades for its diagnostic and clinical promises. More specifically, these techniques hold promise because they may elucidate relevant disease information and engender advanced diagnostic techniques for a wide spectrum of afflictions, and at a length scale ranging from sub-cellular to *in vivo*. Molecular imaging is one of the most popular (noninvasive) methods to allow real-time visualization of cellular functions of living organisms and related molecular interactions. For many imaging applications, especially *in vivo*, the development of imaging probes and contrast agents are particularly exciting. Realizing the importance of this technique, various probes and contrast agents have been developed for noninvasive imaging modalities; such as X-ray computed tomography (CT) [1], optical imaging, positron emission tomography (PET) [2], single-photon-emission computed tomography (SPECT) [3], ultrasound and magnetic resonance imaging [4], among others. Of these methods, MRI is currently one of the most powerful

Correspondence to: Vinayak P. Dravid, v-dravid@northwestern.edu.

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diagnostic tools in medical science due to its ability to acquire 3-D tomographical information in whole tissue samples, including human soft tissues and whole animals, at high spatial (and temporal) resolution [5]. As MRI images are acquired without the use of ionizing radiation (x-ray/CT) or radiotracers (PET and SPECT), it has been the preferable imaging technique for heart, brain and nervous system. Important illustrative examples include assessment of irregular cardiac function, and detection of brain tumors [6, 7].

Despite the many advantages MRI currently enjoys, there remain many challenges for more efficacious diagnostic imaging of localized diseases. For example, although tissue MRI is capable of revealing anatomic details in organs, often it is difficult to differentiate the normal and diseased cells due to small native relaxation time differences. In this context, imaging sensitivity can be enhanced with the use of MRI contrast agents. Traditionally, there are two classes of MR contrast agents available,  $T_1$  and  $T_2$ .  $T_1$  contrast agents increase the  $T_1$  relaxation time, resulting in hypersignal, giving bright contrast  $T_1$ -weighted images. On the other hand,  $T_2$  contrast agents reduce  $T_2$  relaxation times, which reduces both  $T_2$  and  $T_2^*$  signals, giving rise to dark contrast  $T_2$ -weighted images.  $T_1$  contrast agents are paramagnetic in nature, such as gadolinium ( $Gd^{3+}$ ) and manganese ( $Mn^{2+}$ ) chelates. Among them,  $Gd^{3+}$  complexes are more widely used for clinical application such as brain tumor contrast enhancement requiring the breakage of the blood-brain barrier. For instance, gadolinium-diethylene-triamine penta-acetic acid (Gd-DTPA) is one of the most commonly used  $T_1$  contrast agents in clinical MRI imaging due to its physiological inertness and non-selective extracellular distribution [8]. It is routinely used in a wide variety of MRI applications, including selective enhancement of specific tissues, fluid compartments and lesions. Superparamagnetic materials, such as magnetite ( $Fe_3O_4$ ) nanoparticles act as a  $T_2$  contrast agent.

Recent advances in cross-disciplinary nanoscience and nanotechnology have led to further and rapid developments of new “nanohybrids” as probes for molecular imaging [9]. Here, we define “*nanohybrids*” as nanometer scale composite structures that combine “*hard*” magnetic oxide nanostructure with one or more “*soft*” (molecular/polymeric/biological) structures for enhanced efficacy for effective cellular/molecular targeting and potentially additional attributes, such as thermal activation, drug release, among others.

The advancements in probes, with progressing imaging capabilities, have subsequently engendered tremendous progress in imaging technology. MRI probes based upon nanomaterials are unique in certain regards, because they take advantage of property changes that occur when materials are scaled below ~100 nm, principally they include high surface to volume ratio, controllable crystal growth and quantum confinements. The high surface area enhances physical interactions, chemical loadings and reactivity. Nanosized shapes and sizes derived from controlled crystal growth directions allow different extent of molecular recognition, bio-distribution and bio-degradation. Quantum-confinement of the material generates unique size-dependent electronic, magnetic, and optical properties depending on their chemical composition, shape and size. Magnetic nanostructures (MNS), such as magnetite nanoparticles, represent the first nanoparticulate  $T_2$  agents. Separate from single function MRI probes, hybrid multimodal imaging agent are also being developed using a combination of optical and magnetic properties or a combination of  $T_1$  and  $T_2$ ; and related combinative modalities [10, 11].

Compared to conventional MRI imaging agents, nanostructure-based agents offer a number of advantages. First, through surface modifications, bio-stability and tunable bio-distribution can be achieved. Second, through shape, size and composition tuning, different degrees of biocompatibility and imaging properties can be tailored. Third, nanostructures can be targeted for specific biomarkers through complexation with antibodies and other targeting

agents. Fourth, conjugation with probes with alternate imaging properties can allow multimodal imaging. In citing these advantages, however, it is important to remember in the absence of extensive surface modifications, MNSs are inherent contrast enhancers due to their intrinsic native properties, and there are many examples in literature where they were used without extensive modifications. In this review, we highlight the current progress in preparation and application of MNS as nanohybrid MRI contrast agents. We classified those nanohybrids as (i)  $T_2$  MRI hybrids, [12]  $T_1$  MRI nanohybrids and (iii) Dual modality MRI nanohybrids (Figure 1).

## 2. $T_1$ MRI nanohybrids

Although  $T_1$  and  $T_2$  weighted imaging are somewhat self-complementary,  $T_1$  contrast agents have some advantages over  $T_2$  agents. For example, the  $T_2$  hypo-intensity (dark contrast) can be confused with other physical irregularities such as cavities, blood accumulation and metallic deposits. Similarly, owing to the fact that many  $T_2$  agents possess significantly higher relaxivities than  $T_1$  agents, the resultant signal perturbations may lead to imaging artifacts present in adjacent tissues (although artifacts may be present in either  $T_1$  or  $T_2$  systems). On the other hand,  $T_1$  contrasting agents also have limits. For example, limited accessibility of Gd(III) complexes in the blood pool and extracellular space is major disadvantage of the Gd(III) based contrast agents. Some of these disadvantages can be overcome by conjugating  $T_1$  contrast agents to nanostructures. This route can concentrate Gd(III) ion on the nanostructures and enhance the  $T_1$  signal, it can also increase the cellular uptake of Gd(III) ions through size and shape tuning of the vehicle nanostructure. Further, by conjugating with bio-activable linkers, dynamic biomolecular phenomena can be imaged utilizing chemically-induced activation of  $T_1/T_2$  agents in the presence of biochemical reaction and signaling.

Recently various efforts have been reported in which Gd(III) complexes were attached to nanostructures based on silica [13],  $TiO_2$  [14], gold [15], dendrimer [16], nanodiamond [17], polymer [18] etc. For example, although  $TiO_2$  is best known for its photo-catalytic and chemical properties, Endres *et al.* have shown that  $TiO_2$ -Gd(III) complexes are biocompatible and therapeutically active carriers that can be detected by MRI [19]. In this work, surface of the  $TiO_2$  labeled with DNA nanostructures were modified by Gd(III)-DOTA (1,4,7-tris(carboxymethylaza)cyclododecane-10-azaacetyl amide) via ortho-substituted enediol ligands. Relaxivity of resulting conjugate was  $3.5 \pm 0.1 \text{ mM}^{-1}\text{s}^{-1}$  per Gd(III) ion (1.5 T) equivalent to the DOTA molecules used to functionalize the  $TiO_2$ . From detailed characterization, an  $R_1$  relaxivity of  $61.0 \pm 1.7 \text{ mM}^{-1}\text{s}^{-1}$  per nanostructure was observed. Cellular studies using PC12 cells and x-ray fluorescence spectroscopy revealed that these conjugates tend to remain in the cytoplasm (and not the nuclear region) after transfection. Elemental fluorescence signals and toxicity assays indicated that these conjugates are biologically compatible. In the cellular MR imaging studies, cells incubated with these conjugates show better  $T_1$  contrast in  $T_1$  weighted images over control cells, thus demonstrating effective contrast enhancement. In another example, Manus *et al.* recently coupled amine functionalized Gd(III) complex with nanodiamonds through carboxylic group present on the nanodiamond surface [17]. This conjugate demonstrated a significantly reduced  $T_1$ , resulting in a  $R_1$  relaxivity of  $58.82 \pm 1.18 \text{ mM}^{-1}\text{s}^{-1}$  per Gd(III) complex. Interestingly, it showed a tenfold increase in relaxivity as compared to monomer Gd(III) complex; among the highest relaxivity ever reported for the Gd(III) complexes. These highlights are among several notable recent reports on  $T_1$  advancements in MR imaging. As this article focuses on  $T_2$  and multimodal imaging agent ( $T_1$ -optical,  $T_2$ -optical), we refer interested readers to other review articles for  $T_1$  specific nanohybrids [10, 11, 20, 21].

### 3. T<sub>2</sub> MRI nanohybrids

Unlike T<sub>1</sub> agents, which retard longitudinal proton relaxation, T<sub>2</sub> agents expedite transverse relaxation through loss of coherence. In T<sub>2</sub> weighted images, T<sub>2</sub> contrast agents attenuate signal intensity, and therefore appear dark. The rate (R<sub>2</sub>) at which T<sub>2</sub> agents attenuate the signal can be described according to equation 1 below, where T<sub>2</sub> is defined as the observed transverse relaxation time. Additionally, T<sub>2</sub><sup>o</sup> is the T<sub>2</sub> in absence of contrast agents; C is the agent concentration and χ is the relaxivity of the material. The relaxivity of the T<sub>2</sub> agents can therefore be determined by taking the derivative of R<sub>2</sub> with respect to concentration [22].

$$R_2 = \frac{1}{T_2} = \frac{1}{T_{2o}} + \chi C$$

Because flocculation and agglomeration of individual nanocrystals may occur *in vivo* or *in vitro*, the term T<sub>2</sub>\* is also often utilized to differentiate from pure molecular effects (T<sub>2</sub>). If aggregation is done in a controlled fashion, a flocculated bunch including several individual magnetic crystals may be considered as single magnetic nanostructure (MNS). A generalized equation to account for the magnetic coupling effect found in agglomerates is described below [23], where μ<sub>sp</sub> is the magnetic moment of one nanocrystal and N<sub>g</sub> is the number of nanocrystals per agglomerated structure. μ<sub>o</sub> is the permittivity of free space. γ is the proton gyromagnetic ratio. N<sub>A</sub> is Avogadro's number. C<sub>a</sub> is the agglomerate concentration. R<sub>a</sub> is the agglomerate radius. D the diffusivity of water, and L(x) the Langevin function with respect to X = μ<sub>sp</sub>N<sub>g</sub>B<sub>o</sub>/(kT). It can be seen then, that R<sub>2</sub> is proportional to the *square* of individual magnetic moments (μ<sub>sp</sub>) and the number of particles in each aggregate N<sub>g</sub>.

$$R_2 = \frac{1}{T_2} = (\mu_{sp} N_g)^2 \left[ \frac{64\pi}{135} \right] \left[ \frac{\mu_o \gamma L(x)}{4\pi} \right]^2 \left[ \frac{N_A C_a}{R_a D} \right]$$

The effect of enhanced T<sub>2</sub> due to agglomeration has been exploited by Perez and Weisleder for MRI sensors [24, 25]. In these cases, nanostructures are designed to aggregate with target analytes. These aggregations are detectable through changes T<sub>2</sub> relaxation time (MRI contrast). Similarly, controlled aggregation during synthesis can be exploited to engineer the transverse relaxivity of each nanostructure. In a recent report, Meade's and Bahadur's group reported synthesis of magnetite (Fe<sub>3</sub>O<sub>4</sub>) "nanoflowers", with each nanoflower formed through the controlled aggregation of individual nanocrystals during synthesis [26, 27]. The R<sub>2</sub> values of these nanostructures measured at 1.5T are 148 mM<sup>-1</sup>s<sup>-1</sup> (42 nm), 238 mM<sup>-1</sup>s<sup>-1</sup> (30 nm) and 126 mM<sup>-1</sup>s<sup>-1</sup> (19 nm). In this case, the deviation from ideal agglomeration properties can be attributed to differences in primary Fe<sub>3</sub>O<sub>4</sub> crystal size with the assemblies (4.3, 4.8 and 4.5 nm for 42, 30 and 19 nm nanoflowers), and consequently their differing μ<sub>sp</sub> values (33, 45 and 36 emu/g Fe, respectively).

#### 3.1. Magnetic nanostructure (MNS) – Role of size, shape and composition

In addition to the aggregation properties, the size and shape of the MNS cores also have precipitous effects on MRI performance. In studying how MNS sizes affect T<sub>2</sub> relaxation time, Jun *et al.* prepared 4, 6, 9 and 12nm Fe<sub>3</sub>O<sub>4</sub> (magnetite) structures and observed saturation magnetization moments (μ<sub>sp</sub>) of 25, 43, 80 and 101 emu/g Fe respectively [28]. The increasing μ<sub>sp</sub> with size leads to shorter T<sub>2</sub> times (and therefore faster R<sub>2</sub>). The trend

was attributed to spin canting on the surface of the MNS, that is, as surface to volume ratios decrease with increasing particle size, disordered spins on MNS surfaces play a smaller role, resulting in increased  $\mu_{sp}$ . This same trend was observed by Morales *et al.*, on polydispersed  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> structures [29].

Using CoFe<sub>2</sub>O<sub>4</sub> (cobalt ferrite) MNS as a *model* system, we have investigated the effect of size and shape on magnetic performance[30]. By synthesizing cobalt ferrite MNS in the presence of a magnetic field during thermal decomposition, we were able to create faceted irregular (FI) MNS in addition to traditional spherical MNS. In this manner, spherical Cobalt ferrites with 6, 10 and 15 nm diameters and FI Cobalt ferrites 12, 25 nm were prepared (Figure 2A). In comparing  $R_2$  versus  $\mu_{sp}$ , it was observed that with a given  $\mu_{sp}$ , FI structures appear to exhibit greater  $R_2$  relaxation rates. Furthermore, it was observed that given similar size, FI structures have lower  $\mu_{sp}$  values (Figure 2B, C). We attribute these effects to the differences in surface-to-volume ratios between spherical MNS and FI MNS, with FI generally higher than spheres. This resulted in an increased surface spin canting effect, thereby reducing the overall magnetization. Similarly, while the overall magnetization is reduced, the increased surface area also allows a greater number of hydrogen nuclei of water in proximity. Therefore, a greater number of neighboring nuclei were disturbed by the nanostructure magnetic field, resulting in faster relaxation.

In regards to the compositional impact of metal dopants in ferrite structures, Lee and Cheon, *et. al.*, prepared 12 nm MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub> (magnetite), CoFe<sub>2</sub>O<sub>4</sub>, NiFe<sub>2</sub>O<sub>4</sub>. In all, it was found that MnFe<sub>2</sub>O<sub>4</sub> demonstrated enhanced magnetization values over the more commonly used magnetite (110 emu/g Fe vs. 101 emu/g Fe). Following that trend, an increased  $R_2$  value was also observed (218 vs. 172 mM<sup>-1</sup>s<sup>-1</sup>). In contrast to Mn doping, Co and Ni doping resulted in reduced magnetization and  $R_2$  values [31].

### 3.2. Stabilization and Surface Functionalization

Perhaps the most challenging aspect of applying magnetic nanostructures *in vitro* and subsequently *in vivo* involves surface functionalization for efficacious molecular and cellular targeting. In addition to colloidal stability and shelf-life, surface functionalization also plays a prominent role in defining a nanostructure's behavior in the target system, including cellular internalization, targeting, eposition, and bio-compatibility. Designing a properly functionalized structure is therefore of paramount importance. Generally speaking, surface functionalization of MNS can be classified in regards to inorganic (silica), carbohydrate (Dextran), or single monomer/polymer grafted onto MNS surfaces through chemically specific bindings. Each functionalization method has its benefits and drawbacks and requires trade-offs and optimizations. For example, although silica coatings can provide colloidal stability, it may also retard  $R_2$  relaxation [32].

**3.2.1. Silica coating and functionalization**—Silica coating of iron oxide MNS is popular as evidenced in the literature because of their ease of synthesis and resultant aqueous stability. Most typically, the hydrolysis and subsequent condensation of tetraethoxysilane (TEOS) based precursors were used [32–36]. This process is alternatively known as the Stober process. Thickness of the silica shell can be controlled by varying the ratio of ammonium hydroxide, TEOS and reaction time, achieving nanometer length precision. The resultant structures have a strong negative charge across a wide range of pH, and are stabilized in water through coulomb repulsion [32, 37]. Adopting strategies for functionalizing silica, alkylsilane molecules can be used to modify silica-MNS surfaces, and impart additional functionality, thereby enabling targeting and labeling possibilities. A popular modification is the addition of 3-aminopropyl-triethoxysilane (APS) to the TEOS precursors, which creates silica shells with primary amine groups [38, 39].

Using this method, we were able to achieve good thickness control over silica coatings on cobalt MNS cores (Figure 3). Subsequent functionalization of silica coated MNS through silane chemistry is also possible. Similarly, by reacting APS with isothiocyanate functionalized fluorescent dyes (which reacts with the primary amine on APS) prior to mixing with the Stober precursor (TEOS), Lu *et al.* [33] were able to incorporate additional functionality (fluorescence, in this case) to their silica-MNS nanostructure, further diversifying potential methods in modifying silica coated MNS. Currently, MNS with inert silica coating is available as ferumoxil (AMI-121), an orally ingested T<sub>2</sub> contrast agent for delineation of the intestinal loops from adjacent tissues and organs, as pancreas and anterior kidney [40–43]. Ferumoxil is also known by the trade names GastroMark and Lumirem.

As briefly mentioned previously, one aspect of silica coating on MNS that may not be immediately obvious relates to the prolonging of T<sub>2</sub> relaxation time with thicker silica shells due to reduced interaction with water molecules. Because this effect is likely to be observed in many other surface functionalization schemes, it is particularly worth highlighting. As silica coating through the Stober method allows nanometer control [33, 44], effects of coating thickness on MR can be explored systematically. Using this method, Pinho *et al.* recently observed a tenfold decrease in  $r_2$ , from 228 mM<sup>-1</sup>s<sup>-1</sup> to 23 mM<sup>-1</sup>s<sup>-1</sup>, in the first 20nm of silica coating a 10 nm  $\gamma$ Fe<sub>2</sub>O<sub>3</sub> core (Table 1) [32]. Here, Pinho *et al.* attribute the decrease in relaxivity to outer sphere relaxation effects. Specifically, Pinho *et al.* deduced that there are two regions of silica shell coating, an inner water-impermeable layer of up to 40 nm, and an outer water-permeable layer. Because of the impermeable layer, proton interaction with the magnetic core was reduced significantly [32] (Table 1). In short, the silica shell places a barrier between the magnetic core and protons, thereby reducing relaxivity. We speculate that this effect pertains not only to silica coating, but may be observed in the systematic study of other systems. It is therefore likely that this optimization between stability and relaxivity will require certain balance in design.

**3.2.2. Carbohydrate coating (Dextran)**—Dextran is a branched polysaccharide consisting of multiple glucose units linked through  $\alpha$ -1,6 glycosidic linkages. It was first used as a MNS coating by Molday and McKensie in 1982 through in-situ coating of iron-oxide during the co-precipitation process [51]. The resultant structures, consisting of 15 nm cores and 30–40 nm overall size, were found to be stable against aggregation in physiological buffer, and were used as a label for magnetic separation of cells. Subsequent iterations of the Molday method produced ferumoxtran-10 (AMI-277) and ferumoxides (AMI-25). These two structures both have cores of ~5nm, but differ significantly in dextran coating thickness (20–40 nm versus 80–150 nm) [52]. The differences in dextran thickness provide changes in physiological retention. Ferumoxtran, with the smaller diameter, showed prolonged retention in humans, with half-life in excess of 24 hrs [52]. This stands in contrast with ferumoxides, whose half-life is ~2hrs [53]. The overall structure size also appears to effect cellular uptake. In comparing monocyte uptake of ferumoxtran-10 and ferumoxides, Metz, *et al.* [54], incubated human monocytes with MNS at concentrations of 100  $\mu$ g/ml and reported uptake of ferumoxtran-10 to be ~2 pg Fe/cell, and ferumoxides to be 8.9 pg Fe/cell, demonstrating preferential phagocytosis of larger structures. In both cases, the dextran molecules are adhered non-specifically to the iron oxide surface through hydroxyl interactions with the iron oxide core. Hydrogen bonds along the length of the dextran molecules provide strengthened interaction to prevent the desorption of the dextran coating. Despite the hydrogen bonds, however, desorption effects can still be observed in high dilutions [55]. To combat this effect, the dextran molecules can be chemically cross-linked [56]. Cross-linked and non-cross-linked dextran-MNS show virtually identical properties [56]. In addition to post absorption cross-linking, dextran chains can also be modified to include carboxyl groups and take advantage of their higher affinity towards iron oxide

surfaces. Using this strategy, ferumoxytol [47] and ferucarbotran [45, 57] have been commercialized.

**3.2.3. Nonspecifically absorbed and chemically anchored mono/polymers**—As stated previously, because increasing coating thicknesses can negatively impact  $R_2$  and expedite phagocytosis and particle clearance, there is a need to develop alternative surface functionalization methods. To tackle this problem, Poly ethylene glycol (PEG) based ligands are often the first choice given their biocompatibility, and because it is well known that PEG ligands can stabilize metallic particles under physiological conditions [4, 58–61]. PEG grafting may be achieved by single-point chemical anchoring through functional groups such as carboxylates, phosphonates, dopamine or dopa, or they can be nonspecifically absorbed on to MNS surfaces.

Chemical anchoring approaches take advantage of chemical affinities towards iron oxide surfaces to impart monolayer functionality. Commonly, this has been demonstrated through silanes, carboxylates, phosphate derivatives and dopamine. Most recently, nitro-dopamine has been also proposed as an ultra stable chemical anchor. With regard to silane anchored ligands, Kohler *et al.* stabilized magnetite MNS through the usage of trifluoroethyl-terminated PEG silane [62]. In that work, hydrophobic ligands were exchanged with the hydrophilic ones (trifluoroethyl-terminated PEG silane), owing to the silane-magnetite affinity, providing colloidal stability in the aqueous phase.

The ligand exchange approach is typical of chemically anchored ligand functionalization, as it allows separate optimization of ligand and MNS core synthesis conditions. PEG with phosphine-oxide anchors have been used by Kim *et al.* to functionalize maghemite ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) and impart aqueous stability [63]. Similarly, dopamine can also be used as a chemical anchor for iron-oxide surfaces [64]. In particular, as related to PEG'lated functionalization, Peng and Sun reported bifunctional PEG with dopamine and carboxylate termini undergoing successful ligand exchange with hydrophobic Fe-core:  $\text{Fe}_3\text{O}_4$ -shell MNS synthesized in the organic phase [65]. In this experiment, it is expected that dopamine will outcompete carboxylates in  $\text{Fe}_3\text{O}_4$  attachment, due to their higher affinity. With an outer carboxylate group exposed, the particles should be negatively charged in physiological pH, imparting colloidal stability through coulomb repulsion. Similarly, Xie and Sun also reported monomethoxy-poly(ethylene glycol) 2000 conjugation to dopamine through trichloro-*s*-triazine, producing a ligand capable imparting aqueous colloidal stability to  $\text{Fe}_3\text{O}_4$  MNS [66]. Stability in PBS buffer was reported in both cases.

Amstad *et al.* recently reported a systematic study on the influence of anchor groups on PEG(5), 5kD, stabilized magnetite MNS [67]. In all, stability of nine different anchor groups was included in the study. Most notably, they include carboxylates, dopamine, and nitrodopamine, three of the most popular anchors in literature. Using successive filtrations using a 200nm cut-off filter as a measure of binding reversibility of the anchor groups, it was found that PEG(5)-COOH functionalized MNS cannot pass through the filter. Furthermore, dopamine functionalized particles, can only survive zero to three filtration cycles. This stands in contrast with nitro-dopamine, which survived in excess of nine filtration cycles. The higher affinity of nitro-dopamine binding also manifests itself in Thermal gravimetric analysis (TGA) and XPS, where generally good agreements with filtration results were observed. A summary of the ligand packing density and filtration stability from this study can be found in figure 4.

Lastly, concerning the nonspecifically absorbed PEGs, it is most notably used in the polyol synthesis, in which PEG polyols, such as triethylene glycol (TREG), are used in a triple role as a high-boiling point solvent, reducing agent, and surface passivator to control particle size

iron oxide precursors, such as iron (III) acetylacetonate. In the case of MNS produced through the TREG-polyol method, Wan *et al.* reported water soluble Fe<sub>3</sub>O<sub>4</sub> (magnetite) cores in the range of 7–8 nm. These MNS are reported to be stable in PBS buffer [49, 68].

### 3.3. Applications of MNS probes in MR imaging

Tracking of cell fates *in vivo* has long been of medical interest. By loading cells with MNS prior to implantation, it is now demonstrated that this is a feasible concept through MR imaging. Initial reports in this area centered around non-specific endocytosis of dextran coated MNS *in vitro* prior to imaging [69] or introduction in to *in vivo* models [70, 71]. In the past six years, cell fate monitoring with MNS has been used in transplanted rat bone marrow stromal cells (rMSC) and human embryonic stem cell in rats (*in vivo*) [72, 73], human mesenchymal stem cells (hMSCs) and CD34<sup>+</sup> hematopoietic stem cells (HSC) in mice (*ex vivo*) [74], tracking neural stem cells in patients [75]. Tracking single cells *in vivo* has also been demonstrated [76, 77]. In the initial report by Jendelova *et al.*, regarding MSC transplantation in rats [72, 73], Endorem®, a trade name for ferumoxide, with no additional modification were incubated with rat rMSC cells *in vitro* for 72 hours prior to transplantation [72]. The uptake by the cells was non-specific and determined to be ~17.5 pg Fe/cell, corresponding to 20–30 MNSs. Labeled cells were then grafted intracerebrally onto the contralateral hemisphere of adult rat brains. The resulting hypointense signal was observed *in vivo* in excess of 50 days using a 4.7 T Bruker spectrometer. Later, this work was extended by Jendelova *et al.* to include MSC and ESC cells grafted and administered intravenously to rat models [73].

Arbab *et al.* has also reported ferumoxide labeling of human mesenchymal stem cells (hMSC) and CD34<sup>+</sup> hematopoietic stem cells (HSC) [74]. In this report, the transfection of ferumoxide was enhanced by electrostatic incorporation of cationic protamine sulphate (PS), the result of overall zeta potential change from anionic to cationic with increasing PS loadings. It is well known that cationic nanoparticles have enhanced uptake. Ferumoxides-PS complexes were formed by mixing prior to addition to cells. Following overnight incubation with at 50:3 Ferumoxide: PS MNS complex, HSC uptake of MNS was shown to be from  $2.01 \pm 0.10$  pg Fe/cell. Similarly, hMSC showed uptake of  $10.94 \pm 2.86$  pg. Little to no loss in proliferative capacity of cells was observed following incubation as measured through MTT assay. Tracking of HSC cells *ex vivo*, 14–15 days after initial tumor xenograft and tail vein injection of MNS labeled HSC cells showed hyposensitivities, demonstrating MNS retention.

Neural stem cells tracking in human patients using ferumoxide has also been reported [75]. In this case, neural stem cells were incubated with ferumoxide and Effectene®, a lipofection reagent, for 60 minutes prior to implantation into patients, into areas with brain damage. After implantation, hypointensities were observed, with decreasing intensity over time, until the 7th week. The decrease in signal was attributed to dilution effects due to cell proliferation. To detect single cells *in vivo*, Heyn *et al.* [76]. used ferumoxide and JT774 macrophage cells to achieve elevated loadings. After 24 hour incubation, cells with loading of  $60.9 \pm 1.6$  pg Fe/cell were injected in to the left ventricle of mice. Using a 1.5T GE/I whole-body clinical MRI scanner, mouse brains were imaged 5hrs after injection. To confirm single cell detection, mouse brains were examined again *ex vivo* via MRI. Confocal microscopy was used to confirm signal intensities resulted from individual cells.

Beyond nonspecific endocytosis, it is also possible to use MNS in targeted imaging. In an earlier report, Artemov *et al.*, used MACS streptavidin microbeads (50 nm polysaccharide coated iron oxide MNS, 50–59% iron oxide w/w pre-functionalized with streptavidin) conjugated with biotinylated Her-2/neu antibody Herceptin to target tyrosine kinase her-2/neu receptors in a panel of breast cancer cells *in vitro* [78]. Contrast observed in MR image

was found to be proportional to the expression level of kinase her-2/neu receptors for the given cell lines. In this case, because the MNS have cell surface targeting moieties, the MNS were found at the surface of the cells, rather than internalized. More recently, McAteer *et al.* used antibody conjugated MNS to detect vascular cell adhesion molecule-1 (VCAM-1), mediators of mononuclear leukocyte recruitment and lesion initiation in multiple sclerosis, in live mouse models [79]. In these experiments, MNS was administered by tail vein injection, after VCAM-1 expression was induced in one brain hemisphere. Remarkably, stark contrast in hypointensities became apparent on the activated hemisphere, with little non-specific retention in the non-activated half. Controls confirming *in vivo* targeting were performed using non VCAM-1 targeting MNS (IgG conjugated MNS), and separately, injecting unbound VCAM-1 antibodies to saturate VCAM1 prior to injecting VAN1 antibody functionalized MNS.

It is also possible to use MNS for detection of analytes, via MRI imaging. As mentioned briefly, Perez and Weisleder demonstrated this by taking advantage of changes in  $R_2$  due to MNS aggregation [24]. In sensing oligonucleotide interactions, MNS were first conjugated with DNA, and introduction of complementary sequences induce aggregation, and is therefore detectable as MRI contrast. Furthermore, antibody functionalized MNS can be induced to aggregate with target analytes. In this case, MNS functionalized with multiple (~8) anti-GFP polyclonal antibodies was incubated with GFP protein and used to show changes in  $R_2$ . Incubation with BSA using the same antibody showed no change in  $R_2$ . Sensing enzymatic activity was demonstrated by first aggregating MNS using an enzyme targeted peptide/protein. Introduction of the enzyme then cleaves the aggregation, releasing individual MNS, resulting in whiter contrast. In the DNA induced aggregation experiments, 0.5 fmol of oligo in 50  $\mu$ l volume induced detectable signal change. More recently, Yigit *et al.* applied a similar detection theme towards human thrombin [80]. By attaching DNA-aptamer recognizing the fibrinogen-recognition exosite of thrombin to one set of MNS, and aptamer recognizing the heparin-binding exosite of thrombin to a separate set of MNS and mixing them in a 1:1 ratio, a solution of MNS which will aggregate upon addition of thrombin was created. Using this method, Yigit *et al.* was able to detect 25 nM of thrombin using a 4.7 T NMR machine.

#### 4. Dual-modality MRI nanohybrids

Although MRI is a great imaging technique for visualizing biological tissue and activity, it is not always sufficient in providing all the necessary information. As no single imaging modality can provide all requisite information in every application setting, multimodal molecular imaging agents have been gaining significant traction [10, 11]. Herein, multimodal imaging agents are defined as probed that enable a synergistic combination of two or more detection techniques in image collection or enhanced data acquisition relevant to diagnostics. Most typically, dual modal MRI agents combine magnetic imaging with fluorescence, PET or SPECT. For example, fluorescence can be of assistance in surgical settings, while PET or SPECT imaging can assist MRI in identifying and tracking tumor cells and physiological processes. In this regard, nanoparticulate vehicles can be used to combine different imaging probes in a single confinement. In this report we consider two kinds of dual modality approaches which includes (i) nanohybrids combining fluorescence and  $T_1/T_2$  MRI agent [12] and (ii) nanohybrids that combine  $T_1$  and  $T_2$  capabilities. Separately, not covered in detail this review, are also dual modal agents that combine PET and MRI [81]. PET and MRI are largely complementary techniques and process the data in similar fashion. The PET-MRI system is desirable because while PET is very concentration sensitive, it has poor resolution as compared to MRI, which can provide high resolution anatomic information in sub-millimeter range. There are drawbacks however, as PET-MRI systems can observe from the unwanted interference between the PET radiofrequencies and

MRI magnetic fields. Despite these interferences, there is reported success based on MR-compatible PET system or multislice PET scanners [82].

Perhaps more popular than PET-MR are nanohybrids with MRI with optical imaging capabilities, such as fluorescence. Reports related to MRI-optical dual-modal agents are particularly abundant because as they combine the sensitivity of fluorescence assays with the spatial resolution of MRI. In current biological imaging prospective, fluorescence-MRI imaging is the most developed and well characterized dual modality imaging technique. The MRI-optical probe based imaging agents are typically a combination of paramagnetic chelates or magnetic nanostructures with fluorescence probes and/or quantum dots. Based on distinct MRI characteristics, we can separate optical-MRI nanohybrids in to  $T_1$  and  $T_2$  based optical imaging agents.

#### 4.1. Optical- $T_1$ MRI agent nanohybrids

$T_1$  MRI agents are typically complexes of  $Gd^{3+}$  or  $Mn^{2+}$  ions stabilized by chelates, such as DTPA (diethylenetriaminepentaacetic acid) and DOTA (1,4,7,10-tetraazacyclododecane- $N,N',N'',N'''$ -tetraacetic acid) etc. [8, 83] In the initial reports regarding  $T_1$  multimodal imaging agents, the chelating ligands were chemically modified to attach fluorescent probes such as FITC and rhodamine [84, 85]. In addition to common fluorophores, luminescent metal ions were also used. In one example, Koullourou *et al.*, reported a Heterobimetallic Rhenium-Gadolinium Complex,  $[GdRe(Bpy)(CO)_3]^+$  [86]. In this complex rhenium was used as the luminescent chromophore and  $Gd^{3+}$  ion as the MRI probe. They observed that the luminescence lifetimes of rhenium ion are long enough (0.24 ms) to permit efficient gating of any fluorescent background (typical lifetimes are  $<10$  ns) while the gadolinium ion were used to provide MR contrast. In another application Lippard's group used  $Mn^{3+}$  for multimodal sensing of  $Zn^{2+}$  ion [87]. Here, water soluble porphyrins chelate  $Mn^{3+}$  ions and  $Zn^{2+}$  ions to create a MR-fluorescence probe. Specifically, DPA (dipicolylamine,  $Zn^{2+}$ ) and TPPS (5-phenyl-10,15,20-tris(4-sulfonatophenyl)porphine,  $Mn^{3+}$  receptor) were used. Here, the DPA acts as an excellent fluorescent sensor for zinc by increasing fluorescence intensity by more than tenfold. Additionally the manganese derivative of TPPS (TPPS<sub>3</sub>Mn(III)) generate MRI signals. They also observed in the presence of zinc, the relaxivity of Mn complex in aqueous solution was significantly altered, making it a promising zinc MRI sensor. Both metal-free and Mn(III)-inserted forms are efficiently internalized by live HEK-293 cells and imaged by both fluorescence or MR.

Despite the successes of these reports, there are common problems associated with small molecule-based multimodal imaging agents. Firstly, these small molecule agents frequently suffer from solubility issues. The partial hydrophobic nature of these multimodal imaging agents reduces the surrounding water contents around the MRI probe, resulting in attenuated MRI signals [88]. Secondly, the conjugation and preservation of the fluorescence moiety prefers alkaline condition, which is not favorable for  $Gd^{3+}$  chelate formation [89]. And most importantly, interference can arise from limited molecular attachment points, as introduction of targeting agent can alter the affinity of receptor binding. To overcome these disadvantages, the use of various nanostructure vehicles arose to create highly loaded and multi-functional imaging probes. Riding on the advantages of nanostructure vehicles, several kinds of optical- $T_1$  MRI agents were developed based on mesoporous silica nanoparticles (MSNs), quantum dots (QDs), hybrid lipid micelles, chitosan, dendrymeric nanoparticle etc.

**4.1.1. Silica nanoparticle in Optical/ $T_1$  imaging**—MSN with well defined morphology and porosity may be used to develop various kinds of hybrid nanostructures. It is well established that this genre of nanoparticles posses great stability in a wide range of

thermal and chemical-biological conditions. The MSNs also have external and internal surfaces that can be selectively functionalized with different organic and inorganic groups through conventional chemistry [90].

In regards to (*in vivo*) biological application, MSNs are highly biocompatible, and show efficient uptake by living cells and controlled release of drugs [91]. Considering the above advantages, MSNs have attracted research in the development of optical-MRI hybrid nanomaterials. In one of the most representative works, Wenbin *et al.*, not only combined luminescent complex with T<sub>1</sub> MRI agents, but also added FITC as a fluorescent probe in MSN [92, 93]. In their model, silica nanoparticles were first doped with luminescent [Ru(bpy)<sub>3</sub>]Cl<sub>2</sub> by Stober's sol-gel method, then Gd-Si-DTTA (gadolinium (trimethoxysilylpropyl) diethylenetriaminetetraacetate) or Gd-Si-DTPA (gadolinium bis(triethoxysilylpropyl) diethylenetriaminepentaacetate) was added to form a layer of gadolinium doped silica shell. The inner core served as an optical imaging agent, and the outer shell operated as a T<sub>1</sub> and T<sub>2</sub> weighted MR imaging agent (Figure 5A, B). The two different silane ligands were used to increase the payload of Gd ion. Although they are able to increase the payload of Gd ions by six times, the relaxivity did not increase proportionally. They observed R<sub>1</sub> = 4.9×10<sup>5</sup> and R<sub>2</sub> = 7.8×10<sup>5</sup> s<sup>-1</sup> per millimolar particles in compare to R<sub>1</sub> = 2.0×10<sup>5</sup> and R<sub>2</sub> = 6.1×10<sup>5</sup> s<sup>-1</sup> per millimolar particles for Gd-DTPA and Gd-DTTP, respectively. Although proportional increase in R<sub>1</sub> was not observed, the relaxivity values in both cases were higher than individual gadolinium complexes. This effect was ascribed to slow tumbling caused by the Gd chelate being fixed to a higher molecular structure. However, higher relaxivity was not achieved because the water molecules could not access the inner Gd doped silica layers to generate additional MRI signals.

The efficacy of these dual modal nanohybrids was tested *in vitro* using monocyte cell lines. This cell line was efficiently labeled with these nanohybrids and successfully imaged by optical and MR techniques (Figure 5C). Following this report, the work was extended to include dye doped silica nanoparticles for cancer specific multimodal imaging [93]. In this follow-up, the previously reported Gd-nanohybrids were additionally functionalized with fluorescein isothiocyanate (FITC) using a layer-by-layer (LbL) self assembly method. HT-29 cells were successfully targeted and imaged with the new generation of particles which is electrostatically functionalized with K<sub>7</sub>RGD peptide.

In another interesting application, Schooneveld *et al.* successfully used silica coated gold nanoparticles as a vehicle for fluorescent and paramagnetic agents. This hybrid imaging agent not only served as an optical and MRI agent, but also as an X-ray computed tomography (CT) probe [94]. This work demonstrated trimodal imaging of macrophage cells *in vitro* and mice livers *in vivo* via T<sub>1</sub> weighted MRI, CT and fluorescence imaging. Similarly, Gerion *et al.* [95] reported silica coated quantum dots covalently linked to Gd<sup>3+</sup> ions chelator for optical-MR imaging. Here, the silica coated CdSe/ZnS QDs were first prepared by mercaptopropyltrimethoxysilane (MPS) polymerization of siloxane then covalently attached with multiple paramagnetic gadolinium chelate, gadolinium-tetraazacyclododecanetetraacetic acid (Gd-DOTA). This nanohybrid not only shows potentiality as an imaging agent, but also has very minimal health effects on animals. In a preliminary study on mice, it was revealed that this silica-coated optical/MRI probes are cleared from the renal system into the bladder with no observable side effects.

**4.1.2. Quantum Dots in Optical/T<sub>1</sub> imaging**—A fluorescent alternative to organic fluorophores are semiconducting nanoparticles that exhibit bright fluorescence and photostability, called Quantum Dots (QDs). Considering their unique optical property, QDs have been a popular imaging device in biology since its invention [96, 97]. Similar to other

nanomaterials, QDs can be conjugated, doped or coated with other materials, as Gerion *et al.* did [95], to provide MR imaging capabilities. Because QDs can offer reactive surface functionalities, a large number of paramagnetic ion containing chelates can be accommodated on its surface. Although initially there were issues regarding the stability and toxicity of QDs for *in vitro* and *in vivo* applications, several methods have since developed to minimize those limitations. Like other materials, paramagnetic ion or chelate can be doped into or conjugated with QDs, and as was demonstrated in the previous example, T<sub>1</sub> agents can be attached with other coating agents.

The first strategy to prepare QD based dual mode MRI agent was based on conjugation of carboxylate stabilized QDs with commercially available NHS esters of DOTA and DTPA [98, 99]. Following those initial reports, QDs with MRI contrast abilities began surfacing in literature. Many, unfortunately, suffered from limited light emission or low MRI contrast [100, 101]. These limitations were overcome in a report by Jin *et al.*, where glutathione stabilized NIR fluorescence CdSeTe/CdS QDs were used to conjugate Gd<sup>3+</sup>-DOTA ligands [12]. This nanohybrid showed a seven fold increase in fluorescence over indocyanine green (ICG). Similarly, extremely favorable MR properties were also observed: 365 mM<sup>-1</sup> s<sup>-1</sup> for R<sub>1</sub> relaxivity and 6779 mM<sup>-1</sup> s<sup>-1</sup> for R<sub>2</sub>. Using these magnetic nanostructures, they were able to perform *in vivo* fluorescence and MRI imaging using mouse models (Figure 6A, B). Use of dendrimers can also increase gadolinium loading on QDs. Prinzen *et al.* developed QD-GD<sup>3+</sup> based dendritic nanohybrid which allowed visualization of cell death and activated platelets using fluorescence imaging and T<sub>1</sub> weighted MRI [102]. To increase the MRI sensitivity, Gd-DTPA loading was increased by using biotinylated lysine wedges with eight Gd-DTPA complexes attached to its periphery. In addition, Annexin A5 (AnxA5), a well-explored molecular imaging probe [103], was also attached to visualize cell surface exposure of phosphatidylserine (PS). These particles exhibited intense fluorescence and a large R<sub>1</sub> relaxivity of 3000–4500 mM<sup>-1</sup> s<sup>-1</sup>, which compares favorably to the 420–630 mM<sup>-1</sup> s<sup>-1</sup> for non dendrimeric Gd-DTPA conjugated nanoparticles. The QD synthesis study was accompanied by *in vitro* study using PS exposed with activated platelets. They also demonstrate specific targeting capability by using the murine carotid artery as the targeted organ.

In another example, a bimodal, multivalent contrast agent was prepared with high loading of paramagnetic ion using streptavidin conjugated QDs and biotin terminated polylysine dendritic wedges (Figure 6D) [104]. According to the report, each QD carried a maximum of 192 Gd ions with six cyclic Asn-Gly-Arg (cNGR) peptides. cNGR was used for molecular imaging of angiogenesis which binds specifically to the α<sub>v</sub>β<sub>3</sub>-integrin. The T<sub>1</sub> relaxivity of cNGR-Gd-QDs per Gd ion, was 7.1 ± 0.4 mmol/L<sup>-1</sup> s<sup>-1</sup> at 7 T and 20°C, which lies in the expected range for macromolecular contrast agents.

Another popular method to prepare QD-Gd structures is through liposomal encapsulation. In this method two or more types of contrast agents are trapped in a micelle. In case of QD encapsulation, Gd chelate containing lipids are used to initiate the liposome formation. A wide variety of constructs using this platform was reported by Mulder's research group, where they mixed QDs with a range of modified lipids to prepare bimodal imaging agents [105–107]. In a typical preparation method, TOPO/HDA (trioctylphosphineoxide/hexadecylamine) coated QDs were mixed with PEG-DSPE (1,2-distearoyl-sn-glycero-3-phosphoethanolamine-*N*-[methoxy(poly(ethylene glycol))-2000]), and a paramagnetic lipid, Gd-DTPA-BSA (Gd-DTPA-bis(stearylamide) in organic solvent. Here, PEG-DSPE was used to stabilize the liposome and enhance biocompatibility while Gd-DTPA-BSA was used as the MRI agent. After the mixing, the organic solvent was evaporated, followed by rehydration in HEPES buffer. Subsequently, specific targeting ligands were introduced. In one example, cyclic RGD peptide was conjugated with these nanohybrids to image activated

and angiogenic vascular endothelium [108]. The lysine residue of the peptide was first modified with thiol, then react with maleimide-functionalized PEG lipids present in the micellar coat (Figure 7A). The potentiality of targeted multimodal imaging of tumor angiogenesis was demonstrated on mice [106]. The nanohybrids were intravenously injected and studied *in vivo* with fluorescence imaging and MRI. Additionally, the fate of injected multimodal imaging agent were monitored in real time using intravital microscopy. As shown in figure 7B,C, the fluorescence imaging enabled the visualization of particle accumulation with high sensitivity. T<sub>1</sub>-weighted MRI was performed in a similar condition to optical measurement and revealed significant signal enhancement that was mainly found at the tumor periphery (Figure 7D).

It is also possible to incorporate of paramagnetic ion directly in to the QD. This has been a less popular approach. Thus far, Mn doped CdS/ZnS core/shell QD is the only successful report [109]. This nanohybrid was injected to a rat carotid artery for multimodal imaging. Because the paramagnetic ions in this case is embedded within the QD, we imagine that access of water molecules to the paramagnetic ions can be problematic (similar to silica shells). QD luminescence can be reduced due to introduction of dopants.

**4.1.3. Other Optical/T<sub>1</sub> imaging agent**—Other than silica and QD, the most reported optical-T<sub>1</sub> dual imaging nanohybrids are based on lipid and dendrimeric nanoparticle. In the above discussion, Mulder group used QD as an optical imaging agent, where other fluorophore can also be trapped with paramagnetic ion to use as a multimodal imaging agent. Bimodal Optical/T<sub>1</sub> lipid nanoparticles consist of lipid functionalized with Gd chelate and fluorescent molecule. The most common bimodal lipids are a combination of either Gd or Mn chelate with rhodamine as a fluorophore (Gd/Mn-Rh-Lipid NP) [110–113]. Gd-Rh-Lipid NP was applied *in vivo* for tracking tumor cells at cellular scale by optical imaging in addition to anatomical information from T<sub>1</sub> weighted MRI. In a representative example, macrophage cells were treated with variable ratio of paramagnetic ion and fluorophore containing lipids to get optimum multimodal imaging [113]. In that study Gd-DTPA-DSA, a Gd<sup>3+</sup> chelating lipid which exhibits paramagnetic properties for MRI, and P2fA2, a fluorescein labeled apolipoprotein E derived lipopeptide, were mixed in different ratio to obtain tunable size, contrast and cellular uptake (Figure 8A). Based on their correlation study, the most suitable compositions are 33 and 50 mol% of P2fA2, as they have small size and the high relaxivity. These two lipid nanohybrid were applied to cultured mouse macrophage cells (J774A1) for *in vitro* experiments. The intake was successfully visualized using fluorescence confocal laser scanning microscopy and MRI (Figure 8B,C,D).

Another way to prepare optical/T<sub>1</sub> bimodal lipid nanohybrid is by combining fluorescent lanthanides (e.g. Eu<sup>3+</sup>, Tb<sup>3+</sup>, Dy<sup>3+</sup> etc.) with Gd<sup>3+</sup> [114–116]. By using this construct, it is very convenient to control the two lanthanide ions using the same chelating ligand. As the required concentration of Gd<sup>3+</sup> ions is always higher than the fluorescent components, the initial ratios of two lanthanides can be used to optimize the relative sensitivity.

In comparison to doping, assembly and encapsulation, dendrimeric nanoparticles are also potential platforms for multimodal imaging. The PAMAM dendrimers, which are considered very biocompatible, are branched polymer terminated with large number of amines. The branched nature of the dendrimeric material can offer large number of functional group at very small particle size [117]. The surface amine group of PAMAM dendrimer was functionalized with DTPA, a Gd<sup>3+</sup> chelate, and various optical dyes to prepare bimodal imaging agent [118]. So far rhodamine [119], rhodamine green [85], Alexa Fluor [120] and Cy5.5 [121] fluorescent dyes were incorporated with Gd-DTPA. Although the dendrimers are not easy to synthesize, their recent commercial availability make it a potential platform for multimodal imaging.

## 4.2. Optical-T<sub>2</sub> MRI agent nanohybrids

Iron based MNS are most typically used as T<sub>2</sub> contrast agents. They typically exhibit higher relaxivities values compared to T<sub>1</sub> agents, and can be used at lower dosages. Like other nanoparticle agents, iron based MNSs are popular multimodal imaging vehicles. Here, surface conjugation with alternative imaging probes is the most studied methodology for creating multimodal agents.

**4.2.1. Fluorophore conjugated MNSs as optical/T<sub>2</sub> nanohybrid**—MNSs have been coupled with a wide range of fluorophores for T<sub>2</sub>/Optical imaging applications and optically monitored magnetic separation assays. Through surface conjugation, the following fluorophores have been successfully applied to MNS systems: rhodamines, cyanines (Cy5.5, Cy7.5), AlexaFluors, dansyl, indolequinone and fluorescein. To enable surface conjugation, MNSs particles were typically coated with amphiphilic polymer, surfactant, silane PEG, and amine terminated PEG or dextran with amine or carboxylate as a terminal group. In most of the references the conjugation procedures are not well described, with the exception of the protocol reported by Weissleder group in *Nature Protocol*, 2006 [122].

Although there are several reports on fluorophore conjugated MNSs used as bimodal imaging agents where the fluorescence and MR signal coexist, there are also some reports of fluorescence quenching when iron oxide nanostructures were used as fluorophore vehicles. This quenching was observed in case of Cy5.5, Cy7 (two red shifted cyanine fluorophores), doxorubicin, Suwannee River fulvic acid etc, when fluorophores were covalently or noncovalently attached to the iron oxide MNSs [123–125]. While there was no clear explanation for the origin of quenching, the phenomenon has been used for monitoring drug delivery and in protease sensing. In the report, Cy7 was conjugated to an amine functional iron oxide nanoparticle in a protease resistant manner, while simultaneously attaching Cy5.5 to a protease sensitive polyarginine peptide spacer. When attached to the MNS, the fluorescence of both were quenched, but in the presence of protease the fluorescence of Cy5.5 was recovered [125]. Even with the reported quenching effects, there were demonstrated successes in fluorescent imaging of iron oxide conjugated fluorophores present in literature.

One popular MNS, a Cy5.5-iron oxide nanohybrids, was used for target specific optical and T<sub>2</sub> weighted bimodal imaging. Perhaps the most renowned applications were reported by Weissleder, Josephson and their collaborators. In a recent example, *in vivo* imaging of cardiomyocyte apoptosis and necrosis were performed within 4 to 6 hours of injury using annexin-based dual mode MNS probes (AnxMNS-Cy5.5) [126]. Sosnovik *et al.* found the uptake of AnxMNS-Cy5.5 was most prominent in the midmyocardium and was significantly greater than without annexine (contrast-to-noise ratio, 8.82±1.5 vs. 3.78±1.1; *P*<0.05) [127]. Another advantage of the nanoparticulate structure of T<sub>2</sub> agent can be used by conjugating fluorescent antibodies to the surface of MNS for target-specific optical/T<sub>2</sub> dual mode imaging.

Similar to small molecules, QDs can also attach directly to MNS to construct dual mode imaging nanohybrids. In one example, CdSe/ZnS QD was coupled with polymer coated MNS by using thiol chemistry. [128]. This probe was used for optical imaging and separation of MCF-7 breast cancer cells from serum solutions by immobilizing anticycline E antibodies on nanohybrids surface. The magnetic property of this nanohybrid also suggests the possible application in T<sub>2</sub> MRI.

**4.2.2. Silica based MNSs as optical/T<sub>2</sub> nanohybrid**—Silica based construction of multimodal imaging agents are very popular in medicinal science due to several advantages such as amorphous structure (enable large loading), water solubility, biocompatibility and

easy surface modification for conjugation. As discussed in previous sections, optical/ $T_2$  nanohybrid with silica and MNS can be synthesized in several ways. The most convenient of which include, (i) trapping the fluorophore in a mesoporous silica shell with the core MNSs, [12] conjugation of dyes with silica shell surface and (iii) using silica particles as the main nanoparticle vehicle to carry MNS and fluorophores (Figure 9).

A wide array of dyes can be entrapped in a silica shell by using modified Stober methods. In most reported methods, the magnetic core is first coated with a thin layer of silica. Subsequently, a follow-up layer of silica is formed using a solution of tetraethylorthosilicate (TEOS) mixed with fluorophores, creating a second silica coating with fluorescent properties. The loading of dye molecule can be tuned by controlling the thickness of the silica shell. There are reports using dye-coupled silica precursors and the reverse micelle process to create fluorescent MNS hybrids. So far, a wide range of fluorophore have been used, ranging from small molecule (FITC, rhodamine etc.), inorganic luminescent complex (terbium complex) to polymer and QDs. In a recent report by Chen *et al.* [129] magnetic iron oxide/silica nanocomposites were modified with fluorescent polymethacrylic acid for cancer targeting. The nanocomposite, with  $\lambda_{ex} = 475$  nm and  $\lambda_{em} = 592$  nm also demonstrated room temperature magnetic saturation of  $31.2$  emu  $g^{-1}$ . This 280nm nanohybrid shows an excellent drug-loading efficiency (105.8 mg of drug/mg of drug carrier) and 85 % favorable biocompatibility with suitable dispersibility under physiological conditions. Dyes were incorporated by using standard conjugation chemistry after initial silica shell formation around MNSs. Alternatively the inorganic complexes, such as metal ions, can be connected to a primary vehicle through conjugation of chelating ligand, as discussed in the  $T_1$ /Optical nanohybrids section. In one example, terbium was introduced using DTPA-derivatized silane precursor, which can be used for bio-imaging, bio-labeling and bioassays because as they track with an external magnetic field and exhibit unique phosphorescence properties [130]. It is also possible to prepare a silica based bimodal imaging agent using mesoporous dye-doped silica nanoparticles as the core. In this case, magnetic MNSs were subsequently immobilized on the surface of the silica. This method was used by the Hyeon group to fabricate their dual-mode nanohybrids [131]. Here, rhodamine B or fluorescein doped amine functionalized silica nanoparticle were completed with  $Fe_3O_4$  iron oxide nanoparticles to form assemblies for simultaneous MRI, fluorescence imaging. They also used this nanohybrid as a drug delivery vehicle by loading the anticancer drug molecule into the pores of mesoporous silica nanoparticles (Figure 10A).

Due to their close proximity and water exposure, the MNSs assembled on the silica surface demonstrated synergistic magnetic properties that enhanced MR signals. The  $R_2$  of free  $Fe_3O_4$  nanocrystals was  $26.8$   $mM^{-1} s^{-1}$  at 1.5 T, while the nanohybrids exhibit higher relaxivity value of  $76.2$   $mM^{-1} s^{-1}$ . Probable explanation for this enhancement is mainly due to the assembly of multiple MNS on silica surface. Because these structures were dye doped and further stabilized by PEG (emission peak at 520 nm and 576 nm, typical for fluorescein and rhodamine B), they are applicable for biological multi-modal imaging. To demonstrate this capability, fluorescence and  $T_2$  weighted MR images of phantom cells were measured simultaneously. As the concentration of nanohybrids was increased the fluorescence signal was increased and the  $T_2$  weighted image was darkened (Figure 10B,C).

**4.2.3. Hybrid Micelles and Other optical/ $T_2$  nanohybrid**—As we described above in the optical/ $T_1$  nanohybrid section, the preparation and advantage of liposomal encapsulation can also be applied for MNSs. As it is possible to encapsulate multiple imaging agents in the same liposome, MNSs can be encapsulated with various optical probes. Using this method, iron oxide MNS entrapped in the same liposome as QDs has been reported [132–134]. The sizes of these nanohybrids range from 25 nm to 70 nm depending on the amphiphiles used. For example, when PEGylated phospholipid was used to trap the QD and iron oxide

nanostructure, 60–70 nm diameter micelles were formed [133]. On the other hand, 25 nm hybrid micelles were prepared by using PEGylated gallate amphiphiles [134]. By controlling the relative concentration of QD and MNS, Park *et al.* prepared a range of nanohybrids with  $R_2$  relaxivity ranging from 103.9 to 244.9  $\text{mM}^{-1} \text{s}^{-1}$ , depending on iron concentration. The nanohybrids can be assembled with not only with QDs and MNSs but also with the anticancer drug doxorubicin and targeting peptide F3. Using these multimodal nanohybrids they successfully target, deliver and dual mode image the tumor tissues.

Chitosan is a linear positively charged polysaccharide composed of arbitrarily distributed D-glucosamine and N-acetyl-D-glucosamine. It has a number of potential biomedical uses due to its high biocompatibility. Furthermore, its ability to electrostatically bind proteins and internalize them in to cells allows it to cross the blood–brain barrier. By applying their interactive properties, MNS and fluorophores can be combined together for bimodal imaging [135]. Based on the reported articles, MNS-FITC [136] and MNS-QD [137] can be prepared as nanohybrids using chitosan. There are two ways in which the chitosan composite can be prepared, through a “step by step” method, or a “simultaneously” method. In the step by step method, MNS or QD (as fluorophore) are first electrostatically adsorbed into chitosan polymer and then coated to produce a chitosan-hybrid matrix. Other imaging agent can be attached subsequently. In the simultaneous method, all imaging agents are mixed with chitosan to form a nanohybrid. In the latter method, the size of the nanohybrids are comparatively small (~50 nm), allowing better imaging in biological applications. The chitosan based  $T_1$  imaging agents are not very popular, due to the leaching of  $\text{Gd}^{3+}$  [138], which is not observed in the case of MNSs. Although chitosan nanohybrids do not release larger particles in its matrix (eg MNSs, QDs), its high porosity can easily release the entrapped small molecules. This can be useful in drug delivery application with multimodal imaging.

Different from all of the above methods in preparation of optical/ $T_2$  bimodal imaging agent, is the doping of MNSs with luminescent ions. There are very few reports on this kind of imaging agent. In a work, reported by Zhang *et al.*, terbium was doped in iron oxide nanoparticles [139]. The nanohybrid was prepared by high temperature simultaneous decomposition of corresponding metal-oleate complexes. Then these nanohybrids are coated with ZnS and stabilized in working media by silica based amine functionalization [140]. The final nanohybrids are 13 nm in size,  $\lambda_{\text{ex}} = 235 \text{ nm}$ ,  $\lambda_{\text{em}} = 545 \text{ nm}$  and superparamagnetic in nature.

### 4.3. $T_1$ – $T_2$ MRI nanohybrids

From the all studies above we can see that  $T_1$  weighted images with paramagnetic materials, such as gadolinium ion ( $\text{Gd}^{3+}$ ) and manganese ion ( $\text{Mn}^{2+}$ ), provide bright “positive contrast” ( $T_1$ ) while  $T_2$  weighted images with superparamagnetic nanoparticles (MNSs) produce dark contrast ( $T_2$ ). Even though both MRI techniques are powerful and fairly noninvasive diagnostic techniques, single mode contrast agents are not sufficient for all situations as they have certain limitations. For instance, the dark contrast produced by  $T_2$  agents can also be generated from adjacent bones or vasculatures [141]. Additionally, susceptibility artifacts can also occur as a result of the sharp change in magnetic field surrounding the contrast agent, resulting in distorted anatomy [142]. Therefore, depending on the tissue and site of interest, complementary  $T_1/T_2$  weighted MRI imaging may facilitate improved diagnosis. Anatomic information may also be sharpened in the image. Although this is a very promising hybrid system, there are still very few reports in literature [143–145]. From various reports, it was shown that ultrasmall iron oxide MNS shows  $T_1$  contrast effect, but due to the small superparamagnetic domain, the  $T_2$  contrast is very low [146]. Additionally, there is little control over the  $T_1$  vs  $T_2$  ratio. To improve this performance, several alternate schemes have been produced to generate better  $T_1/T_2$  dual mode contrast

agents. Among the reported  $T_1/T_2$  nanohybrids, the most attractive systems are, (i) liposome based nanohybrids, which is the combination of MNS and paramagnetic ion, magnetic/graphite – core-shell nanostructure and (iii) direct conjugation of paramagnetic ion with superparamagnetic nanostructure.

Phospholipid based magnetoliposomes were typically prepared by first mixing appropriate amount of lipid components in chloroform followed by evaporation. The liposomes were then mixed with lauric acid stabilized iron oxide nanoparticle to yield the final product. The resulting nanohybrid can be loaded with gadolinium ion, to construct the  $T_1/T_2$  bimodal MRI agent. In an interesting report,  $Gd^{3+}$  ions were conjugated at the surface of both the inner and outer bilayer shells of the magnetoliposome [147]. The loading of  $Gd^{3+}$  by PE-DTPA chilate was monitored by colorimetric method using Arsenazo dye. They were also able to tune the loading  $Gd^{3+}$  using various combinations of multiple phospholipids and the best combination for highest  $Gd^{3+}$  payload per magnetoliposome was achieved by DMPC/DMPG/DMPE-DTPA mixing ratio of 0.9:0.1:1.0. The resulting nanohybrids can have great potential in MRI, although no imaging was done by the authors.

Another very interesting  $T_1/T_2$  agent was reported by Seo *et al.* [50], when using FeCo/graphite-shell nanocrystals. Although the origin of this dual behavior is not completely understood, the unique imaging properties of this nanohybrid attracted a lot of attention. FeCo/single graphite shell nanohybrid was prepared by scalable chemical vapor deposition on silica, followed by etching the silica by HF. Due to the graphite coating, this nanomaterial exhibit supreme stability against oxidation and leaching. Also this nanohybrid showed superparamagnetic behavior at room temperature with saturation magnetization value of 215 e.m.u.  $g^{-1}$  (the size of the nanohybrid was 7 nm). For MRI measurement FeCo/graphite shell nanohybrid was stabilized in aqueous solution by noncovalent functionalization with phospholipid-polyethylene glycol (Figure 11A). The observed  $T_1$  and  $T_2$  relaxivities  $r_1$  and  $r_2$  with 7nm and 4nm FeCo/graphite shell nanoparticle was compared to commercially available Feridex and Magnevist MR contrast agent under 1.5 T MRI. The  $R_2$  value for 7 nm composite showed an approximate six fold increase over Feridex, and at  $644 \text{ mM}^{-1} \text{ s}^{-1}$ , it was the highest  $R_2$  value ever reported. This nanohybrid also exhibited a very high  $R_1$  value ( $70 \text{ mM}^{-1} \text{ s}^{-1}$ ), opening the possibility of using this material as a positive and negative MRI contrast agent (Figure 11B). The biological application was also explored by labeling the mesenchymal stem cell and *in vivo* intravascular MRI of the blood pool in the rabbit.

Lastly,  $T_1/T_2$  MRI agent can also be prepared by directly conjugating/absorbing  $T_1$  chelating agent on the MNS surface. The difficulty associated with this kind of design arises from close proximity of  $T_1$  and  $T_2$  agent. When the  $T_1$  agent are connected with superparamagnetic MNS in close proximity, the induced magnetic field generated by a superparamagnetic MNS ( $T_2$ ) material will interfere with the relaxation process of the paramagnetic  $T_1$  contrast agent (Figure 12A). This undesirable effect reduces the  $T_1$  signal significantly. To understand the effect of distance between the MNS core and the  $T_1$  agent, Choi *et al.* recently reported a  $T_1/T_2$  hybrid with  $T_1$  and  $T_2$  agents separated by a magnetically decoupling silica shell [148]. The  $T_2$  core material, a 15 nm  $MnFe_2O_4$  MNS, was coated with varying  $SiO_2$  shell thicknesses (4, 8, 12, 16, and 20 nm) and then  $Gd_2O(CO_3)_2$ , the  $T_1$  contrast agent, was absorbed on a silica layer using a  $Gd(NO_3)_3$  precursor. The  $T_1$  and  $T_2$  versus  $SiO_2$  shell thickness are shown in figure 12C. According to their report, this behavior originated from distance dependent magnetic coupling between  $T_1$  and  $T_2$  agent. In a separate report, gadolinium chelates were directly anchor on the surface of the iron oxide nanoparticle using Dopamine to create a  $T_1/T_2$  bimodal MRI agent [149]. The observed MR values, recorded using a 3T scanner, showed the  $r_2$  values decreased from

225.81 to 30.32 mM<sup>-1</sup> s<sup>-1</sup> after the conjugation with gadolinium chelates. The R<sub>1</sub> value was 11.17 mM<sup>-1</sup> s<sup>-1</sup>.

## 5. Summary and Conclusions

By synergizing elements of chemistry, material science and biomedical engineering, many nanoscale MR probes have been developed within the past decade. With this rapid advancement, new diagnostic and theranostic approaches have emerged. We attempted to cover a portion of these developments by focusing on T<sub>2</sub> and multimodal agents with optical, T<sub>1</sub> and T<sub>2</sub> functionalities. Specifically, we covered the synthesis, surface functionalization and stabilization of MR agents, coupling to optical and/or other MR agents and applications *in vitro* and *in vivo*.

These new MR agents, especially those with multi-modal capabilities, are expected to provide exquisite sensitivity and specificity in tracking molecular and cellular processes. Although many of these promises have been realized in the academic settings, significant hurdles still exist in translating these results in to clinical therapy. To overcome these issues, problems ranging from cost, synthesis scale and human compatibility will have to be surmounted. These are not because these challenges are not unique to MR agents, it is expected that they are surmountable in the near future.

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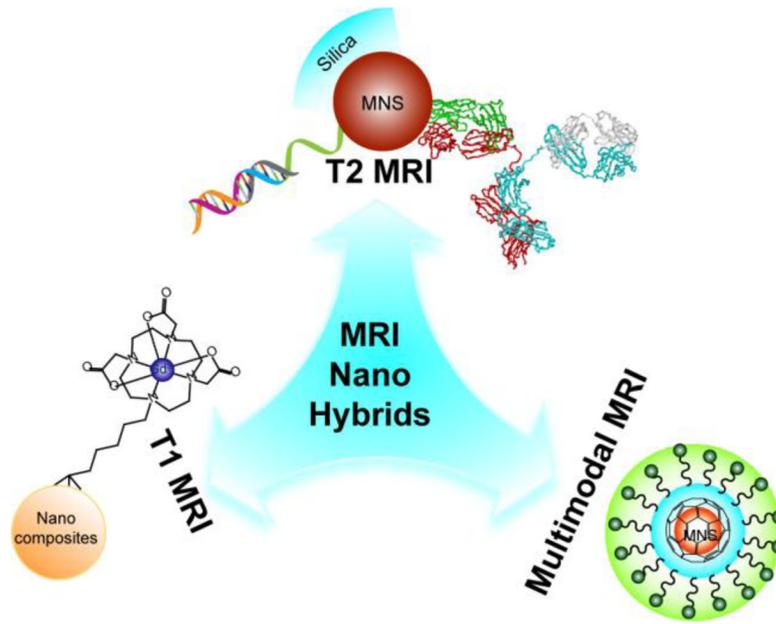
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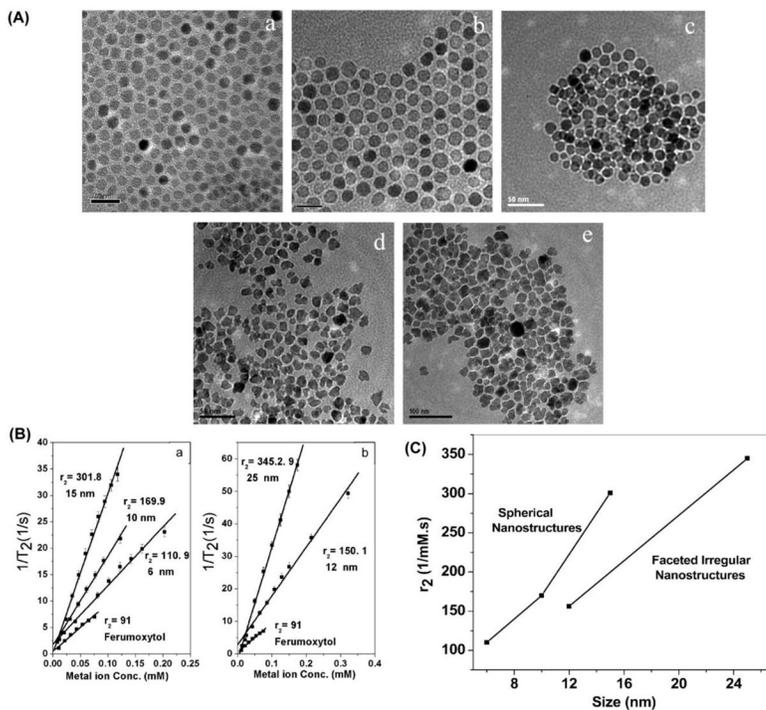
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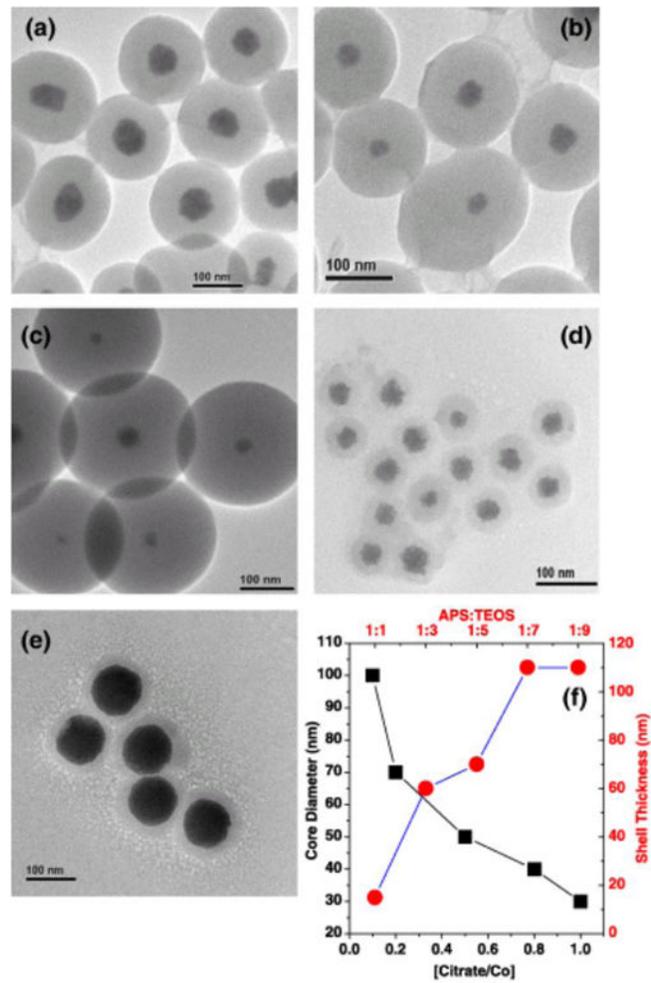
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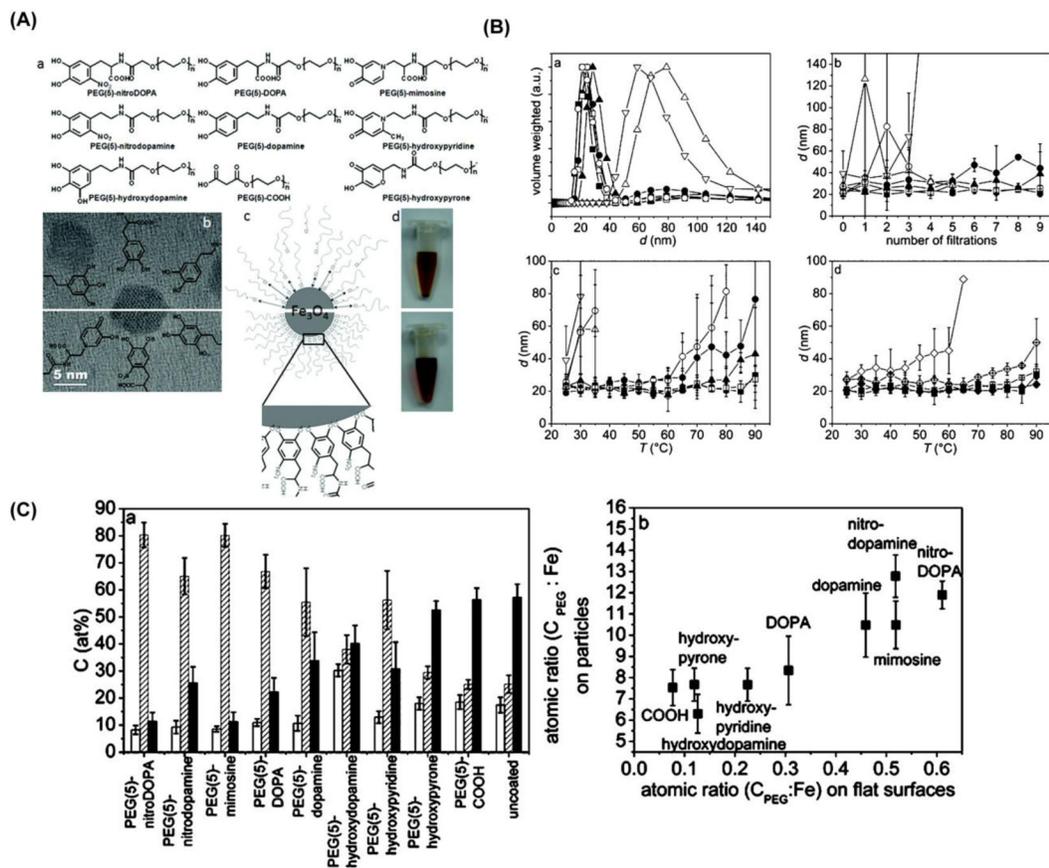
**Figure 1.**  
Nanohybrid based various MR imaging agents.



**Figure 2.** MR properties of MNS is dependent on shape and size. (A) Synthesis results of various CoFe<sub>2</sub>O<sub>4</sub> based on size, and shape regularity. It can be seen that pictures in A.a,b,c are spherical in nature, while A.d,e are faceted irregular (FI). (B). Relaxivity properties of MNS. (C). FI MNS demonstrate lower  $R_2$  values for a given size (as measured by longest diameter across). [30]

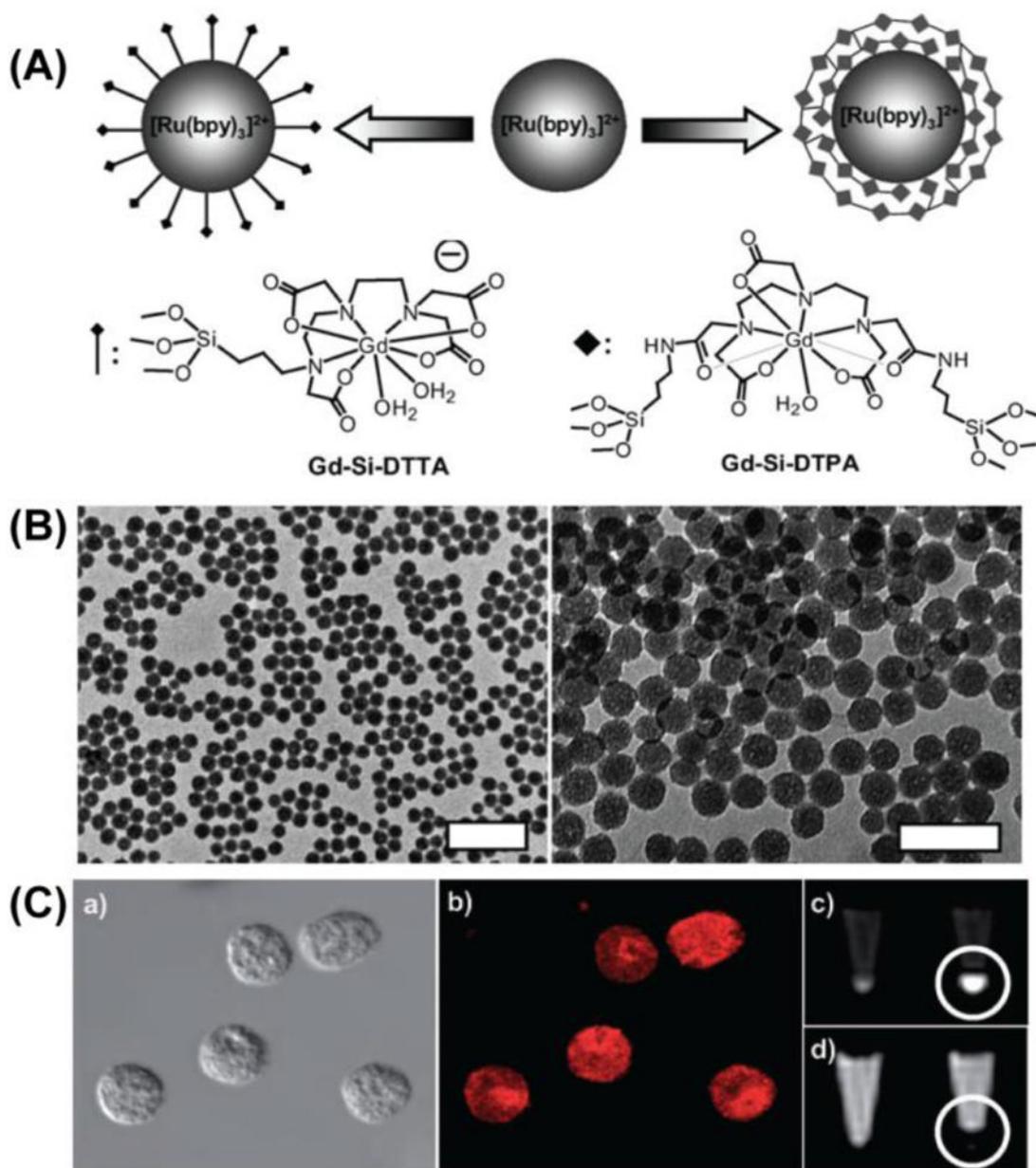


**Figure 3.** Co MNS can be controllably encapsulated in silica shell by manipulation of TEOS precursor ratio. Additionally, core diameter can be manipulated through capping ligand addition [38].



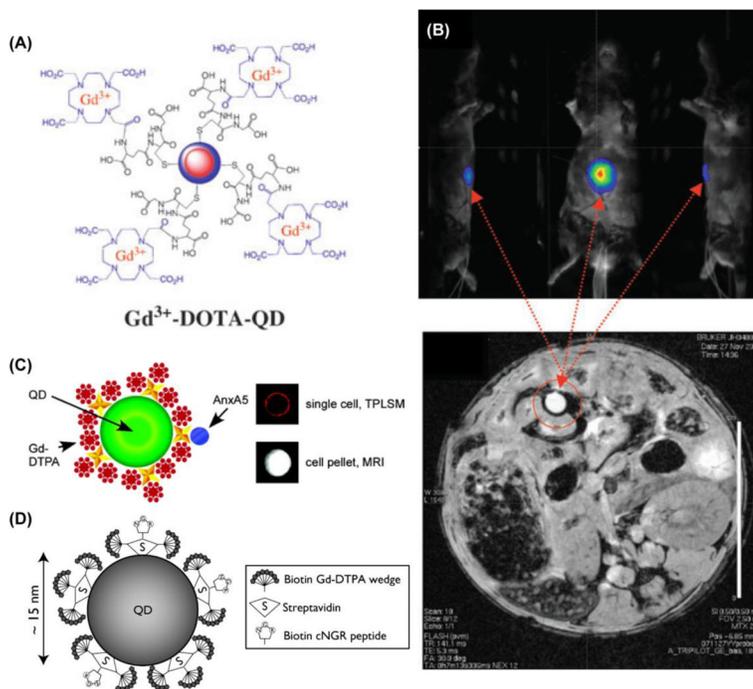
**Figure 4.**

(A) Stabilization of iron oxide MNS using various catechol derivative as anchor group. (B) DLS measurements of individually stabilized iron oxide nanoparticles based on their aqueous stability (a), effect on filtration (b) and the stability as a function of temperature (c). (C) The dispersants ligands absorbed on 2D and nanoparticle surface as measured by XPS.

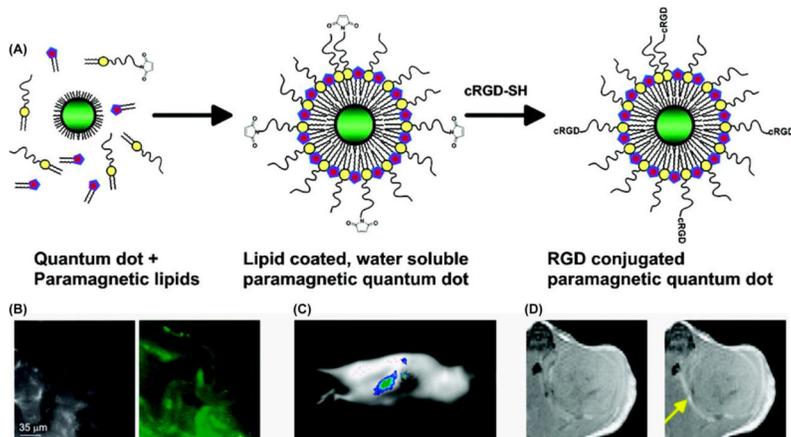


**Figure 5.**

(A) Synthetic procedure of low and high payload hybrid silica nanoparticle with  $[\text{Ru}(\text{bpy})_3]\text{Cl}_2$  and  $\text{Gd}^{3+}$ . (B) TEM of above synthesized nanoparticles, showing the larger surface area of six times higher loaded gadolinium ion. The scale bar represents 200 nm (left) and 100 nm respectively. (C) Microscopic images of hybrid silica nanoparticles labeled monocyte cells: a) optical; b) laser scanning confocal fluorescence. c), d) MR images of unlabeled (left) and 1-labeled monocyte cells: c)  $T_1$ -weighted and d)  $T_2$ -weighted [92].

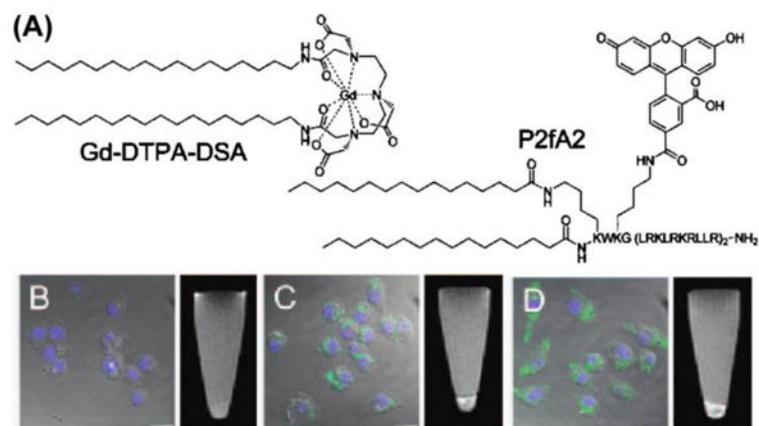


**Figure 6.** (A) Gd<sup>3+</sup>-DOTA functionalized CdSeTe/CdS QDs with glutathione (GSH) coating. (B) A NIR-fluorescence image [42] and T<sub>1</sub> weighted MR image (bottom) of a mouse. A phantom containing 10 μM of Gd<sup>3+</sup>-DOTA-QDs was visualized by both fluorescence imaging and MRI. (C) QD with the biotinylated Gd-wedge, containing eight Gd-DTPA complexes with AnxA5 (AnxA5-QD-Gd-wedge). This nanohybrid can be visualized by both fluorescence and MR imaging. (D) Schematic representation of a cNGR-labeled paramagnetic quantum dot. Commercially available this QD carries ~10 streptavidin moieties to which 6 cNGR groups and hence 24 gadolinium constructs were bound. Based on that estimation the maximum number of Gd<sup>3+</sup> was 192 [102–104].

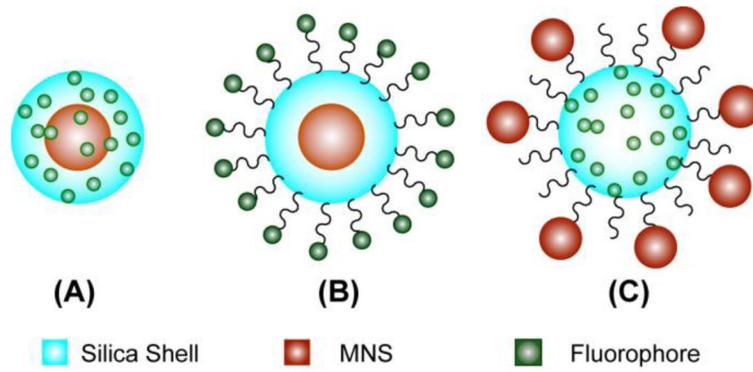


**Figure 7.**

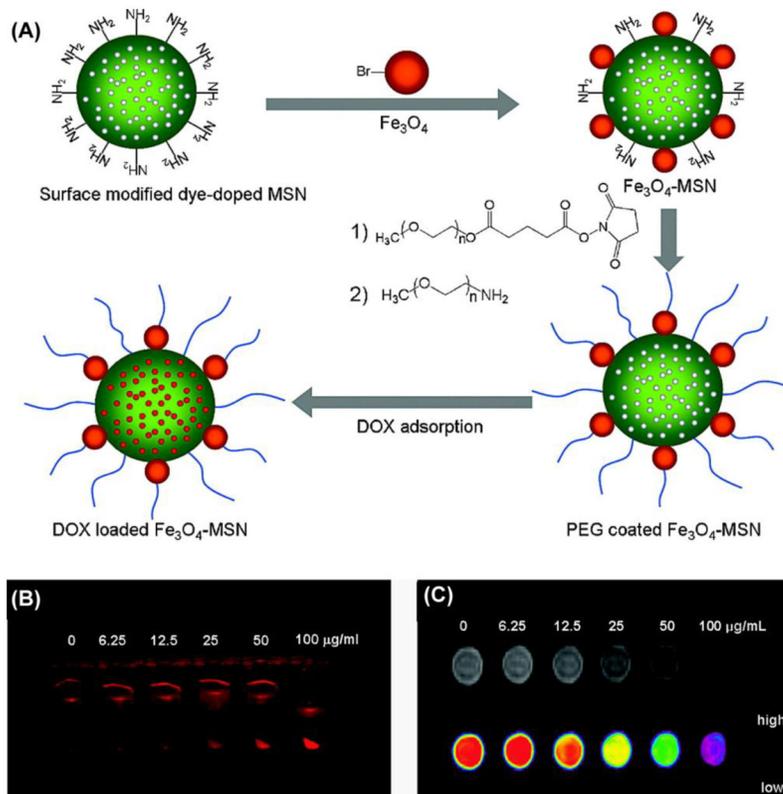
(A) Schematic depiction of the preparation of liposome with a paramagnetic micellular coating and targeting peptide. (B) The brightfield (left) and fluorescence image of tumor-bearing mice after intravenous injection of paramagnetic QDs. (C) Fluorescence image revealed the target specific accumulation of contrast agents. (D) T<sub>1</sub>-weighted MR images before and 45 min after the injection of paramagnetic QD–micelles[106].



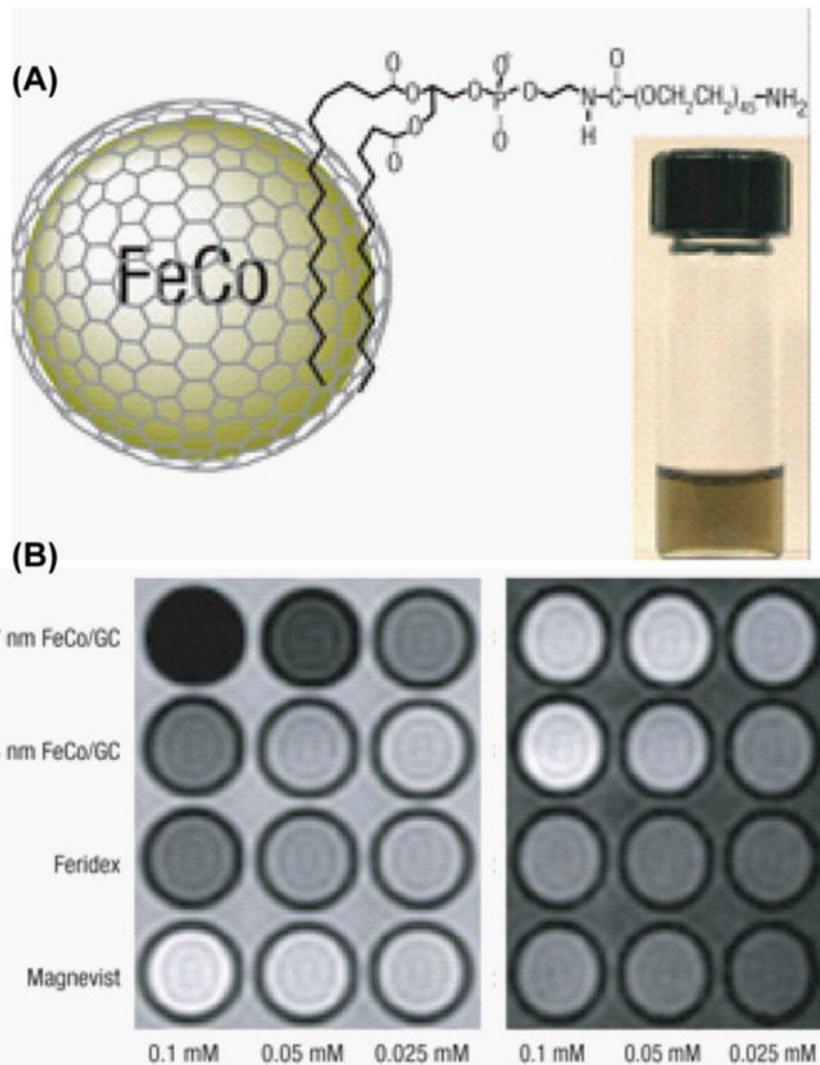
**Figure 8.** (A) Structure of  $Gd^{3+}$  chelating lipid Gd-DTPA-DSA and fluorescein labeled apolipoprotein E derived lipopeptide, P2fA2. (B–D) Confocal and MRI of untreated (B), incubated with 33% (C) and (D) 50% **P2fA2** nano hybrid macrophage cell pellets. Scale bar: 20  $\mu m$  [113].



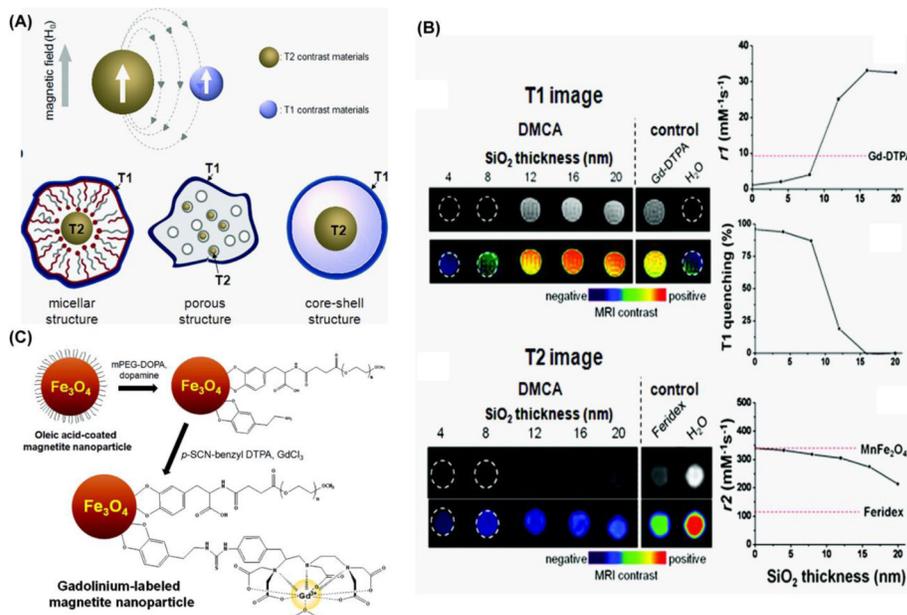
**Figure 9.** Schematic presentation of various silica based optical-MNS nanohybrids. (A) Fluorophore doped MNS-Silica core-shell nanohybrids, (B) Fluorophore conjugated MNS-Silica core-shell nanohybrids and (C) MNS conjugated fluorophore doped silica nanohybrids.



**Figure 10.** (A) Schematic depiction of the synthetic procedure for  $\text{Fe}_3\text{O}_4$ -MSN (mesoporous silica nanoparticle), stabilization by PEG and loading of DOX (doxorubicin). (B,C) In vitro multimodal imaging of drug loaded MNS-silica nano hybrids, (B) fluorescence image (C) MRI image at different concentrations [131].



**Figure 11.** (A) Schematic diagram of phospholipid stabilized FeCo/graphite shell nanocrystal and a PBS suspension after heating to 80 °C for 1 h (inset). (B) T<sub>2</sub> (left) and T<sub>1</sub> weighted MR images of various contrast agents at three metal concentrations [50].



**Figure 12.**

(A) Magnetic coupling between T<sub>1</sub> and T<sub>2</sub> contrast materials and the possible structures of various T<sub>1</sub>/T<sub>2</sub> bimodal MRI contrast agent. (B) T<sub>1</sub> and T<sub>2</sub> MR imaging of MnFe<sub>2</sub>O<sub>4</sub>-Gd MNS with a variable thickness of SiO<sub>2</sub> shell. With increasing SiO<sub>2</sub> layer R<sub>1</sub> increases and R<sub>2</sub> decreases. (C) Synthesis of gadolinium-labeled MNS as a dual contrast agent for T<sub>1</sub> and T<sub>2</sub> weighted magnetic resonance imaging [148].

Table 1

Summary of some select  $T_2$  and  $T_1$  contrast agents and their material properties.

Name	Core material	Surface coating	Core Diam.[45]	Outer Diam.[45]	$R_1$ ( $\text{mM}^{-1}\text{s}^{-1}$ )	$R_2$ ( $\text{mM}^{-1}\text{s}^{-1}$ )
Ferumosil (AMI-121)	$\text{Fe}_3\text{O}_4$ [46]	Silica/Siloxane[46]	10	12[46]	n/a	n/a
Ferumoxide (AMI-125)	$\text{Fe}_3\text{O}_4$ [46]	Dextran[46]	5[46]	12[46]	10.1 (@1.42T)[22]	120 (@1.42T)[22]
				120–180[47]	5 (@3T)[22]	130 (@3T)[22]
					1.8 (@7.1T)[22]	132 (@7.1T)[22]
Ferumoxtran-10 (AMI-227)	$\text{Fe}_3\text{O}_4$ [46]	Dextran[46]	6[46]	16[46]	9.9 (@1.42T)[22]	65 (@1.42T)[22]
				15–30[48]	5 (@3T)[22]	66 (@3T)[22]
PEG-magnetite(polyol)[49]	$\text{Fe}_3\text{O}_4$	TREG	8	16.5	14.14 (@1.5T)	82.68 (@1.5T)
Spherical Cobalt Ferrite[30]	$\text{CoFe}_2\text{O}_4$	11-AUA*	15	~15	n/a	301.8 (@1.5T)
Fl Cobalt Ferrite <sup>†</sup> [30]	$\text{CoFe}_2\text{O}_4$	11-AUA*	12	~15	n/a	150.1 (@1.5T)
Silica coated magnetite[32]	$\gamma\text{-Fe}_2\text{O}_3$	N/A	10±2	10±2	n/a	228 (@11.7T)
	$\gamma\text{-Fe}_2\text{O}_3$	Silica	10±2	14±2	n/a	100 (@11.7T)
	$\gamma\text{-Fe}_2\text{O}_3$	Silica	10±2	27±5	n/a	64 (@11.7T)
	$\gamma\text{-Fe}_2\text{O}_3$	Silica	10±2	50±7	n/a	38 (@11.7T)
Magnetite[31]	$\text{Fe}_3\text{O}_4$	DMSA	12	15	n/a	218 (@1.5T)
Manganese ferrite[31]	$\text{MnFe}_3\text{O}_4$	DMSA	12	15	n/a	358 (@1.5T)
Cobalt Ferrite[31]	$\text{CoFe}_3\text{O}_4$	DMSA	12	15	n/a	172 (@1.5T)
Iron-Cobalt[50]	FeCo	Graphite/phospholipid-PEG	7	30	70	644 (@1.5T)

\* 11-amino undecanoic acid,

<sup>†</sup> FI: Faceted Irregular, n/a – not available