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## Progress in the production of medicinally important secondary metabolites in recombinant microorganisms or plants-Progress in alkaloid biosynthesis

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**Progress in the production of medicinally important secondary metabolites in recombinant microorganisms or plants-Progress in alkaloid biosynthesis**

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3 Review  
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9 **Progress in the production of medicinally important secondary metabolites**  
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11 **in recombinant microorganisms or plants: Progress in alkaloid biosynthesis**  
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41 **Keywords:** Alkaloids/ Biosynthesis / Genes / *In-vitro* production / Terpenoids  
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45  
46 **Abbreviations:** **BIA**, benzyloisoquinoline alkaloids; **MIA**, monoterpene indole alkaloid; **PA**,  
47  
48 pyrrolizidine alkaloid; **SM**, secondary metabolite  
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51  
52  
53 Plants produce a high diversity of natural products or secondary metabolites which are  
54  
55 important for the communication of plants with other organisms. A prominent function is the  
56  
57 protection against herbivores and/or microbial pathogens. Some natural products are also  
58  
59 involved in defence against abiotic stress, *e.g.* UV-B exposure. Many of the secondary  
60  
metabolites have interesting biological properties and quite a number are of medicinal

1  
2  
3 importance. Because the production of the valuable natural products, such as the anticancer  
4 drugs paclitaxel, vinblastine or camptothecin in plants is a costly process, biotechnological  
5 alternatives to produce these alkaloids more economically become more and more important.  
6  
7  
8 This review provides an overview of the state of art to produce alkaloids in recombinant  
9  
10 microorganisms, such as bacteria or yeast. Some progress has been made in the metabolic  
11  
12 engineering usually employing a single recombinant alkaloid gene. More importantly, for  
13  
14 benzyloquinoline, monoterpene indole and diterpene alkaloids (taxanes) as well as some  
15  
16 terpenoids and phenolics the proof of concept for the production of complex alkaloids in  
17  
18 recombinant *Escherichia coli* and yeast has already been achieved. In a long-term perspective,  
19  
20 it will probably be possible to generate gene cassettes for complete pathways, which could  
21  
22 then be used for the production of valuable natural products in bioreactors or for metabolic  
23  
24 engineering of crop plants to improve their resistance against herbivores and/or microbial  
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26 pathogens.  
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## 44 **1 Introduction**

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49 Plants produce a wide variety and high diversity of secondary metabolites (SM), which are  
50  
51 not needed for primary or energy metabolism. They are not useless waste compounds,  
52  
53 however, as previously assumed, but important for the ecological fitness of a plant producing  
54  
55 them. Secondary metabolites have apparently evolved as a means for plants to protect  
56  
57 themselves against insects, mammals and other herbivores, against bacteria, fungi, viruses and  
58  
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60

1  
2  
3 even other competing plants. Some plants use SM in addition to attract pollinating and seed  
4  
5 dispersing animals or for UV protection [1–6].  
6  
7

8 Plants usually synthesize, transport and store SM in a specific and particular way [3, 4]. Even  
9  
10 a single plant produces a complex mixture of SM, which often derives from different types of  
11  
12 SM; *e.g.* most plants produce phenolics, such as flavonoids but concomitantly terpenoids,  
13  
14 such as saponins. The types of SM produced are sometimes but not always typical for a  
15  
16 certain systematic group of plants [3, 5, 6]. Among more than 100 000 structures of SM that  
17  
18 have been identified so far, we can distinguish between nitrogen-containing and nitrogen-free  
19  
20 SM. Among nitrogen-containing SM, alkaloids are the largest group with more than 20 000  
21  
22 structures, many of them with pronounced pharmacological and toxic properties [7–9]. Also  
23  
24 important are non-protein amino acids (700 structures), amines (100 structures), cyanogenic  
25  
26 glucosides (60 structures), glucosinolates (100 structures), alkamides (150 structures), as well  
27  
28 as lectins and other peptides (2000 structures). In the class of nitrogen-free SM, even more  
29  
30 structures have been determined. The largest class is terpenoids with more than 20 000 known  
31  
32 compounds, among them mono-, sesqui-, di-, and triterpenes with interesting bioactivities.  
33  
34 Another bioactive group of SM, the polyphenols, is characterized by the presence of several  
35  
36 phenolic hydroxyl groups, which can dissociate into O<sup>-</sup> ions under physiological conditions.  
37  
38 Members of polyphenols are flavonoids, anthocyanins, and tannins. In addition,  
39  
40 phenylpropanoids, coumarins, lignans and anthraquinones often possess phenolic OH-groups  
41  
42 [4–8].  
43  
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49

50 Structures of most SM are not random but the consequence of millions of years of selection  
51  
52 during evolution. Therefore, it is not surprising that pharmacologists have discovered that a  
53  
54 number of SM exhibit significant biological properties and can interact with molecular targets  
55  
56 in human cells or microorganisms [4–9]. Consequently, many of the drugs used in medicine  
57  
58 today derive directly from plants or indirectly in that structures of bioactive SM were used as  
59  
60 a lead for the chemical synthesis with improved activities. SM from plants either are used as

1  
2  
3 isolated chemical entities or as complex extracts (typical for phytomedicine/phytotherapy) [7–  
4  
5 9]. The latter approach has interesting aspects as the extracts apparently contain not only SM  
6  
7 with additive but also synergistic properties [9]. Examples of isolated SM, which are being  
8  
9 used in medicine include vinblastine, vincristine, paclitaxel (taxol), camptothecin,  
10  
11 demecolcine, and podophyllotoxin (used in cancer therapy as probably the most important  
12  
13 drugs), but also emetine, serpentine, ajmaline, reserpine, yohimbine, strychnine, ergobasine,  
14  
15 ergotamine, quinine, quinidine, sparteine, ephedrine, lobeline, caffeine, berberine,  
16  
17 sanguinarine, tubocurarine, papaverine, morphine, codeine, thebaine, noscapine, atropine,  
18  
19 scopolamine, cardiac glycosides, artemisinin, anthraquinones and several others [7, 8]. As can  
20  
21 be seen from this list, most of the interesting drugs are alkaloids; especially the anticancer  
22  
23 drugs have a large market. So far, these drugs derive from plants, usually grown in  
24  
25 plantations. Since their production in plants is usually low, the production costs are high and  
26  
27 in consequence these drugs are costly.  
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33 Plant biotechnologists have explored possibilities to produce these valuable drugs using  
34  
35 various *in vitro* systems, including bioreactors (Fig. 1). Callus cultures, suspension cell  
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37 cultures, organ cultures (root and hairy root cultures) and even large-scale fermentation of  
38  
39 suspended cells were successfully established over the last 40 years [10–21]. Thus,  
40  
41 technically the *in-vitro* production should be feasible. However, the employment of callus and  
42  
43 suspension cultures of medicinal plants often encountered the problem of very low or  
44  
45 insufficient product yields. Apparently, the genes encoding the proteins necessary for  
46  
47 biosynthesis, transport and storage of SM are not adequately expressed in most  
48  
49 undifferentiated cell cultures [22]. There are a few notable exceptions with ginsenosides in  
50  
51 *Panax ginseng*, shikonin in *Lithospermum erythrorhizon*, berberine in *Coptis japonica*,  
52  
53 rosmarinic acid in *Coleus blumei*, anthraquinones in *Morinda citrifolia* or paclitaxel in *Taxus*  
54  
55 sp. [21, 23]. More encouragingly, root and hairy root cultures, which are differentiated tissues,  
56  
57 show excellent product yields for those SM that are produced in roots (which is unfortunately  
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1  
2  
3 not the case for all SM) [21, 23, 24]. However, the large-scale fermentation of roots and hairy  
4 roots still is a challenge, although bioreactors have been developed for a sustainable *in vitro*  
5 cultivation [22–24].  
6  
7

8  
9  
10 ((Figure 1))  
11

12 An alternative to the production of valuable plant drugs in plant cells was discussed  
13 already more than 30 years ago but even more so these days [25–39]. Once the genes are  
14 known that encode the enzymes of a biosynthetic pathway, it should be possible to  
15 functionally express these genes in a microbial system, such as bacteria or yeasts, and let them  
16 do the production (Fig. 1). As a first step, it could be shown in 1989 that *Escherichia coli*  
17 transformed with the plant gene encoding phenylalanine ammonium lyase (PAL) would  
18 convert phenylalanine into cinnamic acid, an important intermediate in the biosynthesis of  
19 flavonoids and some phenylpropanoids [39]. As a prerequisite for the production of complex  
20 natural products we need to isolate and characterize all the genes involved in the synthesis and  
21 storage of SM and then find a way to co-express them concomitantly in a microbial system.  
22 The search for the genes of plant secondary metabolism turned out to be very difficult and  
23 slow, because the genes of a biosynthetic pathway are usually not clustered as in bacteria, but  
24 apparently well dispersed over the plant genome. Secondly, mutants to select the genes were  
25 also not available. Therefore, each individual enzyme of a pathway had to be isolated  
26 beforehand, sequenced and then the genes could be isolated by employing corresponding  
27 primers for PCR or cDNA synthesis. Once such a gene became known it was usually much  
28 easier to find homologous genes in other plants. In the last 20 years, an impressive number of  
29 genes of secondary metabolism has been isolated (see next Sections). Several of the genes  
30 could be expressed in recombinant microorganisms and plants (reviewed in [25–39]). Most  
31 excitingly, researchers were successful to functionally co-express two or even more genes of a  
32 pathway. Thus, through metabolic engineering it was possible to produce a few selected  
33 benzyloquinoline alkaloids and key intermediates of artemisinin or taxane biosynthesis in  
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3 recombinant *E. coli* or *Saccharomyces cerevisiae* [28, 33–35]. Although these processes are  
4  
5 still incomplete and not yet commercial, they are important steps forward to the *in vitro*  
6  
7 production of SM.  
8  
9

10 This review will mainly focus on the progress made in finding the genes involved in alkaloid  
11  
12 biosynthesis and in expressing these genes in recombinant systems. Alkaloids were selected  
13  
14 as this group contains many candidates of medical importance and are therefore especially  
15  
16 interesting for biotechnology. The few success stories that have been reported so far on the *in-*  
17  
18 *vitro* production of alkaloids will be discussed in more detail as well as an outlook for the  
19  
20 future developments in this challenging field of biotechnology.  
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22

23  
24 For the purpose of this review the weekly updated database Biosis Previews® (Thomson  
25  
26 Scientific, Inc.) was searched systematically for relevant publications using the names of  
27  
28 enzymes involved in alkaloid biosynthesis, of substrates or products as keywords. With the  
29  
30 goal of giving a comprehensive summary of any progress made in metabolic engineering,  
31  
32 literature was cited only, if a gene had been both cloned and functionally characterized, *e.g.* in  
33  
34 a heterologous system.  
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## 41 **2 Biosynthesis of alkaloids**

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46 The enzymes that catalyze the biosynthesis of SM are usually substrate-specific, whereas  
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48 enzymes of breakdown or turnover (such as esterases, glycosidases) have a much broader  
49  
50 substrate spectrum. The nitrogen atom in alkaloids derives from amino acids in most cases  
51  
52 (except steroidal alkaloids) with phenylalanine, tyrosine, tryptophan, lysine, and ornithine  
53  
54 being a precursor most often involved. In a first reaction, the amino acids are decarboxylated  
55  
56 by decarboxylases with phenylethylamine, dopamine, tryptamine, cadaverine, and putrescine  
57  
58 as the corresponding amines. Further reactions often involve the reaction of the amino group  
59  
60 of the amine with an aldehyde function in the same or a second molecule. Aldehydes and

amines are known to spontaneously form a Schiff's base under physiological conditions. Other reactions include ring closure, oxidation or reductions of double bonds, the addition of functional groups (hydroxyl-, methyl, methylene dioxy groups) and the further modifications of OH-groups (esterification, glycosylation, methoxylation) (reviewed in [40–46]). A scheme of the pathways leading to major groups of alkaloids is illustrated in Fig. 2.

((Figure 2))

The search for the enzymes involved in the biosynthesis of alkaloids is an ongoing process and so far has been successful (at least partially) for a number of alkaloidal groups, such as morphinane-, protoberberine-, monoterpene indole-, Taxus-, ergot-, purine-, tropane-, Nicotiana-, pyrrolizidine and furanoquinoline alkaloids (see reviews [40–55]). However, considering the high structural diversity of alkaloids and other SM, much work still needs to be done until the picture is complete. Pathways have usually been explored in a few plants that produce a certain type of SM and it is silently assumed that pathways are identical in all plants that produce such compounds. This assumption still needs to be tested, but it is likely that different organisms evolved different solutions for the same task.

### 3 Genes of alkaloid biosynthesis

Once the enzymes had been isolated and purified, they could be sequenced and using the genetic code, primers for PCR and cDNA synthesis could be deduced. With some luck full-length cDNA clones could be generated encoding specific enzymes in a particular biosynthetic pathway. The corresponding genes could then be characterized and expressed in recombinant systems. This topic will be explored in more detail for major alkaloid groups and the relevant newer literature is summarized in the following. Earlier and recent work has been summarized in [40–55].

### 3.1 Benzylisoquinoline alkaloids

Benzylisoquinoline alkaloids form one of the major groups with several drugs of medical importance, such as morphine, thebaine, codeine, papaverine, berberine or sanguinarine. The biosynthesis of benzylisoquinoline alkaloids, which include structural types such as tetrahydroisoquinoline, morphinan, protoberberine, benzophenanthridine and aporphine alkaloids (Fig. 3) has been reviewed recently [47, 48, 51, 55–57]. The pathway leading to tetrahydroisoquinoline, morphinane, and protoberberine alkaloids has been elucidated almost completely by now and most of the responsible genes have been cloned and characterized (Table 1). For a few enzymes X-ray data are available, such as berberine bridge enzyme (BBE) [58, 59] and norcoclaurine synthase [60].

((Figure 3)) ((Table 1))

### 3.2 Monoterpene indole alkaloids

Monoterpene indole alkaloids are especially abundant in Apocynaceae and contain several drugs of medicinal importance, such as the dimeric vinblastine and vincristine from *Catharanthus roseus* (important anticancer drugs), reserpine, ajmaline, ajmalicine, strychnine and yohimbine. Recent reviews of the biosynthesis of monoterpene indole alkaloids, which combine tryptamine and a monoterpene (secologanin) in their skeleton, have recently been published [47, 52, 55, 87, 88]. Strictosidine synthase (STR) is the key enzyme of this pathway and has been studied by many groups. It was the first alkaloid gene to be cloned in 1988 by T. Kutchan and M. Zenk [89]. The pathway leading to a few complex monoterpene indole-alkaloids (ajmalicine, serpentine, ajmaline, tabersonine, vindoline, catharanthine, and dimeric vinblastine) has been elucidated partially by now (Fig. 4) and several of the responsible genes

1  
2  
3 have been cloned and characterized (Table 2). For a few enzymes X-ray data are available,  
4  
5 such as STR [90], strictosidine beta-D-glucosidase (SGD) [91, 92] and vinorine synthase  
6  
7 [110, 122] from *Rauvolfia serpentina*.

8  
9  
10 ((Figure 4)) ((Table 2))  
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### 14 15 16 **3.3 Ergot alkaloids**

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20 *Claviceps purpureus* and other fungi produce indole alkaloids of the ergot alkaloid type with  
21  
22 pronounced activities in neuronal signal transduction (such as found in LSD, ergotamine,  
23  
24 ergometrine). Ergot alkaloids have also been detected in a few plants of the family  
25  
26 Convolvulaceae. It could be shown recently, that the ergot alkaloid production in *Ipomoea* is  
27  
28 due to an endophytic fungus that lives in symbiosis with its host plant [113]. The biosynthesis  
29  
30 of the lysergic acid skeleton starts from tryptamine to which a unit of active isoprene is added.  
31  
32 The corresponding 4-dimethylallyltryptophan synthase or 7-dimethylallyltryptophan synthase  
33  
34 have been cloned, characterized (Table 3) and heterogeneously expressed in *E. coli* [114,  
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36  
37  
38  
39 115].

40  
41 ((Table 3))  
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### 47 48 49 **3.4 Purine alkaloids**

50  
51 Purine alkaloids, such as caffeine, theobromine and theophylline mediate the known  
52  
53 stimulating bioactivities of coffee and tea (inhibition of phosphodiesterase, adenosine receptor  
54  
55 antagonist) [4, 7]. The biosynthesis of purine alkaloids, such as caffeine, starts with  
56  
57 xanthosine as a precursor. The pathway to xanthosine is assumed to follow the general  
58  
59 pathway to purines, which is required for the purine bases adenine and guanine of DNA. The  
60  
modifications of xanthosine are relatively simple and involve consecutive *N*-methylations

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3 with SAM as a methyl donor [40, 41, 123–125]. The responsible genes have been cloned and  
4  
5 characterized (Table 4).  
6

7  
8 ((Table 4))  
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### 10 11 12 13 **3.5 Paclitaxel (Taxol®)** 14

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16  
17 Paclitaxel is a complex diterpene alkaloid, which has been introduced as a powerful  
18  
19 anticancer drug (Taxol®) during the last 20 years [130]. Originally isolated from the bark of  
20  
21 the Pacific yew tree (*Taxus brevifolia*), the production of this important drug was not  
22  
23 sustainable at first. Later it was found that leaves from other *Taxus* species could be used to  
24  
25 isolate taxanes in a more sustainable way: The taxanes can be converted into paclitaxel in a  
26  
27 semisynthetic process [40, 41, 130]. Nevertheless, researchers have started programs for the  
28  
29 chemical and biotechnological production of paclitaxel or its precursors. Several steps in the  
30  
31 biosynthesis of taxanes have been elucidated [40, 41, 46] (Fig. 5) and some of the  
32  
33 corresponding genes have been isolated and characterized (Table 5).  
34  
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36  
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38  
39 ((Figure 5)) ((Table 5))  
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### 45 **3.6 Tropane alkaloids and nicotine** 46

47  
48 Hyoscyamine and scopolamine are tropane alkaloids of medical importance since they are  
49  
50 antagonist of the muscarinic acetylcholine receptor [4, 7, 40, 41]. Nicotine is a major alkaloid  
51  
52 of tobacco; it is an agonist at the nicotinic acetylcholine receptor [4, 7, 40, 41] and had been  
53  
54 used as a natural insecticide for many years [151]. The biosynthetic pathway leading to  
55  
56 tropane alkaloids (including the polyhydroxyalkaloids of the calystegine type) and nicotine  
57  
58 has been intensely studied and the initial steps have been elucidated (Fig. 6), but the  
59  
60 corresponding synthase genes are still enigmatic. In nicotine biosynthesis two pathways can

1  
2  
3 lead to the intermediary putrescine: (i) via ornithine decarboxylation and (ii) from ornithine to  
4  
5 arginine and after decarboxylation (ADC) via agmatine. Several genes have been isolated,  
6  
7 expressed and characterized (Table 6).  
8  
9

10 ((Figure 6)) ((Table 6))  
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### 16 **3.7 Pyrrolizidine alkaloids**

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20 Pyrrolizidine alkaloids (PA), which occur in most taxa of the Boraginaceae and several  
21  
22 Asteraceae, are of general toxicological importance, since most PA have mutagenic and even  
23  
24 carcinogenic properties [40, 41]. Only one enzyme (homospermidine synthase) of PA  
25  
26 biosynthesis and the corresponding gene have been isolated and characterized so far (Fig. 2  
27  
28 and Table 7) [177, 178]. When overexpressed in tobacco cells, an overproduction of  
29  
30 homospermidine was observed [179].  
31  
32

33 ((Table 7))  
34  
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### 39 **3.8 Acridone alkaloids**

40  
41  
42

43 Acridone alkaloids are common in Rutaceae and use anthranilate as a key intermediate  
44  
45 (Fig. 2). So far, two enzymes plus corresponding genes have been characterized (Table 8).  
46

47 The key enzyme acridone synthase has high sequence similarity to chalcone synthase (a key  
48  
49 enzyme in the formation of flavonoids); only three amino acids differ between both enzymes  
50  
51 [180].  
52

53 ((Table 8))  
54  
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59

### 60 **3.9 Betalains**

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2  
3 Betalains are nitrogen-containing red-orange or yellow colored SM (and therefore alkaloids),  
4  
5 which replace anthocyanins in some taxonomic groups (*e.g.* Caryophyllales) as flower  
6  
7 pigments. They also occur in some fungi. A few steps of their biosynthesis have been  
8  
9 elucidated in detail (Table 9).

10  
11  
12 ((Table 9))  
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16

#### 17 **4 Metabolic engineering and alkaloid production in recombinant systems**

18  
19  
20 The enzymes mentioned in Section 3 were characterized either as proteins purified from plant  
21  
22 sources, or after the corresponding genes had been expressed in recombinant bacteria or  
23  
24 yeasts in order to have enough material. Usually the focus of such work was not the functional  
25  
26 expression of these genes in terms of metabolic engineering. A few experiments have been  
27  
28 reported in which a single key enzyme was cloned in a heterologous system, usually another  
29  
30 plant species, such as tobacco, and a change in the profile of primary and secondary  
31  
32 metabolites was recorded. Sometimes the recombinant plants were fed with the appropriate  
33  
34 precursor and it was analyzed if a biotransformation took place.  
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41 Ultimately, it will be necessary to transform plants or microbes with a series of genes  
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43 or complete pathways and co-express them in order to produce a given compound in a  
44  
45 recombinant system (Fig. 1). For the synthesis of antibiotics, such an approach has been  
46  
47 shown to be feasible [190, 191]. However, here the situation is somehow easier, as the genes  
48  
49 come in a cassette already and contain all the appropriate signal elements. In this Section, the  
50  
51 progress in the line of metabolic engineering of natural products from plants will be  
52  
53 discussed.  
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##### 60 **4.1 Benzylisoquinoline alkaloids**

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3 In terms of metabolic engineering two alkaloid genes from *Coptis japonica* (6OMT and  
4 4'OMT) were overexpressed in another alkaloid plant, *Eschscholzia californica*.  
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6  
7  
8 Consequently, the alkaloid content was elevated 7.5 times [192]. When berberine bridge  
9  
10 enzyme was knocked down by RNAi in *Eschscholzia californica*, an enhanced reticuline  
11  
12 accumulation was observed [193]. In another approach salutaridinol 7-O-acetyltransferase in  
13  
14 opium poppy was overexpressed or suppressed by RNAi [194].  
15  
16

17  
18 When multiple genes in the BIA pathway were functionally co-expressed in yeast and  
19  
20 *E. coli* the production of simple benzyliosquinoline alkaloids such as reticuline and related  
21  
22 alkaloids [195], or reticuline, magnoflorine, and scoulerine was demonstrated [33]. These  
23  
24 findings are especially encouraging because they are a proof of concept that the production of  
25  
26 complex alkaloids is possible by using recombinant microorganisms. However, this approach  
27  
28 is not optimal yet, since the production was not carried out in a single recombinant system  
29  
30 with some steps done in *E. coli*, some *in vitro* and others through transformations in yeast.  
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#### 37 **4.2. Monoterpene indole alkaloids (MIA)**

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40 Metabolic engineering with genes of the MIA pathway in homologous and heterologous cell  
41  
42 culture systems has been carried out with tryptophan decarboxylase and strictosidine  
43  
44 synthase. The different experiments and results have been summarized in Table 10. The  
45  
46 production of MIA in recombinant microorganisms is more complicated than that of BIA  
47  
48 since the biosynthesis of the terpenoid precursor, secologanin is complex and the  
49  
50 corresponding biosynthesis genes are not available.  
51  
52

53 ((Table 10))  
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#### 59 **4.3 Purine alkaloids**

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3 When tobacco plants were transformed with the genes of caffeine biosynthesis, such as XMT,  
4  
5 MXMT and DXMT a caffeine production was recorded; it has been argued that such a  
6  
7 transformation could be interesting for crop plants, because caffeine apparently functions as a  
8  
9 natural pest repellent [205]. The down-regulation of the genes of caffeine biosynthesis  
10  
11 produced coffee plants without caffeine; this approach is interesting for the production of  
12  
13 decaffeinated coffee [206].  
14  
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#### 18 **4.4 Paclitaxel**

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21 Because of the importance of paclitaxel as an anticancer drug, research with regard of  
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23 metabolic engineering of the taxane pathway was quite active during the last 10 years [29,  
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25 30]. The key enzyme taxadiene synthase, which converts geranyl-geranyl diphosphate into the  
26  
27 diterpene skeleton, could be functionally expressed and taxadiene was detected in *Arabidopsis*  
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29 *thaliana* [207], in transgenic tomato with carotenoid deficiency [208] and in the moss  
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31 *Physcomitrella patens* [209].  
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37 A few groups were already successful in co-expressing several genes of paclitaxel  
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39 biosynthesis in recombinant microbes: The expression of isopentenyl diphosphate isomerase,  
40  
41 geranylgeranyl diphosphate synthase and taxadiene synthase in *E. coli* made it possible to  
42  
43 synthesize taxadiene from isopentenyl diphosphate both in cell-free extracts and in  
44  
45 recombinant bacteria [28, 31]. The co-expression of reductase and oxygenase enhances the  
46  
47 formation of hydroxylated taxanes in recombinant yeast cells [210]. A significant step in the  
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49 same direction was reported from the Croteau lab [28], which functionally expressed eight  
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51 genes of taxane biosynthesis in yeast and could demonstrate a formation of taxadiene-5 $\alpha$ -  
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53 acetoxy-10 $\beta$ -ol from precursors of primary metabolism. However, a cytochrome p450  
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55 hydroxylation step seems to be a bottleneck in the present process [28].  
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## 5 Conclusions and outlook

Research towards the production of valuable alkaloids has seen much progress during the last two decades [38, 211, 212], but we are still not at a stage where these results can be used directly in the biotech industry. The proofs of concept obtained with isoquinoline alkaloids and taxanes are very encouraging but also show the problems that have to be overcome. It should be mentioned that similar approaches have been done with pathways leading to mono- and sesquiterpenes (several terpene synthases have been isolated and functionally expressed) [25, 26, 34, 35, 38, 211–213]. Research in the biosynthesis of flavonoids and related polyphenols has the longest tradition so far and many papers show the impact of metabolic engineering and practical applications [26, 27, 32, 37, 38, 211, 212].

In the long run, once the expression cassettes for different pathways have been established, these systems are likely to be used for the production of valuable drugs in fermented microorganisms, for the biotransformation of critical steps in a chemical synthesis or when transferred into crop plants for the enhancement of resistance against microbes and/or herbivores.

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18 **Figure 1.** Some strategies for the production of secondary metabolites.  
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22 **Figure 2.** Overview of biosynthetic pathways of major groups of alkaloids.  
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28 **Figure 3.** Biosynthesis of benzylisoquinoline alkaloids. (A) Pathway from tyrosine to S-  
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30 reticuline; (B) pathway from reticuline to protoberberine alkaloids; (C) pathway from  
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32 reticuline to morphinan alkaloids, (D) pathway from scoulerine to benzophenanthridine  
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34 alkaloids.  
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40 **Figure 4.** Biosynthesis of monoterpene indole alkaloids. (A) Pathway from tryptophan to  
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42 ajmalicine; (B) pathway from strictosidine to ajmalin; (C) pathway from strictosidine to  
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44 vinblastine.  
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49 **Figure 5.** Biosynthesis of paclitaxel.  
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54 **Figure 6.** Biosynthetic pathway from ornithine to tropane alkaloids.  
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**Table 1.** Cloned genes and characterized enzymes involved in the biosynthesis of benzyloisoquinoline alkaloids (see also [42–46, 48, 50, 54] for earlier publications). \*, These plants do not produce benzyloisoquinoline alkaloids.

Enzyme	Plant	Reference
Tyrosine decarboxylase (TYDC)	<i>Papaver somniferum</i> , <i>Oryza sativa</i> *, <i>Thalictrum flavum</i> , <i>Arabidopsis thaliana</i> *	[61-64]
Norcochlorine synthase (NCS)	<i>Thalictrum flavum</i> , <i>Coptis japonica</i>	[65, 66]
Norcochlorine 6- <i>O</i> -methyltransferase (6OMT)	<i>Thalictrum tuberosum</i> , <i>Thalictrum flavum</i> , <i>Coptis japonica</i> , <i>Papaver somniferum</i> ,	[63, 67-70]
Cochlorine <i>N</i> -methyltransferase (CNMT)	<i>Thalictrum flavum</i> , <i>Papaver somniferum</i> , <i>Coptis japonica</i>	[63,69,71]
Berberine synthase (Cyp80A1)	<i>Berberis stolonifera</i>	[72]
<i>N</i> -methylcochlorine 3'-hydroxylase (Cyp80B)	<i>Thalictrum flavum</i> , <i>Eschscholzia californica</i>	[63, 73-75]
3-Hydroxy- <i>N</i> -methylcochlorine 4- <i>O</i> -Methyltransferase (4'OMT)	<i>Thalictrum flavum</i> , <i>Coptis japonica</i> , <i>Papaver somniferum</i>	[63, 68, 69]
Reticuline 7- <i>O</i> -methyltransferase (7OMT)	<i>Papaver somniferum</i>	[70]
Berberine bridge enzyme (BBE)	<i>Thalictrum flavum</i> , <i>Eschscholzia californica</i> , <i>Papaver somniferum</i>	[63, 76,77]
Cheilanthalifoline synthase (Cyp719A5)	<i>Eschscholzia californica</i>	[78]
Stylophine synthase (Cyp719A2, 3)	<i>Eschscholzia californica</i>	[79]

Tetrahydroprotoberberine <i>N</i> -methyltransferase (TNMT)	<i>Papaver somniferum</i>	[56]
Cyp719A1	<i>Thalictrum flavum</i> , <i>Coptis japonica</i>	[63, 80]
Scoulerine 9- <i>O</i> -methyltransferase (SOMT)	<i>Thalictrum flavum</i> , <i>Coptis japonica</i>	[63, 81]
Columbamine <i>O</i> -methyltransferase (CoOMT)	<i>Coptis japonica</i>	[82]
Salutaridine reductase (SalR)	<i>Papaver somniferum</i>	[83]
Salutaridinol 7- <i>O</i> -acetyltransferase (SalAT)	<i>Papaver somniferum</i>	[84]
Codeinone reductase (COR)	<i>Papaver somniferum</i>	[85]
Cyp80G2	<i>Coptis japonica</i>	[86]

**Table 2.** Cloned genes and characterized enzymes involved in the biosynthesis of monoterpene indole alkaloids. \*, Not an alkaloidal plant.

Enzyme	Plant	Reference
Tryptophan decarboxylase (TDC)	<i>Oryza sativa</i> *, <i>Catharanthus roseus</i> , <i>Camptotheca acuminata</i> , <i>Ophiorrhiza pumila</i>	[62, 93-95]
Geraniol 10-hydroxylase (G10H or Cyp76B6)	<i>Catharanthus roseus</i>	[96]
Cyp72A1	<i>Catharanthus roseus</i>	[97]
Loganic acid <i>O</i> -methyltransferase (LAMT)	<i>Catharanthus roseus</i>	[98]
Strictosidine synthase (STR)	<i>Rauvolfia serpentina</i> , <i>Ophiorrhiza pumila</i> , <i>Catharanthus roseus</i> , <i>Rauvolfia mannii</i> , <i>Rauvolfia verticillata</i>	[89, 95, 99- 101]
Strictosidine beta- <i>D</i> -glucosidase (SGD)	<i>Catharanthus roseus</i> , <i>Rauvolfia serpentina</i>	[102, 103]
Tabersonine 16-hydroxylase (T16H or Cyp71D12)	<i>Catharanthus roseus</i>	[104]
16-Hydroxytabersonine-16- <i>O</i> - methyltransferase (16OMT)	<i>Catharanthus roseus</i>	[105]
Desacetylvindoline-4- hydroxylase (D4H)	<i>Catharanthus roseus</i>	[106]
Deacetylvindoline 4- <i>O</i> - acetyltransferase (DAT)	<i>Catharanthus roseus</i>	[107]

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	Minovincinine-19- <i>O</i> - acetyltransferase (MAT)	<i>Catharanthus roseus</i>	[108]
	Polyneuridine aldehyde esterase (PNAE)	<i>Rauvolfia serpentina</i>	[109]
	Vinorine synthase (VS)	<i>Rauvolfia serpentina</i>	[110, 122]
	Acetylajmalan esterase (AAE)	<i>Rauvolfia serpentina</i>	[87]
	Raucaffricine- <i>O</i> -beta- <i>D</i> - glucosidase	<i>Rauvolfia serpentina</i>	[111]
	Perakine reductase (PR)	<i>Rauvolfia serpentina</i>	[112]

**Table 3.** Cloned and characterized enzymes involved in the biosynthesis of ergot alkaloids

Enzyme	Fungus	Reference
4-Dimethylallyltryptophan synthase	<i>Claviceps purpurea</i> , <i>Neotyphodium sp.</i> , <i>Aspergillus fumigatus</i> , <i>Malbranchea aurantiaca</i>	[116-119]
7-Dimethylallyltryptophan synthase	<i>Aspergillus fumigatus</i>	[120]
4-Dimethylallyltryptophan N-methyltransferase	<i>Aspergillus fumigatus</i>	[121]
Brevianamide F prenyltransferase	<i>Aspergillus fumigatus</i>	[113]

**Table 4.** Cloned and characterized enzymes involved in the biosynthesis of purine alkaloids

Enzyme	Plant	Reference
Xanthosine 7- <i>N</i> -methyltransferase (XMT) or 7-methylxanthosine synthase (XRS)	<i>Coffea arabica</i>	[126, 127]
Caffeine synthase (CS)	<i>Camellia sinensis</i> , <i>Coffea arabica</i>	[124, 126, 128]
7-Methylxanthine methyltransferase (MXMT)	<i>Coffea arabica</i>	[127, 129]
Dimethylxanthosine methyltransferase (DXMT)	<i>Coffea arabica</i>	[127]

**Table 5.** Cloned and characterized enzymes involved in the biosynthesis of paclitaxel

Enzyme	Plant	Reference
Taxa-4(5), 11(12)-diene synthase	<i>Taxus brevifolia</i> , <i>T. chinensis</i> , <i>T. media</i>	[131-133]
Geranylgeranyl diphosphate synthase	<i>Taxus canadensis</i>	[134]
Taxane 2 $\alpha$ -O-benzoyltransferase	<i>Taxus cuspidata</i>	[135]
10-Deacetylbaccatin III-10-O-acetyltransferase	<i>Taxus cuspidata</i> , <i>T. media</i>	[136, 137]
Taxa-4(20),11(12)-dien-5 $\alpha$ -ol-O-acetyl transferase	<i>Taxus sp.</i>	[138]
Taxane 13 $\alpha$ -hydroxylase	<i>Taxus sp.</i>	[139]
Taxane 10 $\beta$ -hydroxylase	<i>Taxus sp.</i> , <i>T. media</i>	[140, 141]
Taxoid 14 $\beta$ -hydroxylase	<i>Taxus sp.</i>	[142]
Taxoid 2 $\alpha$ -hydroxylase	<i>Taxus sp.</i>	[143]
Taxoid 7 $\beta$ -hydroxylase	<i>Taxus sp.</i>	[144]
Taxadiene 5 $\alpha$ -hydroxylase	<i>Taxus sp.</i>	[145]
C-13 phenylpropanoid side chain-CoA acetyl transferase	<i>Taxus sp.</i>	[146]
C13-side-chain <i>N</i> -benzoyl transferase	<i>Taxus sp.</i>	[147]
Phenylalanine ammonium mutase	<i>Taxus cuspidata</i> , <i>T. chinensis</i>	[148, 149]
Taxadiene 5 $\alpha$ -ol-O-acetyltransferase	<i>Taxus sp.</i>	[150]

**Table 6.** Cloned and characterized enzymes involved in the biosynthesis of tropane alkaloids and nicotine

Enzyme	Plant	Reference
Ornithine decarboxylase (ODC)	<i>Datura stramonium</i> , <i>Nicotiana glutinosa</i> , <i>N. tabacum</i> , <i>Capsicum annuum</i>	[152-155]
Putrescine <i>N</i> -methyltransferase (PMT)	<i>Nicotiana tabacum</i> , <i>Atropa belladonna</i> , <i>Hyoscyamus niger</i> , <i>Anisodus tanguticus</i> , <i>Solanum spec.</i> , <i>Calystegia sepium</i> , <i>Datura spec.</i> , <i>Physalis divaricarpa</i> , <i>Anisodus acutangulus</i>	[156-161]
<i>N</i> -methylputrescine oxidase (MPO)	<i>Nicotiana tabacum</i>	[162, 163]
Tropinone reductase I (TRI)	<i>Hyoscyamus niger</i> , <i>Datura stramonium</i> , <i>Solanum tuberosum</i>	[164-166]
Tropinone reductase II (TRII)	<i>Hyoscyamus niger</i> , <i>Datura stramonium</i> , <i>Solanum tuberosum</i>	[164, 165, 167]
Cyp80F1	<i>Hyoscyamus niger</i>	[168]
Hyoscyamine 6 $\beta$ -hydroxylase (H6H)	<i>Hyoscyamus niger</i> , <i>Atropa belladonna</i> , <i>Anisodus tanguticus</i> , <i>A. acutangulus</i> , <i>Brugmansia candida</i> , <i>Atropa beatica</i>	[169-174]
Nicotine <i>N</i> -demethylase (NND)	<i>Nicotiana tabacum</i>	[175]
Arginine decarboxylase (ADC)	<i>Nicotiana tabacum</i>	[176]

**Table 7.** Cloned and characterized enzymes involved in the biosynthesis of pyrrolizidine alkaloids

Enzyme	Plant	Reference
Homospermidine synthase (HSS)	Boraginaceae ( <i>Heliotropium</i> , <i>Cynoglossum</i> , <i>Symphytum</i> ), Asteraceae ( <i>Eupatorium</i> , <i>Senecio</i> , <i>Petasites</i> ), Convolvulaceae ( <i>Ipomoea hederifolia</i> ), Solanaceae ( <i>Nicotiana tabacum</i> ), Fabaceae ( <i>Crotalaria</i> ), Orchidaceae ( <i>Phalaenopsis</i> )	[178]

**Table 8.** Cloned and characterized enzymes involved in the biosynthesis of acridone alkaloids

Enzyme	Plant	Reference
Acridone synthase	<i>Ruta graveolens</i> , <i>Huperzia serrata</i>	[181, 182]
Anthranilate <i>N</i> -methyltransferase	<i>Ruta graveolens</i>	[183]

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**Table 9.** Cloned and characterized enzymes involved in the biosynthesis of betalains

Enzyme	Plant	Reference
DOPA 4,5-dioxygenase	<i>Amanita muscaria</i> , <i>Portulacca</i> <i>grandiflora</i> , <i>P.</i> <i>americana</i> ,	[184-187]
Polyphenol oxidase	<i>Phytolacca</i> <i>americana</i>	[188]
Betanidin 5- <i>O</i> - glucosyltransferase	<i>Dorotheanthus</i> <i>bellidiformis</i>	[189]

**Table 10.** Expression of tryptophan decarboxylase and strictosidine synthase; metabolic engineering of the monoterpene indole alkaloid biosynthesis

Enzyme	Source	Transgenic plant	Goal/remark	Ref.
Tryptophan decarboxylase	<i>Catharanthus roseus</i>	<i>Brassica napus</i>	Reduction of tryptophan derived glucosinolates	[196]
	<i>Catharanthus roseus</i>	<i>Nicotina tabacum</i>	Investigation of influence of subcellular localization on enzyme activity and tryptamine accumulation	[197]
	<i>Camptotheca acuminata</i>	<i>Populus sp.</i>	Study of tryptamine accumulation and effect on insect pests	[198]
	<i>Catharanthus roseus</i>	<i>Catharanthus roseus</i>	Stimulation of tryptamine production but no change of MIA content	[199]
Tryptophan decarboxylase + strictosidine synthase	<i>Catharanthus roseus</i>	<i>Nicotina tabacum</i>	Plasmid construct with both genes	[200]
	<i>Catharanthus roseus</i>	<i>Cinchona officinalis</i>	Functional expression of TDC and STR; enhanced levels of strictosidine and Cinchona alkaloids in hairy root cultures	[201]

	<i>Catharanthus roseus</i>	<i>Catharanthus roseus</i>	Over-expression of TDC and STR with stimulation of MIA synthesis	[202, 203]
	<i>Catharanthus roseus</i>	<i>Nicotina tabacum</i>	Functional expression of TDC and STR in tobacco cell cultures and strictosidine production after feeding od secologanin	[204]

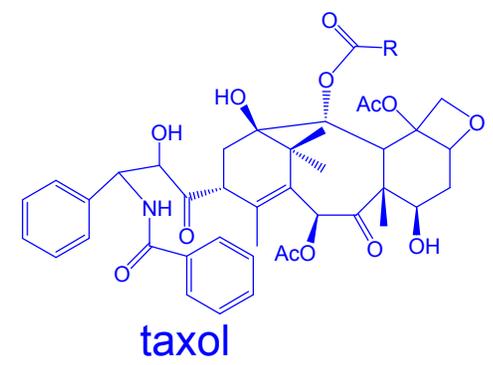
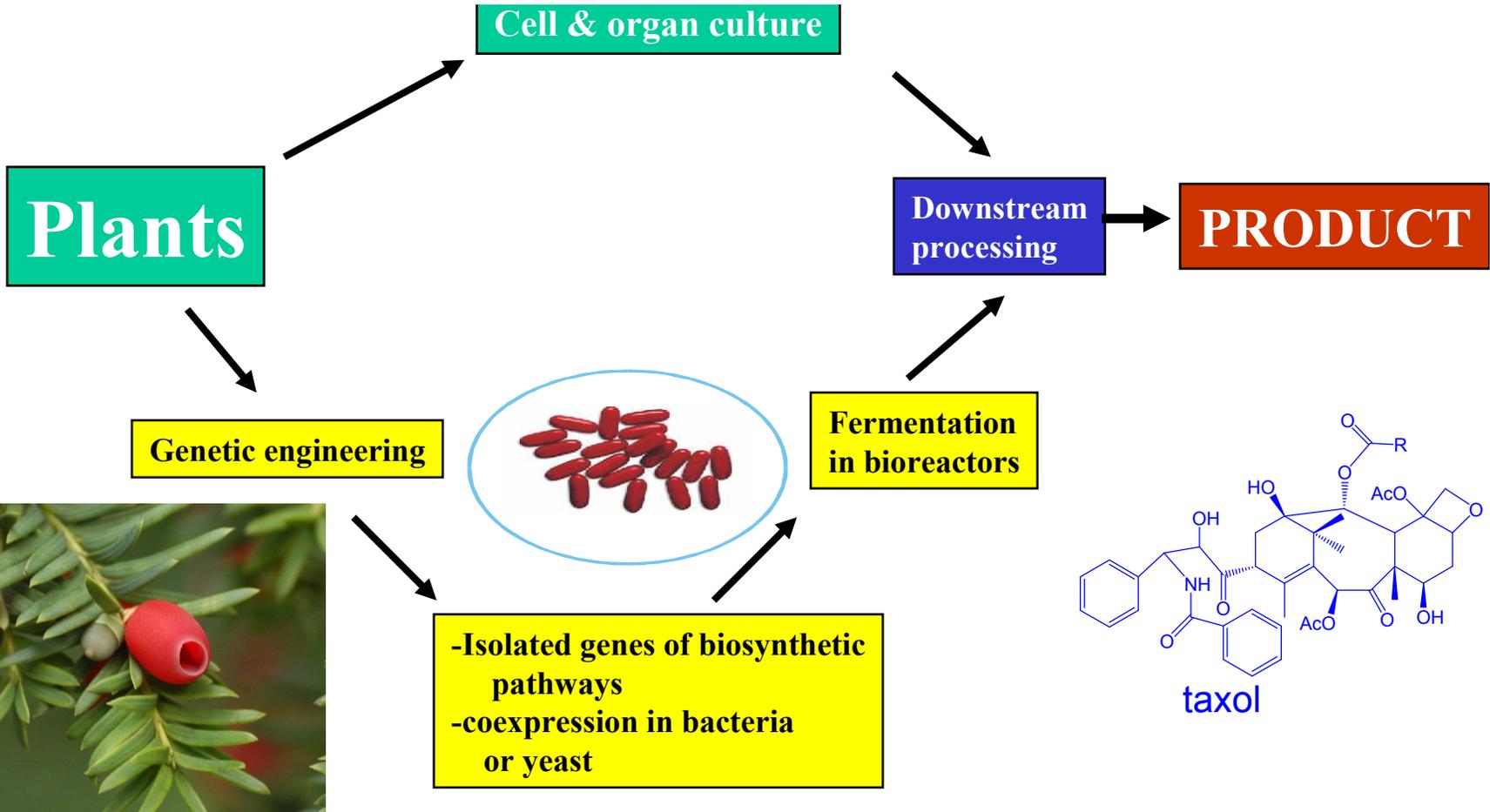
For Peer Review

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3 **((Biographical Material))**  
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7 **Holger Schäfer** (Dr. rer. nat.) studied biology at the University of Darmstadt and obtained his  
8 doctorate in 2000 at the University of Heidelberg. He is working as a research assistant at the  
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11 natural products.  
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18 **Michael Wink** (Dr. rer. nat.) is a professor of Pharmaceutical Biology at Heidelberg  
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24 and toxic plants to evolution (phylogeny and phylogeography). He is author of more than 15  
25 books or monographs and author/coauthor of more than 450 refereed publications.  
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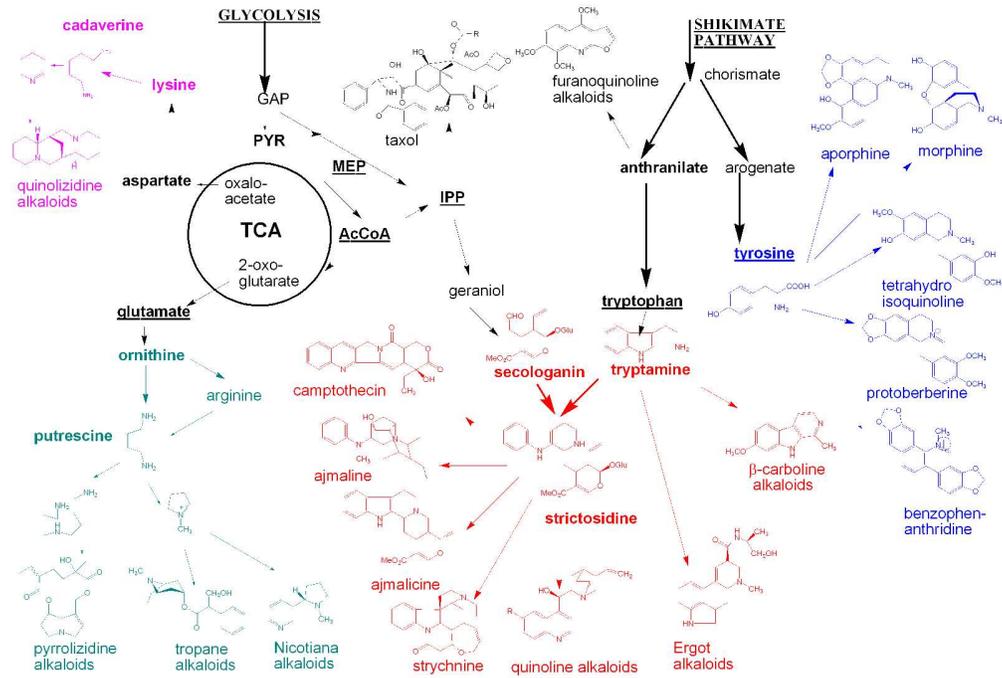


Figure 2. Overview of biosynthetic pathways of major groups of alkaloids  
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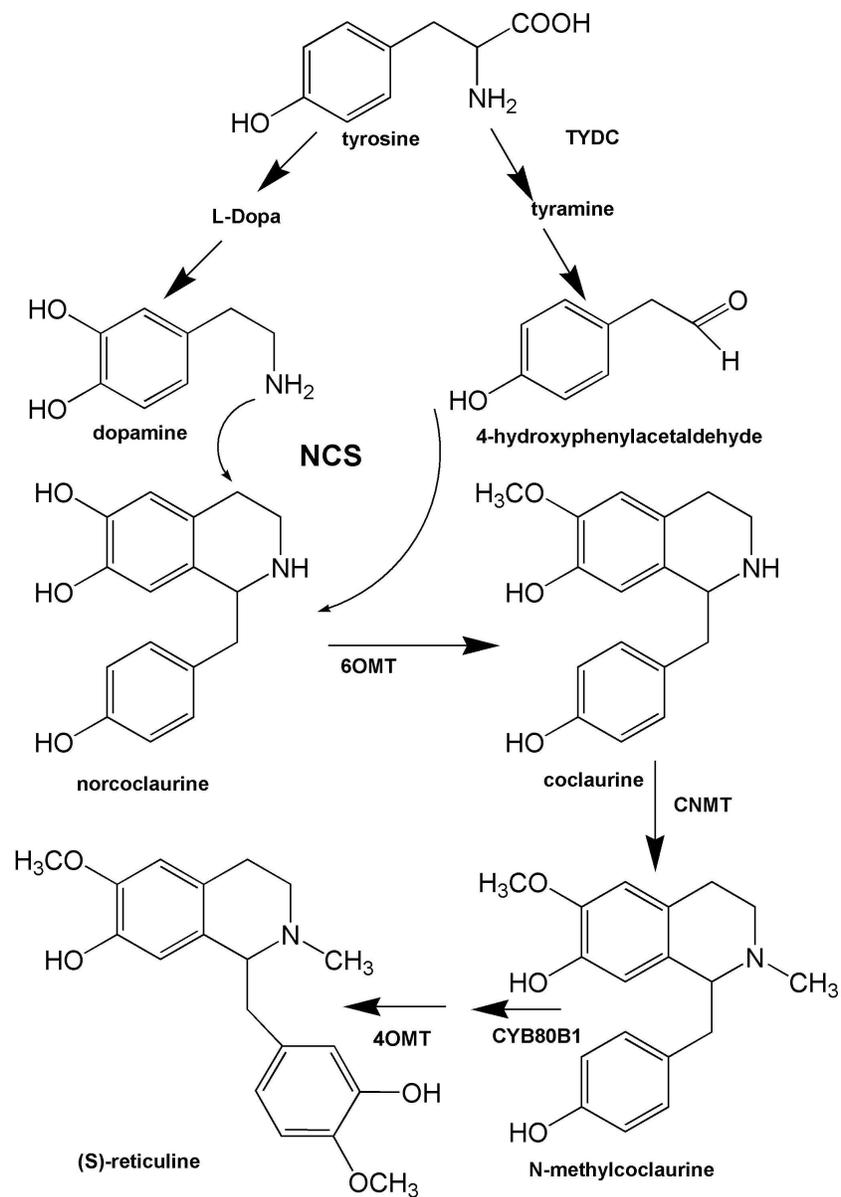


Figure 3. Biosynthesis of benzyloquinoline alkaloids  
 A. Pathway from tyrosine to S-reticuline; B. pathway from reticuline to to protoberberine alkaloids;  
 C. pathway from reticuline to morphinan alkaloids, D. pathway from scoulerine to benzophenanthridine alkaloids.

175x252mm (300 x 300 DPI)

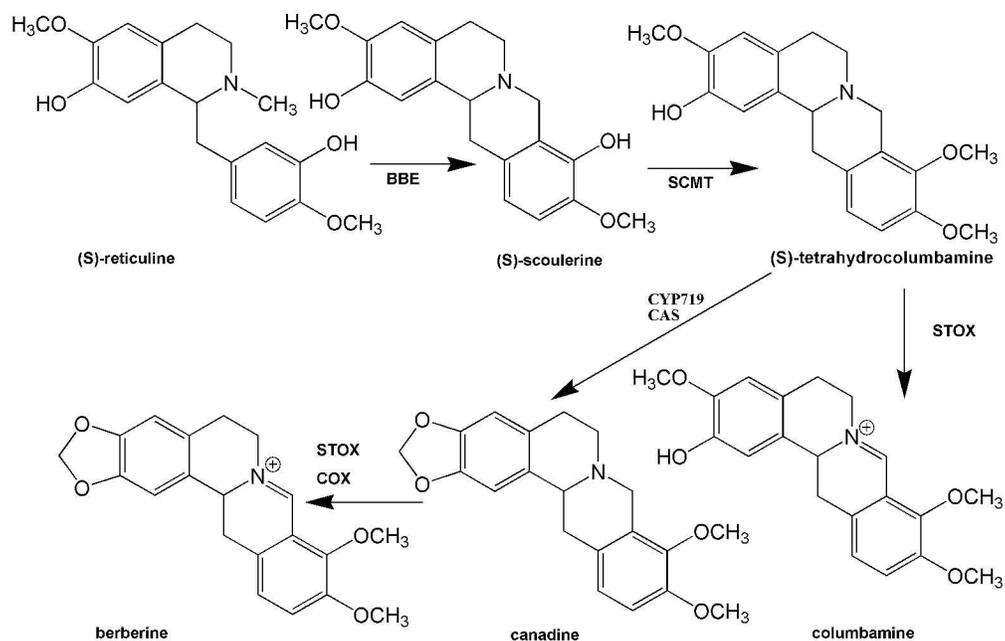
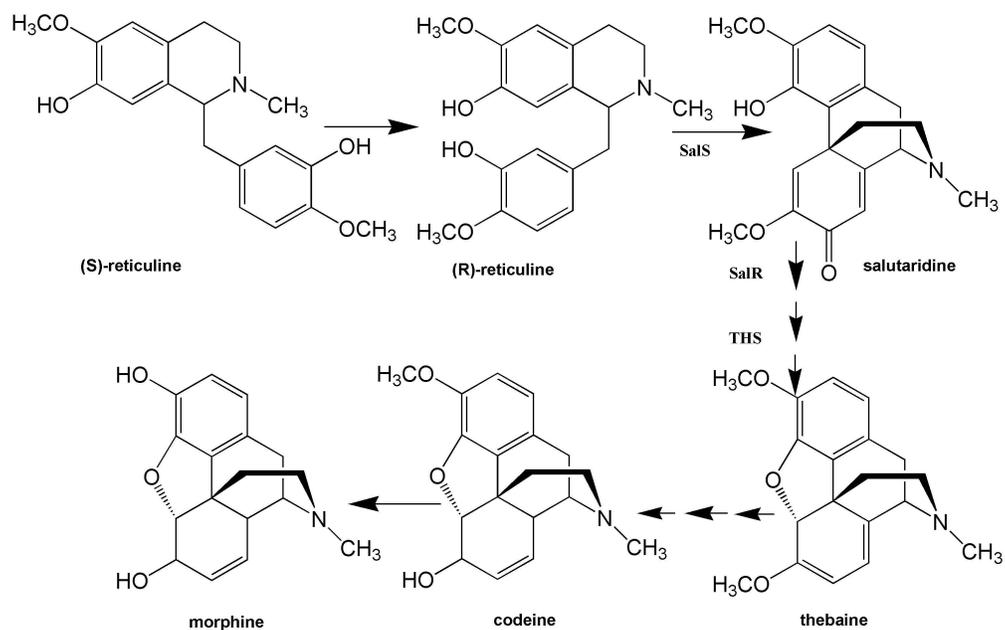


Figure 3. Biosynthesis of benzyloisoquinoline alkaloids

A. Pathway from tyrosine to S-reticuline; B. pathway from reticuline to protoberberine alkaloids; C. pathway from reticuline to morphinan alkaloids, D. pathway from scoulerine to benzophenanthridine alkaloids.

265x169mm (300 x 300 DPI)



30 Figure 3. Biosynthesis of benzylisoquinoline alkaloids  
 31 A. Pathway from tyrosine to S-reticuline; B. pathway from reticuline to to protoberberine alkaloids;  
 32 C. pathway from reticuline to morphinan alkaloids, D. pathway from scoulerine to  
 33 benzophenanthridine alkaloids.

34 255x160mm (300 x 300 DPI)

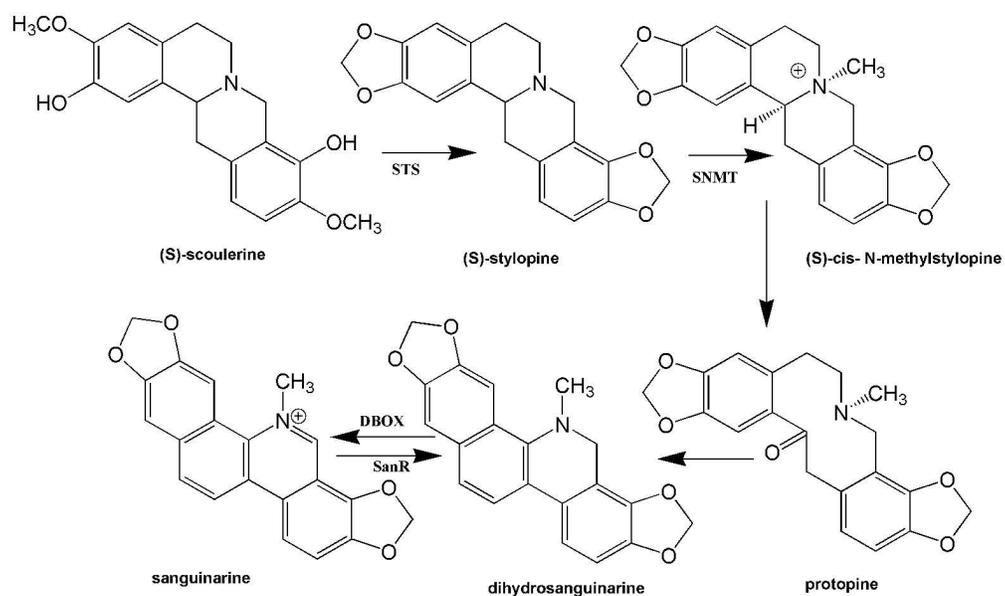


Figure 3. Biosynthesis of benzylisoquinoline alkaloids

A. Pathway from tyrosine to S-reticuline; B. pathway from reticuline to protoberberine alkaloids;  
 C. pathway from reticuline to morphinan alkaloids, D. pathway from scoulerine to benzophenanthridine alkaloids.

265x156mm (300 x 300 DPI)

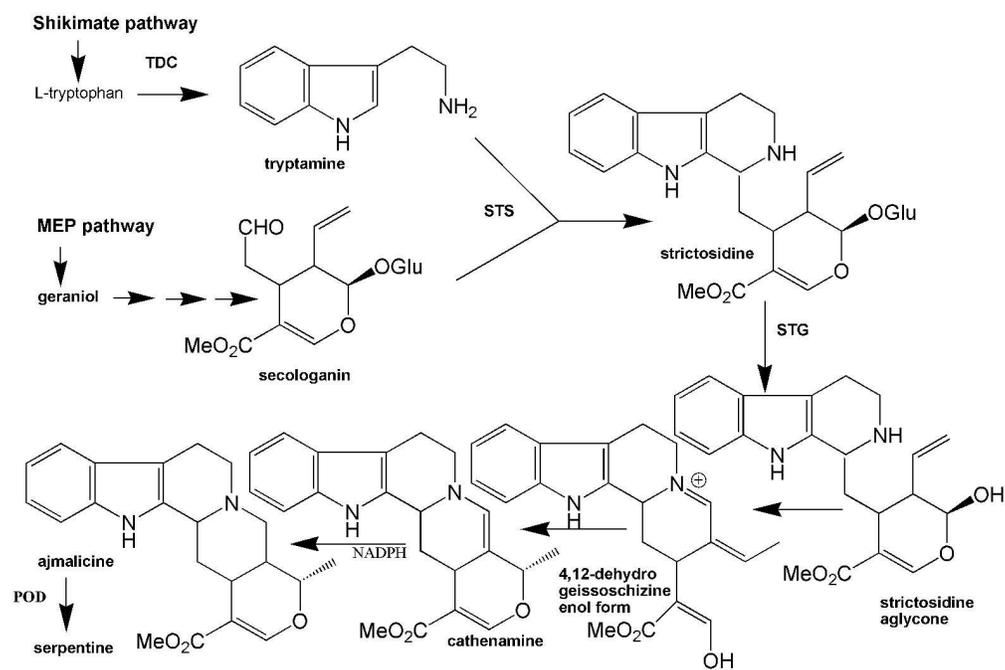
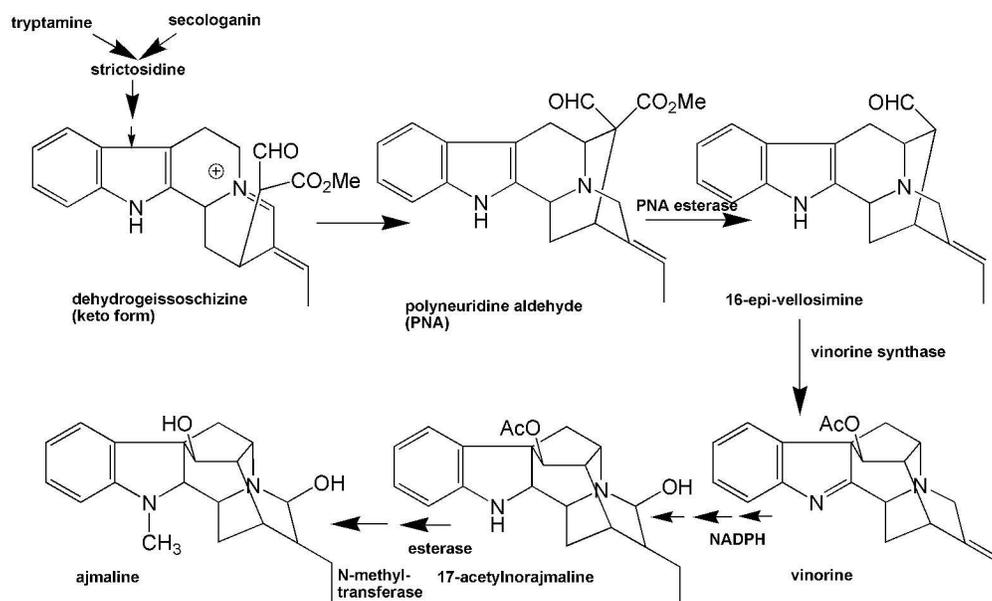


Figure 4. Biosynthesis of monoterpene indole alkaloids  
 A. Pathway from tryptophan to ajmalicine; B. pathway from strictosidine to ajmalin C. pathway from strictosidine to vinblastine

267x177mm (300 x 300 DPI)



29                      Figure 4. Biosynthesis of monoterpane indole alkaloids  
30 A. Pathway from tryptophan to ajmalicine; B. pathway from strictosidine to ajmalin C. pathway from  
31 strictosidine to vinblastine

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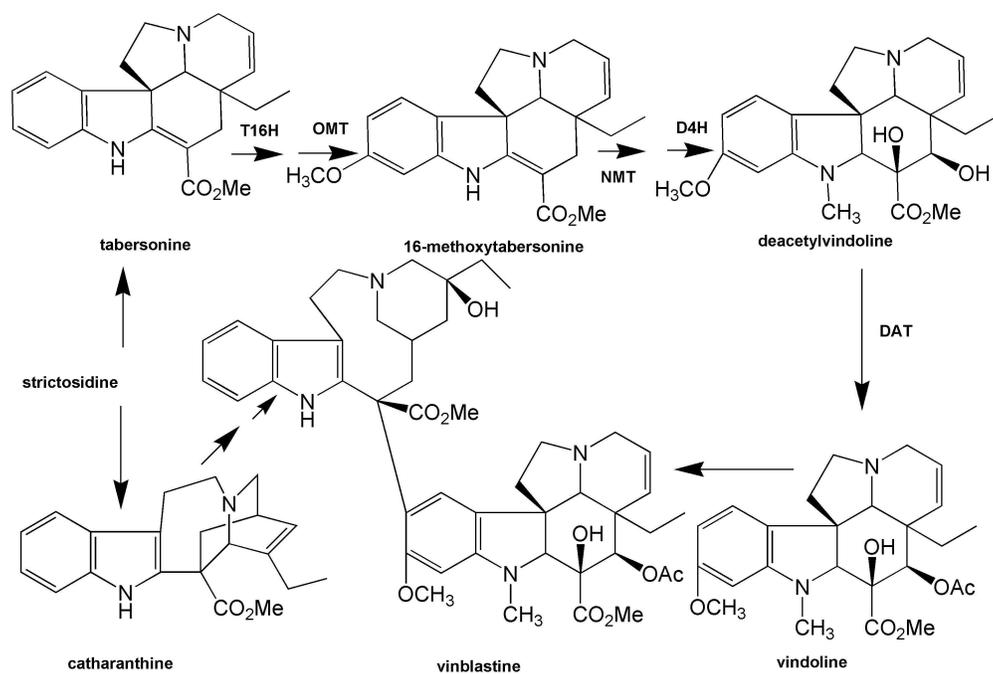


Figure 4. Biosynthesis of monoterpene indole alkaloids

A. Pathway from tryptophan to ajmalicine; B. pathway from strictosidine to ajmalin C. pathway from strictosidine to vinblastine

261x175mm (300 x 300 DPI)

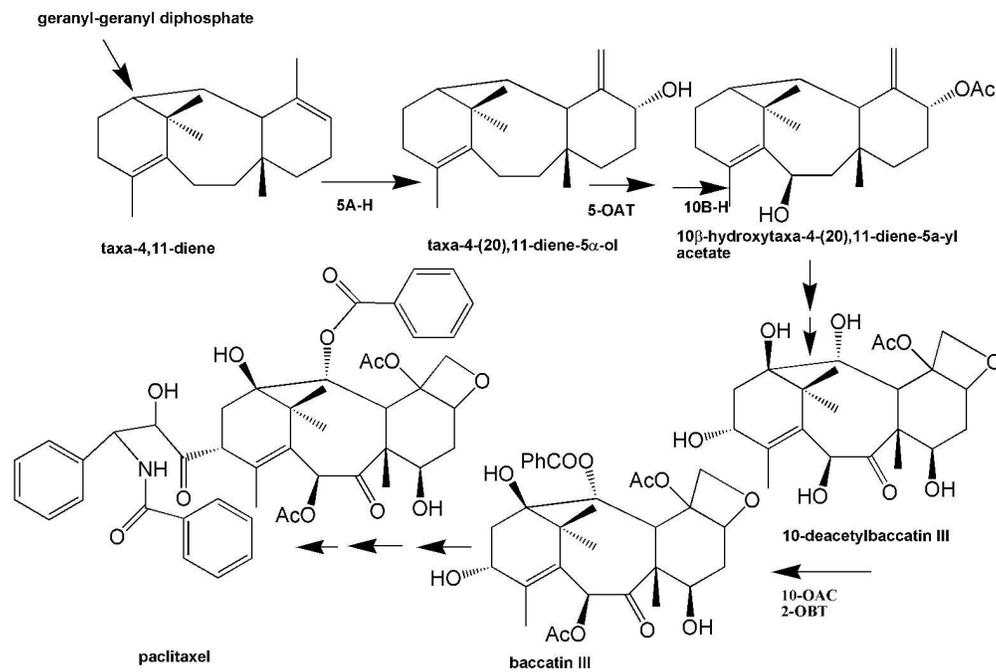


Figure 5. Biosynthesis of paclitaxel  
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