PERSPECTIVE



Regioselective Biocatalytic Hydroxylation of Fatty Acids by Cytochrome P450s

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Abstract

Cytochrome P450 enzymes catalyze a broad set of C–H activation reactions, the most prominent being hydroxylation. This review provides an overview of the regioselectivity (CH_3 -terminal, in-chain, and carboxylate-terminal) and the optical purity of the hydroxylation products obtained from fatty acids as far as described, focusing on systems close to preparative application.

Graphical Abstract



Keywords Biocatalysis \cdot Enzymes \cdot Hydroxylation \cdot C–H bond activation \cdot Fatty acid \cdot Cytochrome P450

1 Introduction

Cytochrome P450 enzymes (CYPs) are iron (Fe) containing heme-proteins, which are found in most living organisms, including eukaryotes, archaea, bacteria, and viruses [1–4]. The enzymes catalyze a broad range of reactions such as hydroxylation [5], decarboxylation [6], epoxidation [7], reductive dehalogenation [8], amine/oxygen dealkylation [9], and sulfoxidation [10], employing molecular oxygen and electrons [e.g. from NAD(P)H]. Furthermore, engineered P450 were reported to catalyze selective

Wolfgang Kroutil wolfgang.kroutil@uni-graz.at olefin-cyclopropanation via carbene transfer under oxygenfree conditions [11], enantioselective intramolecular benzylic C–H amination [12], and carbon-silicon bond formation [13], all reactions, which have not been found in nature before.

This enormous repertoire of different C–H-activation reactions renders P450s highly interesting for industrial applications [14–16]. However, low turnover rates, the requirement of complex electron transfer systems and cofactor regeneration complicate the synthetic application of P450s for the production of valuable fine chemicals and consequently more efficient family members are required for bulk applications [14, 17, 18].

Fatty acids represent the natural substrates for several classes of cytochrome P450s and their regioselective C–H functionalization gives access to hydroxy-fatty acids which possess wide applications in food-, cosmetic- and pharmaceutical industry [19]. The topic underlines the unique synthetic potential of enzymes, as the fatty acid hydroxylation

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pattern of P450 reaches positions that are inaccessible by chemical methods. From a thermodynamic point of view particularly ω -terminal hydroxylation is challenging due to its strong *prim*-C-H bond (approx. 100 kcal mol⁻¹) [20]. Enzymes are known to be able to functionalize this position via an active-site architecture positioning the substrate in the required conformation for the specific reaction. Adjacent positions (in-chain, e.g. ω -1, ω -2, and ω -3) show lower C-H bond energies, however, an exclusive regioselective reaction has not been achieved [20].

Therefore, the controlled, highly (regio-) selective and straight-forward functionalization of C-H bonds remains a dream-reaction for organic chemists and triggered the characterization of a magnitude of biocatalysts with this activity, including monooxygenases, dioxygenases, and oxidases. An emerging family of hydroxylases are the unspecific peroxygenases (UPOs, EC 1.11.2.1) that transfer one oxygen atom from a peroxide (e.g. H_2O_2) to the substrate. Fatty acids (C12:0 to C20:0) are hydroxylated close to the terminus and subsequent overoxidation yields subterminal ketones or dicarboxylic acids [21-23]. 12-Hydroxylases (EC 1.14.13.26) display remarkable regioselectivity as they convert oleic acid to ricinoleic acid via hydroxylation exclusively at the C-12 position in homoallylic position to the C=C double bond [24]. Due to a close homology to Δ 12-desaturases the hydroxylation competes with desaturation [25]. Non-heme iron-dependent ω -oxygenases are a large family of enzymes that catalyze the incorporation of O_2 into various substrates including fatty acids [26]. The family includes lipoxygenases, as well as the AlkBGT system from Pseudomonas putida GPo1, which is famous for terminal alkane-, fatty ester-, and fatty acid-hydroxylation [26, 27]. Lipoxygenases (EC 1.13.11) are dioxygenases that catalyze the O₂-dependent hydroperoxidation of unsaturated fatty acids with a *cis, cis*-pentadiene motif. The hydroperoxide can be further converted to an alcohol-moiety to achieve the overall hydroxylation. Other follow-up reactions include epoxidation, C-C bond formation, C-C bond cleavage, ketone, and ether formation [28]. Further dioxygenases that convert fatty acids are α -dioxygenases (EC 1.14.99.-) producing α - or β -hydroperoxides [29], and diol synthases (EC 1.13.11.44) that are iron-dependent multi-domain enzymes producing diols from unsaturated fatty acids [19]. Unfortunately, the mentioned catalysts suffer either from low expression levels, low productivity or low turnovers, features that are prerequisites for preparative applications.

Despite these issues, fatty acid hydroxylation with enzymes from the cytochrome P450 family is on a more mature level and closer to synthetic application [30], thus this review provides a comprehensive overview of fatty acid hydroxylation reactions catalyzed by cytochrome P450 enzymes close to preparative applications. Substrate concentrations, stereo-, and the regio-selectivity achieved by wildtype enzymes and variants are summarized and only variants with described sequences and reasonable overexpression level are considered. Other systems were described elsewhere [19, 20, 31–35]. Active site geometries and the amino acids that are responsible for the enzymes regio-selectivity are discussed in the individual chapters. A detailed review summarizing this topic has been published previously [36].

2 Physiological Roles and Chemical Applications of Hydroxy Fatty Acids

Hydroxy-fatty acids have wide applications, ranging from their use as additives in food industry to cosmetic industry, where they are applied as emulsifiers due to their skin moistening and anti-wrinkle properties [37]. Additionally, they are building blocks for the production of resins, waxes, biopolymers and lubricants [38]. Specific short chained β -hydroxy fatty acids such as β -hydroxy- β -methyl butyric acid, became popular as food supplements, acting as performance enhancers [39]. Hydroxy-fatty acids are commonly used in the pharmaceutical industry e.g. acting as antibiotic or anti-inflammatory [19]. A range of (R)- α -hydroxy fatty acids $(C_{14}-C_{18})$ has shown antimicrobial activities against plant pathogenic organism such as Vibrio tyrogenuses [39], while (*R*)- α - and β -hydroxy fatty acids (C₁₀-C₁₂, and C₁₄) have shown antifungal activity against molds such as Aspergillus fumigatus, Penicillium commune and many more [17, 39–41]. Some β -hydroxy fatty acids (e.g. β -hydroxydodecanoic acid), are constituents of peptide antibiotics such as esperin [42], serratamolide [43], and isariin [44].

Long-chain α -hydroxy-fatty acids are constituents of brain lipids, and of sphingolipids, which are essential components of cell membranes. Saturated α -hydroxy-fatty acids (C₂₀-C₂₅) are found in marine sponges as part of the phospholipids [45], while mono-unsaturated α -hydroxy fatty acids (C₂₂-C₂₄) are found in the phospholipids of Caribbean sea urchin [46]. In-chain hydroxylated fatty acids are surface-active compounds and are therefore found in yeast sorphorose glycolipids [47].

3 Cytochrome P450 Classes

The term "P450" derives from the absorption maximum of these enzymes at 450 nm, which is observable when the iron-heme complex is in the reduced state and complexed with carbon monoxide (CO). When the thiolate ligand is protonated to form a neutral thiolate-heme ligand or in case the thiolate ligand is replaced by a histidine, resulting a nitrogen-bound form, a peak at 420 nm is observed [48].

Based on their sequences, the over 35,000 known P450sequences (approx. 14 000 from plants) [49] are assigned to families ($\geq 40\%$ sequence homology), subfamilies ($\geq 55\%$ identity), and individual genes. The system is used as general nomenclature, e.g. CYP102A1 refers to the individual gene "1" from the subfamily "A" in the family "CYP102". Detailed discussions of the diversity of the cytochrome P450 family of enzymes and their classification are available in other reviews [50–52].

Furthermore, cytochrome P450s are classified according to the nature of their electron transfer system [49]. Most CYPs require additional enzymatic electron transfer partners that deliver the required electrons from a cofactor (mostly NADPH). Some P450s, such as the members of the CYP102 family or of the CYP505 family (e.g. BM3 from Bacillus megaterium, CYP102A1) are rendered self-sufficient by being fused to the reductase domain and are described as class VIII P450 enzymes [49]. Other P450s are categorized as peroxygenases due to their ability to utilize hydrogen peroxide (H_2O_2) as both, electron- and oxygen-source [23]. Regarding (synthetic) applicability, self-sufficient CYPs or peroxygenases possess the advantage of simplifying the reaction system, as no additional enzyme for electron transfer is required. In addition to that, peroxygenases overcome the problem of uncoupling due to their mechanism.

For the sake of this review, fatty acid-hydroxylating CYPs are considered and classified as carboxy-terminal- (α - to β), in-chain- (ω -1, ω -2, ω -3, ..., γ) and terminal-hydroxylating enzymes (ω) [34, 35].

Eukaryotic CYP families with fatty acid hydroxylation activities are: CYP1, CYP2, CYP4, CYP52, CYP76, CYP77, CYP78, CYP81, CYP86, CYP92, CYP94, CYP96, CYP505, CYP703, and CYP709, while CYP102, CYP107, CYP119, CYP152, CYP153, and CYP267 summarize the prokaryotic families showing fatty acid hydroxylation activities.

4 Mechanistic Considerations

The iron-containing heme in the active sites of cytochrome P450s is responsible for the enzymes characteristic red color. The iron(IV)-oxidoporphyrin radical $Fe^{4+}=O'$, also described as compound I (Fig. 1) is the active species enabling various reactions [53].

The mechanism (Fig. 1) starts with the displacement of a molecule of water bound to the low-spin heme-Fe³⁺ (ferric) resting-state of the enzyme. This triggers a spin-change in the complexed Fe³⁺ into the ferric "high-spin" state which results in a rearrangement of the complex geometry inducing a strong reorganization of the overall enzyme. A subsequent single electron transfer yields the ferrous (Fe²⁺) state which is transferred into the ferric state by coordinating molecular oxygen (O₂) as superoxido radical (O₂⁻⁻). This is then reduced to a ferric peroxido anion by a second single electron transfer. After protonation, the so-called "compound 0"

is formed which releases H₂O after further protonation via heterolytic cleavage of the O–O bond. The resulting reactive oxidative species "compound I" (ferryl oxido: Fe⁴⁺=O, one electron delocalized in the porphyrin) enables a variety of radical oxidation reactions, including hydroxylation [54, 55]. Since not accessible to characterization with spectroscopic methods, the last steps of the catalytic cycle are debated. However, the most broadly accepted mechanism starts with the abstraction of a hydrogen-radical from the substrate forming "compound II" (Fe⁴⁺–OH) and is closed by the "rebound" of a hydroxy-radical and the substrate radical, forming the alcohol product, which is displaced by a water molecule leading to the resting state [55].

In this catalytic cycle, redox equivalents might be lost via undesired bypasses as the iron heme complex might undergo uncoupling reactions [56]. Uncoupling can occur through three pathways: (i) via autoxidation of the ferric superoxo radical accompanied with superoxide radical anion formation (autoxidation shunt), (ii) by losing H_2O_2 from compound 0 (peroxide shunt) and (iii) deoxygenation of compound I, producing H2O (oxidase shunt). All uncoupling reactions release the enzyme in the high spin state and thereby destroy reduction equivalents [54]. For a handful of P450 that can utilize H₂O₂ in a peroxygenase reactionmode, the mechanism is short-cut by a reversal of the peroxide shunt. Essentially, this eliminates one of the options for uncoupling (Fig. 1). A significant advantage of P450 peroxygenases using H_2O_2 is the avoidance of NAD(P)H and the possible need for additional enzymes [57]. However, P450 peroxygenases are also prone to inactivation due to the required high concentrations of hydrogen peroxide [58–60]. Mutagenesis approaches including directed evolution [61] and site-directed mutagenesis [59] showed successful stabilization and increased activity of peroxygenases.

5 Carboxy-Terminal Hydroxylation

P450 enzymes hydroxylating fatty acids at methylene carbons close to the carboxylic terminus (e.g. α- and β-position) belong to peroxygenases from the CYP152 family. CYP152 members utilize fatty acids as natural substrates. Binding of the carboxyl moiety to a conserved arginine (close to position 241/242) is necessary for reaction [57]. P450_{SPα} (SPα, CYP152B1) is the first P450 peroxygenase, which was isolated from the anaerobe organism *Sphingomonas paucimobilis* [62]. The highly selective enzyme hydroxylates fatty acids exclusively in α-position in a (S)-selective manner. Similarly, the orthologue P450_{CLA} (CLA, CYP152A2) from *Clostridium acetobutylicum* hydroxylates fatty acids mainly at the α-position, however with poorer selectivity as SPα, as both, α- and the β-hydroxy-acid is observed [63]. P450_{Bs6}

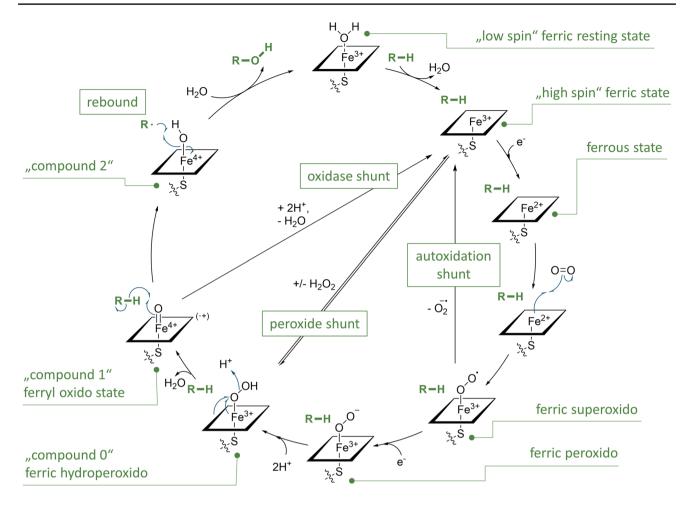


Fig. 1 Mechanism of the cytochrome P450 catalyzed hydroxylation including shunt pathways

(BS β , CYP152A1) from *Bacillus subtilis* which shows 42% sequence identity with SP α has hydroxylation activity on fatty acids in α - and β -position with a preference for the β -position. Furthermore was demonstrated, that hydroxylation pattern depends on both, substrate, and redox-partner [64]. The CYP152 family member P450 OleT_{JE} from *Jeotgalicoccus species* (CYP152L1) possessing 41% sequence identity with P450_{Bs β} performs actually mainly oxidative fatty acid decarboxylation yielding terminal alkenes. However, the family's α -, and β -hydroxylation activity was also observed [6]. The first enzyme, reported to hydroxylate fatty acids (C12:0–C18:0) at each position from α to ε is P450_{MP} (MP) from *Methylobacterium populi* [65]. Similar to OleT_{JE}, oxidative decarboxylation was observed in addition to hydroxylation on C16:0 and C18:0.

5.1 P450_{SPα} (CYP152B1 from Sphingomonas paucimobilis)

The α -hydroxylase from Sphingomonas paucimbobilis (SP α) was the first P450 enzyme discovered, which is

able to utilize H_2O_2 instead of molecular O_2 and NAD(P) H to hydroxylate fatty acids [66]. It can be expressed in soluble form in *E. coli* using a GST-tag [62, 67]. The crystal structure was solved in 2011 with palmitic acid cocrystalized as substrate with a resolution of 1.65 Å (PDB code: 3AWM) [68]. SP α accepts C11:0 to C18:0 as substrates (Table 1, entries 2–9; Fig. 2). Recently, a cascade was reported, that allowed the conversion of fatty acids to α -ketoacids in a one pot fashion by combining SP α and α -hydroxyacid oxidase via an internal H_2O_2 recycling. Here C6:0, C7:0, C8:0 and C10:0 were demonstrated to be substrates for SP α [69].

Myristic acid (C14:0) was postulated to be the natural substrate of SP α and is hydroxylated stereo-, and regioselectively to produce (*S*)-2-hydroxymyristic acid (94% e.e.; Table 1, entry 5). The product is the major hydroxy fatty acid found in the sphingolipids of the native organism *Sphingo-monas paucimobilis*. Additionally, 16-hydroxy-palmitic acid (entry 11), arachidonic acid (C20:4, entry 10) and monomethyl hexadecanedioic acid (entry 12) are hydroxylated in α -position.

Entry	Variant	Redox system	Substrate	Conc. (mM)	TON (min ⁻¹)	e.e. (%)	Refs.
1	Wildtype	H ₂ O ₂	Phytanic acid	0.1	n.a	n.r.	[62]
2	Wildtype	H_2O_2	C11:0	≤0.12	490	n.r.	[70]
3	Wildtype	H_2O_2	C12:0	≤0.12	3000	n.r.	[70]
4	Wildtype	H_2O_2	C13:0	≤0.12	3600	n.r.	[70]
5	Wildtype	H_2O_2	C14:0	≤0.12	3800	94 (<i>S</i>)	[53, 68, 70]
6	Wildtype	H_2O_2	C15:0	≤0.12	3400	n.r.	[70]
7	Wildtype	H_2O_2	C16:0	≤0.12	4700	n.r.	[70]
8	Wildtype	H_2O_2	C17:0	≤0.12	4000	n.r.	[70]
9	Wildtype	H_2O_2	C18:0	≤0.12	2500	n.r.	[70]
10	Wildtype	H_2O_2	Arachidonic acid 20:4	≤0.12	4400	n.r.	[70]
11	Wildtype	H_2O_2	16-OH C16:0	≤0.12	630	n.r.	[70]
12	Wildtype	H_2O_2	Monomethyl hexadecanedionate	≤0.12	550	n.r.	[70]
13	L78F	H_2O_2	C14:0	≤0.12	5500	92 (S)	[68]
14	F288G	H_2O_2	C14:0	≤0.06	770	62 (S)	[68]
15	L78F/F288G	H_2O_2	C14:0	≤0.12	1300	58 (S)	[68]
16	A172F	H ₂ O ₂	C14:0	≤0.12	1200	94 (S)	[68]
17	A172F/F288G	H_2O_2	C14:0	≤0.06	100	66 (S)	[68]

Table 1 α -Hydroxylation of fatty acids catalyzed by P450_{SP α} (CYP152B1 from *Sphingomonas paucimobilis*) and its variants

In case different values were reported in different studies, the higher number is given

Conc. substrate concentration, e.e. enantiomeric excess of the product, TON turnover number, n.r. not reported in the reference

decanoic (capric) acid (C10:0)

 $\cap H$

undecanoic acid (C11:0)

dodecanoic (lauric) acid (C12:0)

tridecanoic acid (C13:0)

tetradecanoic (myristic) acid (C14:0)

OH

pentadecanoic acid (C15:0)

hexadecenoic (palmitic) acid (C16:0)

heptadecanoic acid (C17:0)

octadecanoic (stearic) acid (C18:0)

Fig. 2 Positions in saturated fatty acids, that have been reported to be functionalized with cytochrome P450s by (i) carboxy-terminal hydroxylation (indicated with green rings, for details see Tables 1, 2,

3, 4), (ii) in-chain hydroxylation (indicated with grey filled circles, for details see Table 5), and (iii) terminal hydroxylation (indicated with a "x", for details see Table 8)

1,16-Hexadecanedioic acid is converted with lower turnover rates than the corresponding monoester, which led to the assumption that the negative charge of the dicarboxylic acid might interfere with residues in the active site [70]. Branched chained fatty acids, such as phytanic acid (a degradation product of chlorophyll) are also converted (Table 1, entry 1) [62], whereas long-chain alkanes, fatty alcohols, and fatty aldehydes are non-substrates. Therefore, the carboxylic acid moiety is crucial for substrate binding and activity.

The high selectivity of SP α was tried to be explained by blockage of the β -position by a phenylalanine at position 288 (F288) [53], although mutations of F288 to glycine (F288G) did not result in any change in regioselectivity (Table 1, entry 14) [68]. In another paper, it is described that F288 hinders the substrate to undergo conformational changes thereby stabilizing the substrate's α -carbon on top of the reactive heme. The conserved arginine at position 241 (R241) serves as the carboxylate-anchor to bind fatty acid substrates, an interaction crucial for stabilization of compound 0. Proline in position 242 (P242) stabilizes the substrate's *pro-S* C–H above the heme, thereby influencing the enantioselectivity of the enzyme. This is confirmed by a P242A mutation (MD simulation), which stabilizes the pro-*R* C–H on top of the reactive heme species [53].

In order to pinpoint the reason for their different regioselectivities, several residues of SP α were exchanged for the homologous amino acids from Bs β (that is active on both, positions α , and β). Nevertheless, variants L78F, F288G, and A172F/F288G remained exclusively regioselective for the α -position, but their stereoselectivity decreased (Table 1, entries 13–17) [68].

Interestingly, SP α was reported to epoxidize styrenes in the presence of (*R*)-ibuprofen, acting as decoy molecule. The crystal structure of the ibuprofen bound to SP α revealed that its carboxyl moiety initiated the epoxidation as acid basecatalyst (resolution 1.9 Å, PDB code: 3VM4) [68]. Furthermore, calculations demonstrated, that in the case of P450 peroxygenase SP α , the mechanism differs from traditional P450s, as the substrate stabilizes compound 0 and the O-O bond is homolytically cleaved, producing a hydroxy-radical which then abstracts a hydrogen radical from the iron-complex, thereby forming compound I [53].

5.2 P450_{CLA} (CYP152A2 from Clostridium acetobutylicum)

P450_{CLA} (CLA) catalyzes fatty acid hydroxylation on the α -, and β -position of saturated and unsaturated fatty acids with chain lengths from C12:0 to C16:0 (Table 2; Fig. 2), mainly at the α -position. Shorter fatty acids (C6:0, C7:0 and C10:0) are hydroxylated in α -position as demonstrated in a one pot cascade combining CLA and α-hydroxyacid oxidase to produce α -ketoacids [69]. Although substrate binding was demonstrated via a spin-shift, methyl esters were reported to be non-substrates [63]. The enzyme accepts both, H_2O_2 , and O_2 (in the presence of electron transfer partner and cofactors) as redox-system [63]. Interestingly, after a reaction time of 60 min, CLA converted 10 times more substrate with the flavodoxin (Fld)/ flavodoxin reductase (Fpr) system from E. coli than with H_2O_2 as the oxidant (Table 2, entries 1–2). With redox system of CYP102A, this value increased even further (30-40; Table 2, entry 3). In contrast to this, the initial rates (measured after 2 min) were highest for H₂O₂. Furthermore, the electron transfer partner influenced the activity as well as the hydroxylation pattern. Interestingly, in contrast to the system employing H_2O_2 both systems (CYP102A1 reductase and Fld/Fpr) gave β-hydroxylated C12:0 (Table 2, entries 1-3) [63]. The crystal structure of CLA remains to be solved and no mutagenesis studies are published so far.

Table 2 P450 _{CLA} -mediated
hydroxylation of fatty acids
(CYP152A2 from Clostridium
acetobutylicum)

Entry	Redox system	Substrate	Conc. (mM)	Con. (%)	Distrib produc	oution of ts [%]	Refs.
					α	β	
1	H ₂ O ₂	C12:0	0.025	8	>99	<1	[63]
2	Fld and Fpr from E. coli	C12:0	0.250	10	69	31	[<mark>63</mark>]
3	CYP102A1 reductase	C12:0	0.250	42	83	17	[<mark>63</mark>]
4	H_2O_2	C14:0	0.025	34	66	34	[<mark>63</mark>]
5	Fld and Fpr from E. coli	C14:0	0.250	17	66	34	[<mark>63</mark>]
6	CYP102A1 reductase	C14:0	0.250	61	84	16	[<mark>63</mark>]
7	H_2O_2	C16:0	0.025	10	48	52	[<mark>63</mark>]
8	Fld and Fpr from E. coli	C16:0	0.250	11	88	12	[<mark>63</mark>]
9	CYP102A1 reductase	C16:0	0.250	30	87	13	[<mark>63</mark>]

Conc. substrate concentration, Con. conversion

5.3 P450_{BSB} (CYP152A1 from *Bacillus subtilis*)

P450_{BSβ} (BSβ) was described to be a peroxygenase, that catalyzes fatty acid hydroxylation in α - and β -position [87]. When tested with C14:0 as substrate and H₂O₂ as the oxidant, BS β led to α/β hydroxylation at a ratio of roughly 40/60, producing the (*R*)-enantiomer in excess for both positions (Table 3, entry 1; Fig. 2). However, while the β -position is hydroxylated with high stereoselectivity (96% e.e.), the hydroxylation in α -position

is less selective, displaying an e.e. of 52% (*R*) [87]. In addition to its activity on fatty acids, BS β was reported to hydroxylate polycyclic aromatic hydrocarbons (PAHs) such as anthracene, 9-methylanthracene, and azulene [88]. Epoxidation of styrene and hydroxylation of ethylben-zene was enabled by tricking the enzyme with short-chain fatty acids as decoy molecules [89]. The involvement of the decoy molecule was confirmed by crystallizing the enzyme with heptanoic acid (C7:0) bound to the conserved arginine in the active site (R242) [90]. In addition,

 Table 3
 P450_{BS6}-mediated hydroxylation of fatty acids (CYP152A1 from *Bacillus subtilis*)

Entry	Variant	Redox system	Substrate	Conc. (mM)	TON (min ⁻¹) [Con. (%)]	Alkene (%)	Distributio (%) [e.e. (%	n of products	Refs.
							α	β	
1	Wildtype	H ₂ O ₂	C14:0	≤0.12	1400	n.r.	43 (52 <i>R</i>)	57 (96 R)	[68]
2	Wildtype	H_2O_2	C14:0	0.2	159	n.r.	38	62	[<mark>64</mark>]
3	L237K	H_2O_2	C14:0	0.2	154	n.r.	40	60	[<mark>64</mark>]
4	L241K	H_2O_2	C14:0	0.2	156	n.r.	31	69	[<mark>64</mark>]
5	R242K	H_2O_2	C14:0	0.2	6	n.r.	48	52	[<mark>64</mark>]
6	P243K	H_2O_2	C14:0	0.2	n.r.	n.r.	n.r.	n.r.	[<mark>64</mark>]
7	P243H	H_2O_2	C14:0	0.2	n.r.	n.r.	n.r.	n.r.	[<mark>64</mark>]
8	P243A	H_2O_2	C14:0	0.2	34	n.r.	48	52	[<mark>64</mark>]
9	P243S	H_2O_2	C14:0	0.2	12	n.r.	53	47	[<mark>64</mark>]
10	I244K	H_2O_2	C14:0	0.2	88	n.r.	48	52	[<mark>64</mark>]
11	V245K	H_2O_2	C14:0	0.2	85	n.r.	18	82	[<mark>64</mark>]
12	A246K	H_2O_2	C14:0	0.2	n.r.	n.r.	n.r.	n.r.	[<mark>64</mark>]
13	I247K	H_2O_2	C14:0	0.2	35	n.r.	21	79	[<mark>64</mark>]
14	S248K	H_2O_2	C14:0	0.2	34	n.r.	40	60	[<mark>64</mark>]
15	Y249K	H_2O_2	C14:0	0.2	108	n.r.	53	47	[<mark>64</mark>]
16	F250K	H_2O_2	C14:0	0.2	90	n.r.	21	79	[<mark>64</mark>]
17	L251K	H_2O_2	C14:0	0.2	158	n.r.	36	64	[<mark>64</mark>]
18	F79L	H_2O_2	C14:0	≤0.12	1400	n.r.	75 (24 <i>R</i>)	25 (98 R)	[<mark>68</mark>]
19	V170F	H_2O_2	C14:0	0.2	113	n.r.	38	62	[71]
20	F79L/V170L	H_2O_2	C14:0	0.2	35	n.r.	60	40	[71]
21	G290F	H_2O_2	C14:0	≤0.12	1900	n.r.	95 (42 S)	5(70R)	[<mark>68</mark>]
22	F79L/G290F	H_2O_2	C14:0	≤0.12	890	n.r.	77 (44 S)	23(72R)	[<mark>68</mark>]
23	Wildtype ^a	H_2O_2	C16:0	0.2	n.r.	17	38	45	[72]
24	Q85H ^a	H_2O_2	C16:0	0.2	n.r.	23	16	61	[72]
25	Wildtype	H_2O_2	C12:0	0.025	(86)	n.r.	14	86	[<mark>63</mark>]
26	Wildtype	Fld and Fpr from E. coli	C12:0	0.250	(93)	n.r.	34	66	[<mark>63</mark>]
27	Wildtype	CYP102A1 reductase	C12:0	0.250	(97)	n.r.	35	65	[<mark>63</mark>]
28	Wildtype	H_2O_2	C14:0	0.025	(98)	n.r.	7	93	[<mark>63</mark>]
29	Wildtype	Fld and Fpr from E. coli	C14:0	0.250	(94)	n.r.	15	85	[<mark>63</mark>]
30	Wildtype	CYP102A1 reductase	C14:0	0.250	(97)	n.r.	18	82	[<mark>63</mark>]
31	Wildtype	H_2O_2	C16:0	0.025	(64)	n.r.	10	90	[63]
32	Wildtype	Fld and Fpr from E. coli	C16:0	0.250	(75)	n.r.	20	80	[63]
33	Wildtype	CYP102A1 reductase	C16:0	0.250	(78)	n.r.	21	79	[<mark>63</mark>]

^aProduct distribution was estimated based on a figure shown in the reference

Conc. substrate concentration, *TON* turnover number, *Con.* conversion given in round brackets, *e.e.* enantiomeric excess of the product given in round brackets, *n.r.* not reported in the reference

3,5,3',5'-tetramethylbenzidine (TMB) is oxidized by BS β in a myristic acid (C14:0) dependent reaction [91].

Site-directed mutagenesis was performed to investigate the mechanistic role of residues in the distal helix of the heme. R242A shows fivefold decreased substrate binding affinity compared to the wildtype, associated with a loss of activity. The variants P243K and A246K gave similar results. Therefore, R242, P243, and A246 were hypothesized to be crucial for substrate orientation and activity. Furthermore, most variants resulted in a variation of the α/β -hydroxylation ratio at cost of activity (Table 3, entries 2–17) [64]. In 2003, as the first example of its family, the crystal structure of BS β was solved with C16:0 bound as substrate at a resolution of 2.1 Å (PDB code: 1IZO) [92]. The structure revealed that BS β lacks acid/base residues in the distal site of the heme, which are usually conserved in peroxygenases and peroxidases [57]. Furthermore, binding of a carboxylate to the R242 was shown to be crucial for compound I formation. The stabilization of the aliphatic side chain of the substrate by a hydrophobic substrate channel was demonstrated [71]. To determine the importance of residues involved in the hydrophobic substrate channel, the F79L, V170F, and F79L/V170F variants were tested for hydroxylation of C14:0 (entries 18-20). The F79L mutation reduced the specific activity by 50% and the α/β -hydroxylation ratio was shifted towards the α -position. The mutation V170F retained 30% of the wildtype activity and showed a minimal shift of the hydroxylation ratio in preference of the β -position, while the double mutant (F79L/V170F) gave just 10% of wildtype activity with a slight preference of α -hydroxylation [71]. Based on the alignment to SPα, the BSβ variants F79L, G290F, and F79L/G290F were prepared in order to evaluate their effect on regio-, and stereo-selectivity on C14:0 (entries 21-22). G290F increased activity giving 95% hydroxylation in α-position and led to a switch of stereo-preference compared to the wildtype giving the (S)-enantiomer (e.e. 42%, entry 21), while in β -position still the (*R*)-alcohol was formed.

BSβ was shown to accept electrons not just from H_2O_2 but additionally from electron transfer proteins such as the BM3 reductase domain (CYP102A1) and Fld and Fpr from *E. coli*, respectively, using NADPH as the cofactor in the presence of O_2 . The hydroxylation ratio was influenced by the nature of the redox system (entries 25–33) [63].

Oxidative fatty acid decarboxylation activity of BS β wildtype in addition to its hydroxylation activity was reported only in one case [72]. A Q85H variant accelerated the overall activity by 1.5-fold compared to the wildtype, showed enhanced decarboxylation-activity and shifted the hydroxylation ratio in favor of the β -position (entries 23 and 24).

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5.4 P450_{OleT} (CYP152L1 from *Jeotgalicoccus species*) OleT_{JE}

In 2011, the first enzymatic oxidative decarboxylation producing terminal olefins was reported to be catalyzed by $P450_{Olet}$ (OleT_{IF}) from *Jeotgalicoccus species* [72]. OleT_{IF} still is the only enzyme from the CYP152 family described so far, that prefers oxidative decarboxylation over hydroxylation of fatty acids. OleT_{IE} is able to utilize dicarboxylic acids (C_7-C_{18}) and ω -alkenoic acids (C_6-C_{11}) to produce terminal dienes [93]. Nevertheless, hydroxylation was still detected to a low extent, preferably in β - rather than in α -position. As all CYP152 members, OleT_{JE} is described to utilize H₂O₂ as the main electron source, however, with low activity. Replacing H_2O_2 with the bacterial electron transfer system CamAB extended the substrate scope towards shorter fatty acids (C4:0-C22:0, 10 mM substrate) [6]. A fusion protein with the electron transfer system from Rhodococcus species (RhFRED) was less active than the original process utilizing H_2O_2 (except for C12:0) and fatty acids shorter than ten carbon atoms were not converted [94].

The crystal structure of $OleT_{JE}$ was solved in 2014 at a resolution of 2.5 Å with arachidic acid (eicosanoic acid, C20:0) bound as substrate (PDB code: 4L40). Additionally, the crystal structure of the substrate-free form was reported (2.3 Å, PDB code: 4L54). Similar as for other CYP152 family members the carboxylate is bound by the conserved arginine (R245) [95]. The R245L OleT_{JE} variant showed a preference for α -hydroxylation with C10:0, C12:0, and C14:0, while decarboxylation was drastically diminished. For C16:0, decarboxylation was detected, however in similar extent as hydroxylation in α - and β -position. Interestingly the R245L variant gave exclusively alkene product when C18:0 was tested as substrate. The F79A variant of $OleT_{JE}$ mostly decreased the alkene/hydroxy acid product ratio [96].

The reaction mechanism for the oxidative decarboxylation is under debate [96, 97]. After compound I formation by H_2O_2 via the peroxide shunt, a hydrogen atom is abstracted from the α - or β - position, producing the corresponding carbon radical. Now either the classical oxygen rebound occurs towards substrate hydroxylation or the reaction proceeds towards decarboxylation. Therefore, either an additional electron can be abstracted from the β -position resulting in a carbocation, triggering decarboxylation, or the second electron is abstracted from the carboxylate and the product is formed via a substrate diradical.

5.5 P450_{MP} (CYP152MP from *Methylobacterium* populi)

P450_{MP} (MP), a peroxygenase from the CYP152 family, can be expressed in soluble form in *E. coli* by fusing it to a GST-Tag. This enzyme can convert C16:0 and C18:0 to

1-alkenes via an oxidative decarboxylation as well as to α -, β -, γ -, δ - or ε -hydroxy fatty acids (Table 4, entries 1–4; Fig. 2). For medium chained fatty acids such as C12:0 and C14:0 no decarboxylation was observed in favor of α - to ε-hydroxylation. In general, shorter carbon-chains reduced the decarboxylation activity, going in hand with an increase of conversion. However, fatty acids shorter than C12:0 were not tested so far, while C20:0 was only poorly accepted by the enzyme (Table 4, entry 5, conv. < 1%). Sequence alignment of $P450_{SP\alpha}$, $P450_{BS\beta}$, $P450_{OleT}$, and $P450_{MP}$ showed that H85, might play a significant role for decarboxylation activity, as it is only present in P450_{OleT}. To enhance decarboxylation of P450_{MP} its methionine at the respective position was altered (M96H) and the resulting variant was tested for conversion of C12:0, C14:0, and C16:0. However the M96H variant gave only poor conversions (Table 4, entries 6-8, <1%) [65].

6 In-chain Hydroxylation

While the hydroxylation of the α -position of fatty acids is simplified by the carboxylic acid moiety, which also gives a handle for hydroxylation of the β -position, hydroxylation further away requires specific control of the conformation of the side chain. Consequently, in most cases, a range of positions get hydroxylated (Table 5). In this chapter hydroxylation at positions between the ω - and α/β -position of fatty acids will be discussed.

6.1 CYP1, CYP2, CYP77, CYP81, CYP96, CYP703 and CYP709 from Eukaryotes

The best-investigated CYPs for in-chain fatty acid hydroxylation are from bacterial sources, the most prominent being CYP102A1 from *Bacillus megaterium*. Nevertheless, a range of catalysts with promising regioselectivities originates 795

from other sources [32]. The eukaryotic classes CYP1 and CYP2 demonstrate in-chain hydroxylation with sometimes outstanding selectivity, such as the strict ω -6 hydroxylation of C12:0 by Cyp2M1 from Oncorhynchus mykiss (Rainbow trout; Table 5, entry 24) [83]. CYP classes from plants, that perform in-chain hydroxylation of fatty acids include CYP77, CYP81, CYP96, CYP703, and CYP709 [32, 33]. Two selective orthologues that were heterologously expressed in yeast are CYP703 from Arabidopsis thaliana (mainly active on carbon number 7 of C10:0, C12:0, and C14:0) [98] and CYP81B1 from Helianthus tuberosus (carbon number 7 and 8 in C10:0, C12:0, and C14:0) [99]. However, preparative application of (mostly membrane-bound) animal and plant CYPs remains a challenge due to troublesome recombinant expression and the requirement for complex/unknown redox-systems.

6.2 CYP102

The enzyme CYP102A1 from Bacillus megaterium (BM3) is special among the CYP family as a 65 kDa diflavin-reductase domain is fused to the 55 kDa P450 heme domain and therefore no additional redox-system is required (examples for crystal structures, substrate-bound: 1JPZ and substratefree: 1BVY). This fact, plus the enzymes high activity (up to $17,000 \text{ min}^{-1}$) [100] and coupling efficiency (up to >99%), render it the most excessively investigated CYP up to date. Similar to most other bacterial CYPs, BM3 enables the hydroxylation at the ω -1, ω -2, and ω -3 position of fatty acids (C10:0–C18:0) with the highest activity for C15:0 (Table 5, e.g. entry 37 and Fig. 2) [77, 86]. For unsaturated fatty acids from C₁₂ to C₂₂, usually both, in-chain hydroxylation and epoxidation at the C=C-bond closest to the terminus were found (Fig. 3) [101–103]. The high activity for unsaturated fatty acids and branched fatty acids led to speculations whether these compounds constitute its natural

Table 4 P450 _{MP} -mediated
hydroxylation and
decarboxylation of fatty
acids, using H_2O_2 as the
oxidant (CYP152MP from
Methylobaterium populi)

Entry	Enzyme variant	Substrate	Conc. (mM)	Con. (%)	Alkene (%)	α(%)	β (%)	$\gamma, \delta, \epsilon (\%)$	Refs.
1	Wildtype	C12:0	0.5	> 99		8	71	21	[65]
2	Wildtype	C14:0	0.5	89		3	70	27 ^a	[<mark>65</mark>]
3	Wildtype	C16:0	0.5	64	24	3	65	7 ^b	[<mark>65</mark>]
4	Wildtype	C18:0	0.5	18	38	8	48	5 ^b	[<mark>65</mark>]
5	Wildtype	C20:0	0.5	<1 ^c		n.r.	n.r.	n.r.	[<mark>65</mark>]
6	M96H	C12:0	0.5	<1 ^d		n.r.	n.r.	n.r.	[<mark>65</mark>]
7	M96H	C14:0	0.5	<1 ^d		n.r.	n.r.	n.r.	[<mark>65</mark>]
8	M96H	C16:0	0.5	$< 1^d$		n.r.	n.r.	n.r.	[65]

Conc. substrate concentration, Con. conversion, n.r. not reported in the reference

 $^{a}\gamma$ - and δ -hydroxylated fatty acid products were detected

^bγ-hydroxylated fatty acid products were detected

^cOnly β-hydroxylated fatty acid product was detected

 d Mostly β -hydroxylated fatty acid product was detected

Entry	Entry Substrate/enzyme	Redox-system/co- factor	Conc. (mM)	Con.	Distribution in (%), [Enantiomeric excess (%)]	excess (%	[(9				TON (min ⁻¹); [coupling (%)]	Refs.
	Decanoic (capric) acid (C10:0)				$\omega^{-7}(\beta) \ \omega^{-6}(\gamma) \ \omega^{-5}(\delta) \ \omega^{-4}(\epsilon)$	0-3	00-2	ω-1	з			_
	CYP102A1 BM3 from <i>B. megate-</i> rium	Self./NADPH	1	n.r.		13	19	68			150 (32)	[73]
7	CYP102 Krac_9955 from Ktedonobac- ter racemifer	Self./NADPH	-	n.r.		52	10	38			(2)	[74]
$\tilde{\omega}$	CYP102A1 BM3 from B. megate- rium F87A variant	Self./NADPH	-	n.r.		39	23	38			24 (18)	[73]
4	CYP102A1 BM3 from <i>B. megate-</i> <i>rium</i> heme-F87A variant	H ₂ O ₂	1	n.r.	6	53	17	23			46	[73]
Ś	CYP267A1 from Sorangium cel- lulosum So ce56	Adrenodoxin, adrenodoxin reductase/ NADPH	0.3	73	1 2 22	4	45	27				[75]
	Undecanoic acid (C11:0)				$\omega - 8 \ (\beta) \omega - 7 \ (\gamma) \omega - 6 \ (\delta) \omega - 5 \ (\varepsilon)$	0-4	0-3	0-2	0 -1	Э		
9	CYP102A1 BM3 from B. megate- rium	Self./NADPH	7	n.r.			4	68	28			[76]
٢	CYP102 Krac_955 from <i>Ktedonobac-</i> <i>ter racemifer</i>	Self./NADPH	1	n.r.		5	14	78	9		(34)	[74]
×	CYP267A1 from Sorangium cel- lulosum So ce56	Adrenodoxin, adrenodoxin reductase/ NADPH	0.3	65	1 2 30	L	\mathfrak{c}	21	37			[75]
	Dodecanoic (lauric) acid (C12:0)				$\omega - 9 \ (\beta) \omega - 8 \ (\gamma) \omega - 7 \ (\delta) \omega - 6 \ (\epsilon)$	0-5	0-4 0	ω-3	0-2	ω - 1 ω		
6	CYP102A1 BM3 from B. megate- rium	Self./NADPH	0.5	34				21 (64 <i>R</i>)	() 30 (86R)	R) 49 (96R)		[77]
10	CYP102 Krac_9955 from Ktedonobac- ter racemifer	Self./NADPH	_	n.r.		-	S	72	16	6	(89)	[74]

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		Dodecanoic (lauric) acid (C12:0)				ქ) 6-თ	(λ) ω-8 (γ)	ω-7 (δ) ω-6 (ε) ω-5	00-4	0-3	ω-2	ω-1	З		
	11	CYP102A7 from B. licheniformis		0.15	n.r.						32	40	28	1664	(80)	[78]
	12	CYP102A1 BM3 from B. megate- rium	Self./NADPH	-	n.r.						37	27	36	1200	(84)	[73]
	13	CYP102A1 BM3 from <i>B. megate-</i> rium F87A variant		-	n.r.				24	19	40	10	Q	350 (1	67)	[73]
	14	CYP102A1 BM3 from <i>B. megate-</i> rium F87V variant		0.5	n.r.				ω	4	50	25	18	163 (:	(66 <	[6]]
	15	CYP102A1 BM3 from B. megate- rium F87S variant		0.5	n.r.				٢	16	49	17	11			[62]
	16	CYP102A1 BM3 from <i>B. megate-</i> rium F87G variant		0.5	n.r.				34	19	34	9	٢	182 (i	80)	[6]]
	17	CYP102A1 BM3 from <i>B. mega-</i> <i>terium</i> V78A/ F87A/I263G triple variant		0.5	54	ŝ	7		23	×	11	13	22	3 (6)		[62]
CYP102A1 BM3 from B. megate- rium heme-F87A variantH_2O_21n.t. 39 19 30 7 5 10 from B. megate- rium heme-F87A variantSelf/NADPH 0.25 n.t. 9 27 26 14 12 13 17 from B. megate- rium CYP4C7- rium CYP4C7- rium CYP119 from $Sut-$ PutidaredoxinUp to 0.36 n.t. 9 27 26 14 12 13 17 CYP119 from $Sut-rium CYP4C7-rium CYP4C7-rium CYP4C7-Up to 0.36n.t.41670108.8CYP119 from Sut-rium CYP4C7-Up to 0.36n.t.41670108.8$	18	CYP102A1 BM3 from <i>B. mega-</i> <i>terium</i> V78A/ F87A/S72Y triple variant	Self./NADPH	0.5	71	6	Ś		б	-	0	28	Ξ	5 (7)		[62]
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	19	CYP102A1 BM3 from B. megate- rium heme-F87A variant	H ₂ O ₂	-	n.r.				39	19	30	٢	Ś	10		[61, 73]
CYP119 from <i>Sul</i> - Putidaredoxin Up to 0.36 n.r. 4 16 70 10 8.8 <i>folobus solfatari</i> - reductase <i>cus</i> D77R/T214V double variant	20	CYP102A1 BM3 from B. megate- rium CYP4C7- chimera: 73–78	Self/NADPH	0.25	n.r.			6	27	26	14	12	13	17		[80]
	21	CYP119 from Sul- folobus solfatari- cus D77R/T214V double variant	Putidaredoxin reductase	Up to 0.36	n.r.						4	16	70			[81]

Table	Table 5 (continued)												
	Dodecanoic (lauric) acid (C12:0)				$\omega - 9 \ (\beta) \omega - 8 \ (\gamma) \omega - 7 \ (\delta) \omega - 6 \ (\epsilon) \omega - 5$	(δ) ω-6 (ε)) 00-5	0-4	0-3	0-2	00-1 00		
22	CYP505A30 from Myceliophthora thermophila	Self./NADPH	1	n.r.					5	10	88	(80)	[82]
23	CYP267A1 from Sorangium cel- lulosum So ce56	Adrenodoxin, adrenodoxin reductase/ NADPH	0.3	49	1 3	50	21	4	9	14	ŝ		[75]
24	Cyp2M17 from Oncorhynchus mykiss	n.r.	0.2	n.r.		< 99							[83]
	Tridecanoic acid (C13:0)				ω-9 (γ) $ω-8$ (δ) $ω-7$ (ε)	9-ω (з)	0-5	ω-4	0-3	0-2	ω-1 ω		
25	CYP102A1 BM3 from B. megate- rium	Self/NADPH	7	n.r.					17	64	19		[76]
26	CYP102 Krac_9955 from <i>Ktedonobac-</i> <i>ter racemifer</i>	Self./NADPH	1	n.r.		7	б	56	20	17	6	(93)	[74]
27	CYP267A1 from Sorangium cel- lulosum So ce56	Adrenodoxin, adrenodoxin reductase/ NADPH	0.3	39	1 40	37	8	9	4	5	1		[75]
	Tetradecanoic (myristic) acid C14:0				ω-9 (δ) ω-8 (ε) ω-7	-ω-6	ω-5	ω-4	<i>ю-3</i>	0-2	ω-1 ω		
28	CYP102A1 BM3 from B. megate- rium	Self/NADPH	0.5	88					25 (74R)	25 (74R) 27 (86R) 48 (88R)	48 (88 <i>R</i>)		[77]
29	CYP102 Krac_9955 from <i>Ktedonobac-</i> <i>ter racemifer</i>	Self./NADPH	1	n.r.	7	0	41	34	14	٢	1	(69)	[74]
30	CYP102A7 from B. licheniformis	Self./NADPH	0.15	n.r.					20	50	30	3589 (> 95)	[78]
31	CYP107H1 from B. subtilis	<i>E. coli</i> flavodoxin reductase/ NADPH	1	n.r.					49 (59 <i>R</i>)	49 (59 <i>R</i>) 30 (72 <i>R</i>)	21 (75R)		[84]
32	CYP505A30 from Myceliophthora thermophila	Self./NADPH	-	n.r.					6	28	63	(80)	[82]

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	Tetradecanoic (myristic) acid C14:0				(3) 8-ω(δ) 9-ω		ω-7 0	0-Q	0 -5	0-4	ω-3	ω-2	<u>0</u> -1 0	3	
33	CYP102A1 BM3 from B. megate- rium	Self/NADPH	1	n.r.						1	24	26	48	1700	[73]
34	CYP102A1 BM3 from <i>B. megate-</i> rium F87A variant	Self./NADPH t	1	n.r.				8	57	16	L	×	11	830	[73]
35	CYP102A1 BM3 from B. megate- rium heme-F87A variant	H_2O_2	1	n.r.			·	4	61	13	S	9	12		[73]
36	CYP267A1 from Sorangium cel- lulosum So ce56	Adrenodoxin, adrenodoxin reductase/ NADPH	0.3	8		32 2	21 2	22	10	9	8	5			[75]
	Pentadecanoic acid (C15:0)				ω-9 (ε)	ω-8 (ω-7 o	0-Q-0	0-5	ω-4	0 -3	ω-2	-1 0	0	
37	CYP102A1 BM3 from B. megate- rium	Self./NADPH	0.5	88							21 (48 <i>R</i>)	43 (90 <i>R</i>)	43 (90R) 36 (86R)		[77]
38	CYP102 Krac_9955 from <i>Ktedonobac-</i> <i>ter racemifer</i>	Self./NADPH	1	n.r.		2	5	37	20	26	10	2	1	(73)	[74]
	Hexadecenoic (pal- mitic) acid (C16:0)				6-0	0-8-0		ω-6 o	0-5	ω-4	0-3	ω-2	-1 0	8	
39	CYP102A1 BM3 from B. megate- rium	Self./NADPH	0.5	93							34 (48 <i>R</i>)	43 (90 <i>R</i>)	1 23 (90 <i>R</i>)	3240	[77, 85]
40	CYP102A7 from B. licheniformis	Self./NADPH	0.15	n.r.							10	65	25	1539 (> 95)	[78]
41	CYP107H1P450 Biol from <i>B.</i> subtilis	<i>E. coli</i> flavodoxin reductase/ NADPH	1	n.r.					12 (40 <i>R</i>)	20 (40 <i>R</i>)	12 (40R) 20 (40R) 24 (55R) 29 (75R)	29 (75 <i>R</i>)	15		[84]
42	CYP102A1 BM3 from <i>B. megate-</i> rium CYP4C7- chimera: 73–78	Self./NADPH	0.2	n.r.				27	10	۲	21	21	15	7	[85]

Table 5 (continued)

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	Hexadecenoic (pal- mitic) acid (C16:0)				0- 0	0-8	0-7	ω-6	0-5	<u>0</u> -4	0- 3	ω-2	0-1	0	
43	CYP102A1 BM3 from <i>B. mega-</i> <i>terium</i> CYP4C7 chimera: 78–82	Self/NADPH	0.2	n.r.				4	4	×	33	31	20	2643	[85]
44	CYP102A1 BM3 from <i>B. megate-</i> rium CYP4C7- chimera: 73–78, F87L variant	Self./NADPH	0.25	n.r.				43	23	ŝ	Ś	13	12	0.9	[80]
	Heptadecanoic acid (C17:0)				0-0	0-8	0-7	0-6	0-5	<u>0</u> -4	0 -3	ω-2	0 -1	0	
45	CYP102A1 BM3 from B. megate- rium	Self/NADPH	0.025	n.r.							16	35	49		[86]
	Octadecanoic (stearic) acid (C18:0)		0.025		0-0	60-8	m-7	ω-6	0-5	00-4	0-3	0-2	0-1	8	
46	CYP102A1 BM3 from B. megate- rium	Self/NADPH		n.r.							14	47	39		[86]
In c	In case different data has been reported in literature, the values	een reported in literati	ure, the value	s obtained	with the	highest sı	ubstrate o	concentra	obtained with the highest substrate concentration were selected	selected					

heme only heme domain; self. self-sufficient enzyme, thus not requiring additional enzymes (redox partners); Conc. substrate concentration; Con. conversion; Enantiomeric excess is given in round brackets; TON turnover number given in round brackets; coupling efficiency; n.r. not reported in the reference

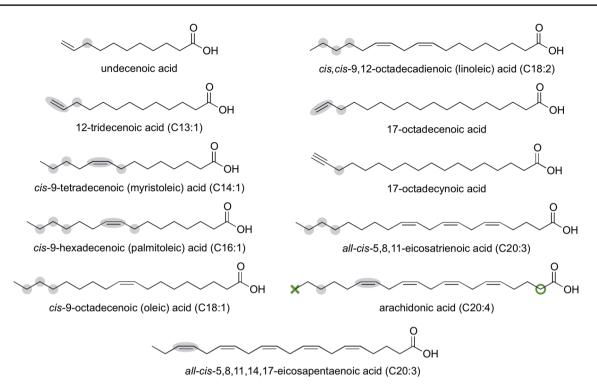


Fig. 3 Positions in unsaturated fatty acids, that have been reported to be functionalized with cytochrome p450s by (i) carboxy-terminal hydroxylation, (indicated by a green ring, for details see Table 1), (ii)

substrates (Tables 6, 7) [104, 105]. Interestingly, whereas ω -C=C bonds increased the regioselectivity towards ω -2, probably due to the activated allylic location of hydroxylation (Table 6, entries 2, 3, and 9), a terminal alkyne-group was demonstrated to deactivate the enzyme by forming an adduct with the heme (Table 6, entry 10) [102, 106]. The self-sufficiency of BM3 and its various reactions inspired the characterization of numerous additional CYP102 members, such as CYP102D1 from Streptomyces avermitiliswhich is the only characterized CYP102 outside the Bacillus family [107], CYP102A7 from Bacillus licheniformis (Table 5, entries 11, 30, and 40, Table 6, entries 8 and 13 and Table 7, entries 5 and 10) [78], and CYP102A2 and CYP102A3, both from *Bacillus subtilis* [108]. Similar as BM3, these family members prefer unsaturated or branched over saturated fatty acids and catalyze the in-chain hydroxylation of all three positions (ω -1, ω -2, and ω -3, e.g. values for CYP102A7 from *Bacillus licheniformis*, mentioned above). CYP102A5 from Bacillus cereus displays slightly higher selectivity as only the positions ω -1, ω -2 are transformed (C16:0) [109]. Krac 9955, a recently identified orthologue from Ktedonobacter racemifer DSM44963 breaks the common pattern and additionally shows minor hydroxylation of position ω -4 to ω -8 (Table 5, entries 2, 7, 10, 26, 29, and 38). In contrast to this, Krac_0936, a CYP102 from the same organism, shows the "classical" pattern for saturated fatty in-chain hydroxylation (indicated by filled grey circles, for details see Table 6) or epoxidation (grey ellipse, see Table 6), and (iii) terminal hydroxylation (indicated by a "x", for details see Table 8)

acids but a higher activity towards oleic, linoleic, palmitoleic and myristoleic acid than Krac_9955, however, with no epoxidation (Table 6, entries 4–7, 11, and 12). Interestingly, Krac_9955 demonstrates some selectivity for allylic positions, as the terminal functionalized 10-undecenoic acid gave perfect selectivity in the allylic position and for myristoleic acid, even the in-chain allylic position was reactive (Table 6, entries 4 and 5) [74].

6.2.1 Tuning Regio-Selectivity of CYP102A1

Crystal structures as well as site-directed mutagenesis identified the residues R47 and Y51 to act as an anchor for the substrates carboxylate moiety [100]. A tunnel-shaped substrate pocket connects these residues and the active site, positioning the substrates tail towards the heme. Molecular dynamic simulations and QM/MM calculations demonstrated the closing of the substrate tunnel of BM3 triggered by substrate binding via a significant change of enzyme conformation (movements > 10 Å) facilitated by hydrogen bonding interactions of P25, E43, and L188 [36, 111]. F87 changes its orientation to shield one side of the substrates terminus and the *pro-S* C–H bonds promoting regioselectivity and controlling the (R)-selectivity of the enzyme [111]. A variation of the bulky F87 results (contrary to older reports [112]) in a more relaxed hydroxylation pattern due to the

Entry	Substrate/enzyme	Conc. (mM)	Con. (%)	Distribu	tion in (%)	Distribution in (%), [Enantiomeric excess (%)]	c excess (%	[(TON (min ⁻¹); [cou- pling (%)]	Refs.
	10-Undecenoic acid (C11:1)				0-3	0-2	0-1	Epox		
1	CYP102 Krac_9955 from Ktedonobacter racemifer	1	n.r.			> 99			(12)	[74]
2^{a}	CYP102A1 BM3 from B. megaterium A74G L188Q variant	10	80			> 80				[106]
	12-Tridecenenoic acid (C13:1)				0-3	0-2	60-1	Epox		
.0	CYP102A1 BM3 from B. megaterium	0.3	> 99			76		3		[102]
	cis-9-Tetradecenoic (myristoleic) acid (C14:1)			0- 0	0-3	0-2	ω-1	Epox		
4	CYP102 Krac_9936 from Ktedonobacter racemifer	1	n.r.			7	93		3 (19)	[74]
5	CYP102 Krac_9955 from Ktedonobacter racemifer	1	n.r.	26				74	(14)	[74]
	cis-9-Hexadecenoic (palmitoleic) acid (C16:1)			60-8	0-3	0-2	0-1	Epox		
9	CYP102 Krac_9936 from Ktedonobacter racemifer	1	n.r.		70	18	12		188 (89)	[74]
7	CYP102 Krac_9955 from Ktedonobacter racemifer	1	n.r.	16				84	(8)	[74]
8	CYP102A7 from B. licheniformis	0.15	n.r.		68	18	14		1369 (77)	[78]
	17-Octadecenoic acid				0-3	0-2	60-1	Epox		
6	CYP102A1 BM3 from B. megaterium	0.3	n.r.			95		5		[102]
	17-Octadecynoic acid				0-3	0-2	60-1	Epox		
10	CYP102A1 BM3 from B. megaterium	0.3	n.r.			> 99				[102]
	cis-9-Octadecenoic (oleic) acid (CI8:1)				0-3	0-2	ω-1	Epox		
11	CYP102 Krac_9936 from Ktedonobacter racemifer	1	n.r.		10	42	48		296 (32)	[74]
	cis,cis-9,12-Octadecadienoic (linoleic) acid (C18:2)				0-3	0-2	60-1	Epox		
12	CYP102 Krac_9936 from Ktedonobacter racemifer	1	n.r.		2	74	24		880 (65)	[74]
13	CYP102A7 from B. licheniformis	0.15	n.r.		3	75	22		1760 (89)	[78]
	Eicosatrienoic acid (C20:3)				0-3	0-2	ω-1	Epox		
14	CYP102A1 BM3 from B. megaterium	0.1	n.r.		43	39	18		2900	[103]
	Arachidonic acid (C20:4)				0-3	0-2	ω-1	Epox		
15	CYP102A1 BM3 from B. megaterium	0.1	n.r.			80 (92R)		20 (98SR; C14-C15)	3200	[103]
	Eicosapentaenoic acid (C20:5)				0-3	0-2	0-1	Epox		
16	CYP102A1 BM3 from B. megaterium	0.1	n.r.					>99 (94SR; C17–C18)	1400	[103]

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 Table 6
 Cytochrome P450 mediated in-chain hydroxylation of unsaturated fatty acids

^aIsolated yield is given, side products as epoxide are reported but not quantified; all transformations were reported with self-sufficient enzymes and NADPH

12-Methyl-terradecanoic acid (12-methyl-myristic acid) 0.5 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.5 $n.r.$ 9 1 CYP102A1 BM3 from $B.$ megaterium 0.2 $n.r.$ 9 1 CYP102A2 from $B.$ subitis 0.2 $n.r.$ 16 4 CYP102A3 from $B.$ subitis 0.2 $n.r.$ 16 4 CYP102A3 from $B.$ subitis 0.2 $n.r.$ 16 4 CYP102A7 from $B.$ licheniformis 0.15 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.2 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.2 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.2 $n.r.$ 0.6 0.5 CYP102A3 from $B.$ subitis 0.2 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.2 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.5 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.5 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.5 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$ megaterium 0.5 $n.r.$ 0.6 0.5 CYP102A1 BM3 from $B.$								[(a) Sundmon]	
CYP102A1 BM3 from <i>B. megaterium</i> 0.5n.r.CYP102A1 BM3 from <i>B. megaterium</i> 0.2n.r.91CYP102A2 from <i>B. subilis</i> 0.2n.r.191CYP102A3 from <i>B. subilis</i> 0.2n.r.164CYP102A3 from <i>B. subilis</i> 0.15n.r.164CYP102A3 from <i>B. subilis</i> 0.15n.r.164CYP102A3 from <i>B. licheniformis</i> 0.15n.r.164CYP102A1 BM3 from <i>B. megaterium</i> 0.2n.r.0.60.5CYP102A1 BM3 from <i>B. subilis</i> 0.2n.r.0.60.5CYP102A1 from <i>B. subilis</i> 0.2n.r.0.60.5CYP102A3 from <i>B. subilis</i> 0.2n.r.0.60.5CYP102A1 from <i>B. licheniformis</i> 0.15n.r.0.60.5I+Methyl-hexadecanoic acid (14-methyl-palmitic acid)0.5n.r.0.60.5I+Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.0.60.5I-S-Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.0.60.5I-S-Methyl-hexadecanoic acid0.5n.r.0.60.50.5I-S-Methyl-hexadecanoic acid0.5n.r.0.60.50.5I-S-Methyl-hexadecanoic acid0.5n.r.0.60.50.5I-S-Methyl-hexadecanoic acid0.5n.r.0.60.50.5I-S-Methyl-hexadecanoic acid0.5n.r.0.60.50.50.5		9-0	0-5	0-4-00	0-3	0-2	ω-1		
CYP102A1 BM3 from B . megaterium0.2n.r.91CYP102A2 from B . subtilis0.2n.r.164CYP102A3 from B . subtilis0.2n.r.164CYP102A3 from B . subtilis0.15n.r.164CYP102A7 from B . licheniformis0.15n.r.16413-Methyl-tetradecanoic acid (13-methyl-myristic acid)0.5n.r.164CYP102A1 BM3 from B . megaterium0.5n.r.0.60.50.5CYP102A1 BM3 from B . subtilis0.2n.r.0.2n.r.0.60.5CYP102A1 BM3 from B . subtilis0.2n.r.0.2n.r.0.60.50.5CYP102A1 BM3 from B . subtilis0.15n.r.0.15n.r.0.60.50.50.5CYP102A1 BM3 from B . incention0.2n.r.0.15n.r.0.60.50.50.5L4-Methyl-hexadecanoic acid(14-methyl-palmitic acid)0.5n.r.0.60.50.50.50.50.50.50.50.5L4-Methyl-hexadecanoic acid(15-methyl-palmitic acid)0.5n.r.0.60.50					13 (12:1)	2	85 (98:2)	(06)	[105]
CYP102A2 from B. subtilis0.2n.r.1CYP102A3 from B. subtilis0.2n.r.164CYP102A7 from B. licheniformis0.15n.r.164CYP102A7 from B. licheniformis0.15n.r.164I.3-Methyl-terradecanic acid (13-methyl-myristic acid)0.5n.r.0.60.5CYP102A1 BM3 from B. megaterium0.2n.r.0.60.50.7CYP102A1 BM3 from B. subtilis0.2n.r.0.60.50.7CYP102A3 from B. subtilis0.2n.r.0.60.50.7CYP102A3 from B. subtilis0.15n.r.0.60.50.7CYP102A1 from B. licheniformis0.15n.r.0.60.60.5CYP102A1 from B. licheniformis0.15n.r.0.60.50.7CYP102A1 from B. licheniformis0.15n.r.0.60.60.5CYP102A1 from B. licheniformis0.15n.r.0.60.60.5I-4-methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.0.60.60.6CYP102A1 BM3 from B. megaterium0.5n.r.0.60.60.60.60.5I-2-fluoro dodecanoic acid12-fluoro dodecanoic acid0.5n.r.0.60.60.6I-2-fluoro dodecanoic acid12.12-Difluoro dodecanoic acid0.5n.r.0.60.60.6I-2-fluoro dodecanoic acid0.5n.r.0.60.60.60.60.6I-2-f		6	1	20	12	57	1	(38)	[104]
CYP102A3 from B. subitis 0.2 n.t. 16 4 CYP102A7 from B. licheniformis 0.15 $n.t.$ 0.6 0.5 13 -Methyl-tetradecanoic acid (13 -methyl-myristic acid) 0.5 $n.t.$ 0.6 0.5 13 -Methyl-tetradecanoic acid (13 -methyl-myristic acid) 0.5 $n.t.$ 0.6 0.5 CYP102A1 BM3 from B. megaterium 0.2 $n.t.$ 0.6 0.5 $n.t.$ CYP102A1 BM3 from B. megaterium 0.2 $n.t.$ 0.6 0.5 $n.t.$ CYP102A3 from B. subtilis 0.2 $n.t.$ 0.2 $n.t.$ 0.6 0.5 CYP102A3 from B. subtilis 0.2 $n.t.$ 0.2 $n.t.$ 0.6 0.5 CYP102A1 BM3 from B. licheniformis 0.15 $n.t.$ 0.6 0.5 0.5 0.5 0.5 0.5 CYP102A1 BM3 from B. megaterium 0.5 $n.t.$ 0.6 0.5 0		1		19	16	53	1	(42)	[104]
CYP102A7 from B. licheniformis 0.15 $n.r.$ 13 -Methyl-terradecanoic acid $(13$ -methyl-myristic acid) 0.5 $n.r.$ 13 -Methyl-terradecanoic acid $(13$ -methyl-myristic acid) 0.5 $n.r.$ $CYP102A1 BM3 from B. megaterium0.2n.r.CYP102A1 BM3 from B. megaterium0.2n.r.CYP102A1 BM3 from B. megaterium0.2n.r.CYP102A1 BM3 from B. subfilis0.2n.r.CYP102A3 from B. subfilis0.2n.r.CYP102A7 from B. licheniformis0.15n.r.CYP102A1 BM3 from B. licheniformis0.15n.r.CYP102A1 BM3 from B. megaterium0.5n.r.14-Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.CYP102A1 BM3 from B. megaterium0.5n.r.15-Methyl-hexadecanoic acid0.5n.r.15-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-Methyl-hexadecanoic acid0.5n.r.12-12-Pilutoro dodecanoic acid0.5n.r.12, 12-Diffuoro dodecanoic acid0.5n.r.12, 12-Diffuoro dodecanoic acid0.50.512, 12-Diffuoro dodecanoic acid0.50.512,$		16	4	36	16	27	1	(32)	[104]
13-Methyl-tetradecanoic acid (13-methyl-myristic acid) 0.5 0.1 CYP102A1 BM3 from B. megaterium 0.5 0.1 0.5 0.1 CYP102A1 BM3 from B. megaterium 0.2 0.1 0.2 0.1 CYP102A2 from B. subtilis 0.2 0.1 0.2 0.1 CYP102A3 from B. subtilis 0.2 0.1 0.2 0.1 CYP102A3 from B. subtilis 0.2 0.1 0.2 0.1 CYP102A1 BM3 from B. licheniformis 0.15 0.1 0.6 0.5 I4-Methyl-hexadecanoic acid (14-methyl-palmitic acid) 0.5 0.1 0.6 0.5 CYP102A1 BM3 from B. megaterium 0.5 0.1 0.6 0.5 I5-Methyl-hexadecanoic acid 0.5 0.1 0.6 0.5 I5-Methyl-hexadecanoic acid 0.5 0.1 0.6 0.5 I2-fluoro dodecanoic acid 0.5 0.5 0.5 0.5 I2-fluoro dodecanoic acid 0.5 0.5 0.5 0.5 I2-fluoro dodecanoic acid 0.5					15	28	57	832 (>95)	[78]
CYP102A1 BM3 from B. megaterium 0.5 $n.r.$ CYP102A1 BM3 from B. megaterium 0.2 $n.r.$ CYP102A2 from B. subtilis 0.2 $n.r.$ CYP102A2 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. subtilis 0.15 $n.r.$ CYP102A1 BM3 from B. licheniformis 0.15 $n.r.$ $14-Methyl-hexadecanoic acid (14-methyl-palmitic acid)0.5n.r.CYP102A1 BM3 from B. megaterium0.5n.r.15-Methyl-hexadecanoic acid0.5n.r.0.660.50.5CYP102A1 BM3 from B. megaterium0.5n.r.12-Fluoro dodecanoic acid0.5n.r.0.660.50.512-Fluoro dodecanoic acid4n.r.0.570.5n.r.0.570.50.512-Fluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.50.72-Difluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.70.72-Difluoro dodecanoic acid0.50.50.72-Difluoro dodecanoic acid0.50.5<$		0 -θ	0-5	ω-4	ω-3	0-2	0-1		
CYP102A1 BM3 from B. megaterium 0.2 $n.r.$ CYP102A2 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. licheniformis 0.2 $n.r.$ CYP102A7 from B. licheniformis 0.15 $n.r.$ CYP102A7 from B. licheniformis 0.15 $n.r.$ I4-Methyl-hexadecanoic acid (14-methyl-palmitic acid) 0.5 $n.r.$ 0.5 $n.r.$ 0.5 $n.r.$ 0.5 $n.r.$ 0.6 0.5 15 -Methyl-hexadecanoic acid (15-methyl-palmitic acid) 0.5 $n.r.$ 0.5 0.7 0.5 $n.r.$ 0.6 0.5 $n.r.$ 0.6 0.5 0.7 0.6 0.5 12 -Fluoro dodecanoic acid 0.5 $n.r.$ 0.5 0.5 $n.r.$ 0.6 0.5 0.5 $n.r.$ 12 -Fluoro dodecanoic acid 0.5 0.7 12 -Fluoro dodecanoic acid 0.5 0.6 0.5 0.7 0.6 0.72 0.7 0.6 0.72					2	83	15	(26)	[105]
CYP102A2 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. subtilis 0.2 $n.r.$ CYP102A7 from B. licheniformis 0.15 $n.r.$ CYP102A1 from B. licheniformis 0.15 $n.r.$ CYP102A1 BM3 from B. megaterium 0.5 $n.r.$ 14 -Methyl-hexadecanoic acid (14 -methyl-palmitic acid) 0.5 $n.r.$ 0.5 0.7 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid (15 -methyl-palmitic acid) 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid 0.5 $n.r.$ 12 -Fluoro dodecanoic acid 0.5 $n.r.$ 0.5 0.5 $n.r.$ 12 -Fluoro dodecanoic acid 0.5 $n.r.$ 0.5 0.5 $n.r.$ 0.5 0.5 0.5 12 -Fluoro dodecanoic acid 0.5 12 -Fluoro dodecanoic acid 0.5 <t< td=""><td></td><td></td><td></td><td>5</td><td>76</td><td>18</td><td>1</td><td>(32)</td><td>[104]</td></t<>				5	76	18	1	(32)	[104]
CYP102A3 from B. subtilis 0.2 $n.r.$ CYP102A3 from B. licheniformis 0.15 $n.r.$ CYP102A7 from B. licheniformis 0.15 $n.r.$ 14 -Methyl-hexadecanoic acid $(14$ -methyl-palmitic acid) 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid $(15$ -methyl-palmitic acid) 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid $(15$ -methyl-palmitic acid) 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid $(15$ -methyl-palmitic acid) 0.5 $n.r.$ 15 -Methyl-hexadecanoic acid 0.5 $n.r.$ 12 -Fluoro dodecanoic acid 0.5 $n.r.$ 12 -Fluoro dodecanoic acid 4 $n.r.$ 12 , Pluoro dodecanoic acid 4 $n.r.$ 12 , Pluoro dodecanoic acid 4 $n.r.$ 12 , Pluoro dodecanoic acid 0.5 0.5 12 , Pluoro dodecanoic acid 0.5 12 , Pluoro dodecanoic acid 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 <td></td> <td></td> <td></td> <td>2</td> <td>91</td> <td>7</td> <td></td> <td>(38)</td> <td>[104]</td>				2	91	7		(38)	[104]
CYP102A7 from B. licheniformis 0.15 $n.r.$ 14 -Methyl-hexadecanoic acid $(14$ -methyl-palmitic acid) 0.5 $n.r.$ 14 -Methyl-hexadecanoic acid $(14$ -methyl-palmitic acid) 0.5 $n.r.$ $CYP102A1 BM3 from B. megaterium0.5n.r.15-Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.15-Methyl-hexadecanoic acid0.5n.r.15-Methyl-hexadecanoic acid0.5n.r.12-Fluoro dodecanoic acid0.5n.r.0.50.5n.r.12-Fluoro dodecanoic acid4n.r.0.50.5n.r.0.660.50.721 BM3 from B. megaterium4n.r.0.721 BM3 from B. megaterium4n.r.0.600.50.50.721 Diffuoro dodecanoic acid4n.r.0.721 Diffuoro dodecanoic acid0.50.5$				5	89	9		(35)	[104]
14-Methyl-hexadecanoic acid (14-methyl-palmitic acid) 0.5 0.5 0.5 CYP102A1 BM3 from B. megaterium 0.5 n.r. 0.6 0.5 I5-Methyl-hexadecanoic acid (15-methyl-palmitic acid) 0.5 n.r. 0.6 0.5 CYP102A1 BM3 from B. megaterium 0.5 n.r. 0.6 0.5 12-Fluoro dodecanoic acid 0.5 n.r. 0.6 0.5 12-Fluoro dodecanoic acid 4 n.r. 0.6 0.5 12,12-Diffuoro dodecanoic acid 4 n.r. 0.6 0.5 12,12-Diffuoro dodecanoic acid 4 n.r. 0.6 0.5						92	8	1264 (>95)	[78]
CYP102A1 BM3 from B. megaterium0.5n.r.15-Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.15-Methyl-hexadecanoic acid (15-methyl-palmitic acid)0.5n.r.CYP102A1 BM3 from B. megaterium0.5n.r.12-Fluoro dodecanoic acid0.5n.r.CYP102A1 BM3 from B. megaterium4n.r.12,12-Diffuoro dodecanoic acid0.60.5CYP102A1 BM3 from B. megaterium4n.r.12,12-Diffuoro dodecanoic acid0.60.5		9-0	0-5	0-4	0-3	0-2	0-1		
15-Methyl-hexadecanoic acid (15-methyl-palmitic acid) 0.5 0.5 0.5 CYP102A1 BM3 from B. megaterium 0.5 n.r. 0.6 0.5 12-Fluoro dodecanoic acid 0.5 n.r. 0.6 0.5 12-Fluoro dodecanoic acid 4 n.r. 0.6 0.5 12,12-Diffuoro dodecanoic acid 4 n.r. 0.6 0.5 12,12-Diffuoro dodecanoic acid 4 n.r. 0.6 0.5 0.12,12-Trifluoro dodecanoic acid 4 n.r. 0.6 0.5					13 (12:1)	2	85 (99:1)	(87)	[105]
CYP102A1 BM3 from B. megaterium 0.5 n.r. 12-Fluoro dodecanoic acid 0.6 0.5 CYP102A1 BM3 from B. megaterium 4 n.r. 12.12-Diffuoro dodecanoic acid 4 n.r. CYP102A1 BM3 from B. megaterium 4 n.r. 12.12-Diffuoro dodecanoic acid 4 n.r. 12.12-Diffuoro dodecanoic acid 4 n.r. 0.66 0.5 0.5		<u>0-</u> θ	0-5	0-4	0-3	0-2	0.1		
12-Fluoro dodecanoic acid $\omega-6$ $\omega-5$ CYP102A1 BM3 from B. megaterium4 $n.r.$ 12,12-Difluoro dodecanoic acid $\omega-6$ $\omega-5$ CYP102A1 BM3 from B. megaterium4 $n.r.$ 12,12,12-Trifluoro dodecanoic acid $\omega-6$ $\omega-5$					2	89	9	(96)	[105]
CYP102A1 BM3 from B. megaterium4n.r.12,12-Difluoro dodecanoic acid $\omega-6$ $\omega-5$ CYP102A1 BM3 from B. megaterium4n.r.12,12,12-Trifluoro dodecanoic acid $\omega-6$ $\omega-5$		0- 0	6-5	<u>0</u> -4	0-3	0-2	0-1		
12,12-Difluoro dodecanoic acid 0-5 CYP102A1 BM3 from <i>B. megaterium</i> 4 n.r. 12,12,12.Trifluoro dodecanoic acid 0-5					67	24	6	3100 (86)	[110]
CYP102A1 BM3 from <i>B. megaterium</i> 4 n.r. 12,12,12-17-jhuoro dodecanoic acid 0-5		9-0	0-5	ω-4	0-3	0-2	0-1		
12,12,12,12-Triftuoro dodecanoic acid					84	16		2200 (85)	[110]
		0- 0	-5-00	<u>0-4</u>	ω-3	00-2	0-1		
15 CYPI0ZAI BM5 from <i>B. megaterium</i> 4 n.r.	4 n.r.				> 99			1900 (90)	[110]
15,15,15-Trifluoropentadecanoic acid 0-5 0		9-0	0-5	ω-4	0-3	0-2	0-1		
16 CYP102A1 BM3 from <i>B. megaterium</i> 4 n.r. 4 3		4	ю	6	80	4		1500 (34)	[110]

^aContrasting results from different publications; all transformations are with self-sufficient enzymes and NADPH n.r. not reported in the reference

higher flexibility of the substrate terminus within the active site. Therefore, variants F87V or F87S produced minor amounts of (ω -5)-hydroxylauric acid (C12:0) and the mutant with an even smaller amino acid (F87A) gave 24% of the (ω -5)-hydroxy-product (Table 5, entries 13–16). Similarly, the variant led to a shift in the hydroxylation pattern increasing (ω -3)-hydroxylation for C10:0 and triggered hydroxylation up to position ω -8 for C14:0 while losing its activity towards the positions ω -1 and ω -2 (Table 5, entries 1, 3, 33 and 34) [73, 79].

Building on the F87A variant of BM3, a systematic approach to alter the enzymes regioselectivity was investigated based on two strategies [79]: (i) The methodical enlargement of the active site in order to allow the substrate more flexibility, therefore increasing the probability of additional substrate binding modes with an altered hydroxylation pattern, and (ii) the introduction of novel substrate binding sites, forcing the substrates configuration to rearrange. Following the first strategy, the active site was enlarged by exchanging V78 to alanine. The resulting variant hydroxylated the positions ω -1 to ω -9 of C12:0. The effect of an additional I263A exchange on regio-selectivity was less pronounced, an additional I263G mutation, however, shifted the hydroxylation pattern further towards the carboxylateterminus of the substrate (Table 5, entry 17). Finally, with the S72Y substitution, a new polar residue was introduced into the apolar substrate tunnel as a potential new anchor for the substrate. Molecular dynamics simulation confirmed that the substrate can bind at either anchor (the new Y72 and the R47/Y51 pair) and predicted that the centre of a substrate binding at the new Y72 is forced closer to the heme. This was supported by a change of the hydroxylation pattern showing 9% of hydroxylation in position ω -9 (correspond to β , Table 5, entry 18). Unfortunately, all variants displayed a decrease of activity and coupling efficiency, resulting in only five turnovers per minute and a coupling efficiency of 7% for the V78A/F87A/S72Y triple variant [79].

In order to pinpoint the effect of L188, which underwent a significant rearrangement upon substrate binding [36, 111], the variants of a saturation mutagenesis of this position were evaluated for the hydroxylation of C12:0–C16:0. Whereas the influence of this position onto regioselectivity was minor, especially variants L188Q and L188P demonstrated significantly higher hydroxylation activities [76].

The same position L188, together with A74, F87 and the substrate anchoring site R47 and Y51 was varied to generate a catalyst that promotes regio-, and enantioselective hydroxylation at the allylic position of ω -alkenoic acids and esters. The double-variant A7G/L188Q gave the highest activity for the tested esters, however, the corresponding short chain ω -alkenoic acids were almost not converted. Only the longest tested carboxylic acid, 11-undecenoic acid, was accepted by the variant and in an upscaling (10 mM)

(*S*)-9-hydroxy-undec-10-enoic acid was isolated with 80% yield (Table 6, entry 2) [106].

An alternative approach to alter BM3s substrate specificity was termed "scanning chimeragenesis" [80]. To transfer the selectivity described for CYP4C7 from Diploptera punctata (cockroach) for the C12-position in farnesol to BM3, the corresponding amino acid residues from a homologous region in CYP4C7 were transferred into the substrate recognition site of BM3. Besides the effect on the enzymes hydroxylation-selectivity for farnesol, the hydroxylation pattern for C16:0 was shifted further into the chain. Chimera enzyme C(73-78) displayed a 27% hydroxylation selectivity on position ω -6, however going in hand with a significant loss of activity. Chimera C(78-82) on the other hand, retained high activity, however, also the effect onto regioselectivity was not strong (Table 5, entries 42 and 43) [85]. Later also F87 variants were evaluated on both C16:0 and C12:0, however, the additional mutation resulted in further loss of activity (Table 5, entry 44) [80].

6.3 Towards New Fatty Acid Substrates for CYP102A1

Besides attempts to influence the regioselectivity of BM3, numerous studies focused on broadening the substrate scope of the enzyme. By applying a colorimetric screen using p-nitrophenoxy-derivatives (pNCA) as substrates, BM3 was evolved for increased activity on alkanes in five rounds. The obtained variant also proved to have a two times higher activity for C12:0 and C16:0 [113]. Rational site-directed mutagenesis was applied in order to establish BM3 variants to hydroxylate shorter chain carboxylic acids [114]. Guided by a crystal structure in complex with palmitoleate (C16:1), a series of hydrophobic residues alongside the substrate (L75, L181, I263, L437) were exchanged for residues capable to serve as carboxylate anchor. The L75T/L181K double mutation increased the enzymes activity for C8:0 by a factor of 2.5 to 3256 min⁻¹ and the catalytic efficiency (k_{cat}/K_M) by a factor of 4 to 165 mmol min⁻¹. The same double mutation improved the wildtype's activity towards C6:0 by an order of magnitude to 2590 min⁻¹ ($k_{cat}/K_M = 14.6 \text{ mmol min}^{-1}$) and the L181K variant was even able to utilize C4:0 at an activity of 353 min⁻¹ and k_{cat}/K_M of 3.04 mmol min⁻¹ [114]. A concept entitled "rational evolution", combining structurebased rational design with directed evolution was applied to increase BM3s performance in the hydroxylation of the medium chain acids C10:0 and C8:0. Eight mutation sites (P25, V26, R47, Y51, S72, A47, L188, and M354) were randomized and evaluated using a photometric assay with the corresponding pNCA as substrate. Again, F87A served as the starting point. The final five-fold variant V26T/R47F/ A74G/L188K/F87A efficiently utilized ω-p-nitrophenol octanoic acid (8-pNCA) [115].

A range of branched-chain fatty acids were tested with CYP102 family members (Fig. 4). The orthologue from *Bacillus megaterium* as well as the CYP102A2 and CYP102A3 from *Bacillus subtilis* converted sub-terminally methylated C_{14} and C_{16} fatty acids (Table 7) [104, 105]. BM3 and its A74G/F87V/L188Q triple variant were utilized to hydroxylate several multi-methylated fatty acid derivatives (as well as ketones, alcohols; and esters) with activities up to 1204 turnovers per minute [104]. The technology was applied for the synthesis of the C3–C11 fragment of borrelidin at 13 mM substrate concentration (the corresponding methyl-ester) with 34% (184 mg) isolated product after purification [30].

Fatty acids possessing fluoro atoms in ω -position were demonstrated to stabilize the transition states and therefore enhance reaction rates. Already 12-fluorododecanoic acid was transformed at comparable rates as C15:0. Adding more fluoro atoms to the terminus led to a higher selectivity for ω -3 hydroxylation (>99% for 12,12,12-trifluorododecanoic acid; Table 7, entries 13–16, and Fig. 5) [110].

6.3.1 Towards New Electron Sources for CYP102A1

One of the major drawbacks of CYPs is the dependence on one equivalent of the cofactor NADPH and the uncoupling, thus the loss of reduction equivalents by the peroxide shunt by producing H_2O_2 , which is harmful to both, enzyme and heme. An elegant solution to overcome these limitations is the reversal of the peroxide shunt, allowing to shortcut the catalytic cycle and to utilize H_2O_2 as cheap electron source. In initial studies; the amino acid F87 was identified as a key residue to enable this reaction in BM3, as its alanine variant utilizes ω -*p*-nitrophenol dodecanoic acid (12-*p*NCA) with 162 turnovers per minute in the presence of H_2O_2 as electron source (493 min⁻¹ with NADPH/O₂) [116]. When the system was applied to fatty acids also a truncated version of BM3, consisting only of the enzyme's heme-domain, was evaluated. Activities of up to 48 min^{-1} (C10:0) were obtained while the hydroxylation pattern was shifted to the substrate's center due to the F87A mutation (Table 5, entries 4, 19, and 35) [73]. This variant was later applied as starting point for five rounds of directed evolution towards higher peroxygenase activity using 12-pNCA as substrate. The final variant contained 10 mutations (I58V, F78A, H100R, F107L, A135S, M145V, N239H, S274T, K434E, and V446I) was termed "21B3" and showed a 20-fold higher activity for the substrate screened. The peroxygenase activity was increased also for C12:0. However, to a lower extent from 10 to 50 min⁻¹ [61]. By a OM/MM-guided approach residues W96 and F405 in the 10-fold variant were identified to be oxidizable by H2O2, which allowed the design of a more stable variant retaining the activity (single or double variants: W96A, F405L or W96A/F405L) [59].

6.3.2 Challenges in Productivity of CYP102A1

Although BM3 possesses high activity and is self-sufficient, examples for the BM3-catalyzed hydroxylation of fatty acids at preparative levels remain scarce. Challenges to overcome are the poor substrate solubility, low coupling efficiencies and the formation of side products due to over-oxidation or multiple oxidations [117]. Careful balance of the available (dissolved) oxygen in the system was demonstrated to be crucial for selective single-oxidations with an *E. coli* designer cell expressing BM3 and a pGEc47-fatty acid uptake system. Whereas at 5% dissolved oxygen a productivity of 3 U g⁻¹ cell dry weight (cdw) allows the production of 2 mM mono-hydroxylated C15:0, oxygen-excess resulted

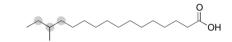
Fig. 4 In-chain positions in branched fatty acids, that have been reported to be hydroxylated by cytochrome P450s (indicated with grey circles, for details see Table 7)

Fig. 5 In-chain positions in fluorinated fatty acids, that have been reported to be hydroxylated by cytochrome P450s (indicated with grey circles, for details see Table 7)



12-methyl-tetradecanoic acid (12-methyl-myristic acid)

13-methyl-tetradecanoic acid (13-methyl-myristic acid)

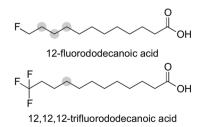


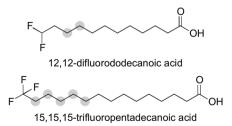
14-methyl-hexadecanoic acid (14-methyl-palmitic acid)



V V V V V V V V V

15-methyl-hexadecanoic acid (15-methyl-palmitic acid)





in a higher productivity (3.5 U g⁻¹ cdw, 4 mM of products) at cost of selectivity, as numerous over-oxidation products were identified [118]. For improving the solubility of C12:0 in an aqueous system cyclodextrins and co-solvents were employed. In a setup consisting of a NADH-dependent BM3 variant (R966D and W1046S), a FDH cofactor recycling system and a catalase a total turnover of 37,000 was achieved while the addition of CH₃CN (2% v/v) increased this value to 47,000. The addition of CAVASOLW7M Pharma, a randomly methylated beta-cyclodextrin allowed to reach a total turnover number of 60,000 and substrate concentration of 50 mM with 67% conversion of C12:0 [119].

6.4 CYP107

CYP107H1 from *Bacillus subtilis* (P450_{BioI}) catalyzes the in-chain hydroxylation of fatty acids up to position ω -5 (C14:0 and C16:0; Table 5, entries 31 and 41) [84]. The enzyme is involved in biotin biosynthesis by producing the building block pimelic acid (heptanedioic acid) by C–C cleavage of acyl-carrier-protein (ACP) bond fatty acids via vicinal hydroxylation and over-oxidation [120].

6.5 CYP119

A thermostable P450 enzyme from the CYP119 family, isolated from the bacterium *Sulfolobus solfataricus* (crystal structure, e.g.: 1IO7 at 1.5 Å) is able to bind C8:0–C20:0 fatty acids and showed a moderate selectivity for the ω -1 hydroxylation of C12:0. With a D77R/T214V double variant both, the hydroxylation rate and the utilization of the redox partner putidaredoxin increased without alteration of the hydroxylation pattern (Table 5, entry 21) [81].

6.6 CYP267

CYP267A1 from *Sorangium cellulosum* (So ce56) is a CYP family member in which the conserved phenylalanine from the cysteine-pocket is replaced by leucine. The enzyme is active on C8:0 to C15:0 with the highest conversion reported for C10:0 and hydroxylates between ω -1 and ω -9. The hydroxylation pattern shifts towards the carboxylate terminus with increasing chain length (Table 5, entries 5, 8, 23, 27, and 36). Mutation of L366 to the conserved phenylalanine resulted in the "classical" selectivity for ω -1 to ω -3 [75].

6.7 CYP505

The eukaryotic CYP505 family consists of membranebound CYPs that originate from fungi. The heme-domain is fused with a diflavin-reductase domain, similar as for BM3, rendering the enzyme self-sufficient. CYP505A1 from *Fusarium oxysporum* (P450_{foxy}) facilitates the hydroxylation of C6:0 to C16:0 fatty acids at the positions ω -1 to ω -3 (for C10:0 and C12:0 position ω -1 is most favored, for C11:0 position ω -2) and suffers in contrast to BM3 from substrate inhibition with fatty acid substrates longer than C13 [121]. Recently, CYP505A30 from the thermostable *Mycelioph*-*thora thermophila* was characterized as fatty acid hydroxy-lase. The enzyme demonstrated a strong selectivity for position ω -1, with minor amounts of hydroxylation at ω -2 and ω -3 in C12:0 and C14:0 (Table 5, entries 22 and 32) [82].

7 Terminal Hydroxylation

Given the higher bond strength of terminal C–H bonds (*prim*-C–H) as compared to in-chain (*sec*–C–H) or allylic positions, ω -selectivity requires a very specific substrate orientation which forces the carbon-chain terminus close to the heme–iron [20]. A range of CYP classes have evolved to perform this challenging reaction, including orthologues from eukaryotic sources such as enzymes from vertebrates (CYP4), plants (CYP76, CYP78, CYP86, CYP94, CYP96) [32], and fungi (CYP52), as well as prokaryotic sources (CYP153) [36]. In addition to these P450s that are naturally active towards the terminus, other enzymes were converted into ω -hydroxylases by site-directed mutagenesis and directed evolution.

7.1 CYP102

For CYP102A1 BM3 from *B. megaterium* terminally *p*-nitrophenoxy-functionalized (*p*NCA) fatty acids were used as substrates in a spectrophotometric assay to evolve the enzyme to utilize short-chain fatty acids [122], however, this did not result in ω -selectivity for free fatty acids. A directed evolution approach allowed to produce BM3 variants with up to 11 mutations with a ω -selectivity of 74% (6th generation variant 29E12: Q55P, N70S, F87I, M185T, A197V, K202R, V216A, M237L, N239T, I263F, A328V, see Table 8, entry 13). Especially the varied positions close to the substrate (F87, I263, and A328) contributed to the regioselectivity. Unfortunately, at high cell densities, over-oxidation to the dicarboxylic acid increased [123].

7.2 CYP153

Based on the activity of CYP153 family members to ω -hydroxylate both, alkanes and alcohols, with a chain length of C₅–C₁₆, it was assumed that the enzyme class might also be active on other polar compounds such as fatty acids [124]. Consequently, the orthologues CYP153A34 from *Polaromonas* sp., CYP153A16 from *Mycobacterium marinum* and CYP153A33 from *Marinobacter aquaeolei* were tested on fatty acids. CYP153A34 gave only low

Table 8 Cytochrome P450 mediated terminal hydroxylation of fatty acids

Entry	Substrate/enzyme	Redox system	Conc. (mM)	Con. (%)	ω (%)	sub. (%)	TON (min ⁻¹)	Refs.
	Octanoic (capryl) acid (C8:0)							
1	CYP153A33 from <i>Marinobacter</i> aquaeolei G307A variant	Putidaredoxin reductase (CamA) and putidaredoxin (CamB)	1	20	98	2	2.55	[124]
	Decanoic (capric) acid (C10:0)							
2	CYP153A33 from Marinobacter aquaeolei	Putidaredoxin reductase (CamA), putidaredoxin (CamB)/NADPH	0.2	52	>99		n.r.	[124]
	Dodecanoic (lauric) acid (C12:0)							
3	CYP153A33 from Marinobacter aquaeolei	Putidaredoxin reductase (CamA), putidaredoxin (CamB)/NADPH	0.2	64	97 ^a	1 ^a	n.r.	[124]
4	CYP153A33 from <i>Marinobacter</i> <i>aquaeolei</i> G307A variant - BM3 fusion protein	Self-sufficient (BM3 diflavin-reduc- tase)/NADPH	50	12	>95		n.r.	[125]
5	CYP52A21 from <i>Candida albicans</i>	Rat cytochrome P450 reductase/ NADPH	n.r.	53	92	8	30	[126]
6	CYP4A1 from rat	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	98	2	649	[127]
7	CYP4A11 from human	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	94	6	42	[127]
	Tetradecanoic (myristic) acid C14:0							
8	CYP76A3 from Petunia hybrida	From Saccharomyces cerevisiae host	5	n.r.	>99		n.r.	[128]
9	CYP153A33 from <i>Marinobacter</i> <i>aquaeolei</i> G307A variant	Putidaredoxin reductase (CamA), putidaredoxin (CamB)/NADPH	1	69	97	3	7.5	[124]
10	CYP52A21 from Candida albicans	Rat cytochrome P450 reductase/ NADPH	n.r.	47	91	9	n.r.	[126]
11	CYP4A1 from rat	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	75	25	230	[127]
12	CYP4A11 from human	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	80	20	50	[127]
	Hexadecenoic (palmitic) acid (C16:0)						
13	CYP102A1 BM3 from <i>B. megate-</i> <i>rium</i> variant 29E12	Self-sufficient/NADPH	5	n.r.	74 ^a	18 ^a	84	[123]
14	CYP52A21 from Candida albicans	Rat cytochrome P450 reductase/ NADPH	n.r.	15	93	7	n.r.	[126]
15	CYP4A1 from rat	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	50	50	60	[127]
16	CYP4A11 from human	Human cytochrome P450 reductase, cytochrome _b /NADPH	0.1	n.r.	69	31	10	[127]
	Arachidonic acid (C20:4)							
17	CYP4A1 from rat	Human cytochrome P450 reductase, cytochrome _h /NADPH	0.1	n.r.	86	14	6	[127]

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Conc. substrate concentration, Con. conversion, ω ω -hydroxylation, sub. in-chain hydroxylation, TON turnover number, n.r. not reported in the reference

^aRest to 100%: products due to over-oxidation

conversions for saturated short chain fatty acids (C8:0 to C13:0), the other two candidates showed broader activity. The best-performing enzyme, CYP153A33 was active for all substrates (C9:0–C20:0 and unsaturated C_{14} – C_{18} fatty acids;

Table 8, entries 2 and 3) except C8:0. However, a G307A variant enabled also this activity (Table 8, entries 1 and 9). Residue L354 was shown to influence regioselectivity as its L354I variant already gave 76% of ω -1 hydroxylation [124].

The fusion-protein of CYP153A33 G307A variant with the diflavin-reductase domain of CYM102A1 BM3 was demonstrated to be superior to other redox-systems and allowed 12% conversion of C12:0 at 10 g L⁻¹ employing *E. coli* cells (Table 8, entry 4). Productivity was enhanced when the corresponding methyl ester was supplied as substrate (4 g L⁻¹) [125]. A G307A/S233G double substitution identified by semi-rational design allowed to double the overall activity for medium-chain fatty acids [129].

7.3 CYP52

Members of the CYP52 family have been isolated from yeasts and catalyze the terminal hydroxylation of fatty acids and alkanes. CYP52A21 from *Candida albicans* was demonstrated to convert fatty acids C12:0 to C16:0 to the corresponding ω -hydroxy acid with selectivities of up to 93% (Fig. 2; Table 8, entries 5, 10 and 14). For ω, ω, ω -trideuterated lauric acid (C12:0) a shift towards (ω -1)-hydroxylation was obtained, and 12-halogenated lauric acids (iodo-, bromo, and chloro-) were converted to 12-oxo-lauric acid via hydrolysis of the oxohalonium species formed by halogen-oxidation [126]. An engineered *Candida tropicalis* strain was demonstrated to hydroxylate C12:0 (supplied as the corresponding methyl ester) with a productivity of more than 160 g L⁻¹, and less than 5% formation of the corresponding dicarboxylic acid [130].

7.4 CYP76

The family members originate from plants. CYP76A3 from *Petunia hybrid* was expressed in *Saccharomyces cerevisiae* and among 21 tested fatty acids, the enzyme was exclusively active on myristic acid (C14:0), producing 14-hydroxy myristate (Fig. 2; Table 8, entry 8) [128].

7.5 CYP4

CYP4 members originate from mammalian sources and are known for their ability to catalyze fatty acid hydroxylation preferably at the ω -terminal carbon. The family has been characterized in detail, however, reports with elevated substrate concentrations in the millimolar (mM) range are rare [20]. Examples for the substrate profile of CYP4A1 from rat and CYP4A11 from human are given in Table 8 (entries 6, 7, 11, 12, 15, 16, and 17) [127].

8 Outlook

Due to the variety of reactions catalyzed by cytochrome P450 enzymes, the family has significant potential for synthetic applications. Whereas self-sufficient P450s show

the highest turnover numbers and coupling efficiency up to now, fusion to redox partners or modern electron donor systems allow also other CYPs to run with increased efficiency [94, 125, 131, 132]. Drawbacks of the CYP family are poor (regio-)selectivities, low productivities, uncoupling, and the dependence on NADPH as reducing agent [14, 17, 18]. The latter may be overcome by P450 peroxygenases, which utilize hydrogen peroxide as oxidant [23]. Additionally, uncoupling is diminished when using peroxygenases since the autoxidation shunt is avoided and H₂O₂ produced by the peroxide shunt can be used in the next cycle (Fig. 1). So far just a few natural P450 peroxygenases were reported, which limits the choice of interesting candidates. Several mutagenesis approaches showed the possibility to transform conventional P450s into peroxygenases [59, 61]. Therefore, peroxygenases have high potential; however, since elevated H₂O₂-concentrations are harmful for both, the enzyme and its heme-cofactor [58-60], stable variants [59, 61] and variants rescuing the heme-cofactor are highly desired. Furthermore, alternative in situ H₂O₂-production methods [69, 133] or feeding of low amounts of H₂O₂ may be exploited.

To enhance the regio-, and stereo-selectivities of P450s, site-directed and directed evolution approaches might lead to ideal catalysts [123]. Reaction engineering represents another challenge for industrial-scale P450s applications, as many interesting substrates display low solubility in the aqueous reaction system. Therefore, the addition of co-solvent, two-liquid-phase reaction conditions or neat reaction systems have to be exploited.

Due to the compatibility of P450s and their redox partners, the most efficient way to use conventional P450 enzymes is in artificial biosynthetic pathways to produce valuable secondary metabolites or as whole cell catalysts. Furthermore, the application of P450s with other enzymes or heterogeneous catalysts in vitro will give access to valuable molecules.

In conclusion, enzymatic systems involving the cytochrome P450 family reached a certain maturity and are ready for synthetic applications. Their main activity, regioand stereoselective C–H activation is intriguing and especially in connection with fatty acids without precedence.

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